



Cast Blast

#16-048 Cast Iron Gray

A professional grade coating that restores rebuilt cast iron engine parts to their original luster. Hi solid formulation allows for more coverage than standard spray. Resists light cleaning solvents such as mineral spirits.

Suggested Uses:

Used or rebuilt cylinder heads
 Engine blocks
 Water pumps
 Any other cast iron parts
 Assembly line piece work
 Industrial

Benefits:

Fast dry
 Restores cast iron parts to original OEM finish
 Stops flash rusting
 Non-abrasive
 Durable
 Can be top coated with OEM colors

Packaging:

UPC Code	043281000048
Cans per case	6
Shipping weight per case	7 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Properties:

Flammability	"Extremely Flammable"
Flash point	-4F
Specific Gravity	0.79
Solids Content	21%
VOC content	~58%, cannot exceed 80%
MIR value	~1.52, cannot exceed 1.90
HAPs content	~25%
Storage Temperature	40-100F
Application Temperature	50-90F
Hard Cure	12 hours
Durability	Good
Abrasion Resistance	Good
Gasoline Resistance	No
Heat Resistance	250° F
Resin System	Acrylic lacquer
Shelf life	Guaranteed for 2 years
Food contact rating	Category 21: <u>Acceptable</u>

Dry Time*:

To touch	7 minutes
To recoat	20 minutes

*At 72° F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick coats**

Gloss*: Flat, <15

*as measured on a 60° gloss meter

Available Colors: