



BIG RIG PROFESSIONAL COATINGS

A superior, lead-free industrial coating formulated for fleet maintenance applications where maximum performance is required. Available in the many fleet manufacturer colors. For maximum protection, prime bare or rusted metal surfaces with Big Rig Light Gray Primer (20-1631).

Suggested Uses:

Wood
Metal
Blowers
Frames
Machinery
Racks
Doors
Motors

Benefits:

Protects against rust, weather, oil, gasoline and most corrosive chemicals
Includes OSHA safety colors
Single coat hiding
Resists abrasion and heat
Withstands high humidity

Packaging:

Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (454 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1
Flammability	"Extremely Flammable"

Properties:

Flash point	-4° F
Specific Gravity	0.86
Solids Content	Glosses: ~33% Primer: ~26% Metallics: ~20%
VOC content	Glosses: ~46%, cannot exceed 65% Primer: ~51%, cannot exceed 60% Metallics: ~59%, cannot exceed 80%
MIR value	Glosses: ~1.08, cannot exceed 1.40 Primer: ~1.13, cannot exceed 1.20 Metallics: ~1.88, cannot exceed 1.90
HAPs content	Glosses: ~15% Primer: ~11% Metallics: ~33%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Excellent
Abrasion Resistance	Excellent
Gasoline Resistance	Yes
Heat Resistance	300° F
Resin System	Glosses—Chain Stopped alkyd
Shelf life	Guaranteed for 2 years
Food contact rating	Acceptable for incidental contact

Dry Time*:

To touch	30 minutes
To topcoat	Before 1 hour or after 48 hours
	Primer—30 minutes

*At 72° F, 50% humidity, 1.5 mil thickness

Curing/Recoat time is extended with multiple coats and excessively thick coats

Gloss*:	High Gloss, >80
	Primer—Flat, <10

*as measured on a 60° gloss meter

Available Colors:

Part #	Description	UPC Code	Part #	Description	UPC Code
20-1611	Aluminum	043281006576	20-1635	Medium Gray Bumper	043281006903
20-1613	Fleet White	043281006910	20-1643	New Equipment Yellow	043281006620
20-1615	Gloss Frame Black	043281006552	20-1648	Cast Blast	043281006644
20-1623	Fleet Red	043281006569	20-1647	Cummins Beige	043281006613
20-1631	Light Gray Primer	043281006590	20-1660	Stainless Steel	043281006606
			20-1686	School Bus Yellow	043281006583