



TOOL CRIB TOOL CUTTING OIL

#620-1557

A clear lightweight oil that improves metal cutting operations by cooling and lubricating at the cutting point. Outperforms average cutting oils due to the special pressure and anti-friction agents added. Resists runoff, eliminates scoring and chatter marks, and prolongs the life of your blades. Effective for both ferrous and non-ferrous machining. Extension tube provided for pinpoint application.

Suggested Uses:

All types of metal cutting
 Drilling, tapping, threading,
 and machinery
 Gear cutting
 Machining tough metals such as:
 Stainless steel
 Inconel
 Titanium

Packaging:

UPC Code	043281007092
Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	18 ounces (511 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1

Properties:

Flammability	"Extremely Flammable"
Flash point	-4F
Specific Gravity	0.80
Solids Content	~95%
VOC content	~5%, cant exceed 50%
MIR value	~0.04
HAPs content	0
Storage Temperature	40-90F
Application Temperature	40-100F
Lubricity Rating	Excellent
Appearance	Clear
Weather Resistance	Excellent
Shelf life	Guaranteed for 2 years
Food contact rating	No

Dry Time*:

Not Applicable

*At 72o F, 50% humidity,
 1.5 mil thickness

**Curing/Recoat time is extended with
 multiple coats and excessively thick
 coats**

Gloss*:

Not Applicable

*as measured on a 60o gloss meter