

# FLEXOVIT®



1-800-689-FLEX (3539)



[flexovitabrasives.com](http://flexovitabrasives.com)

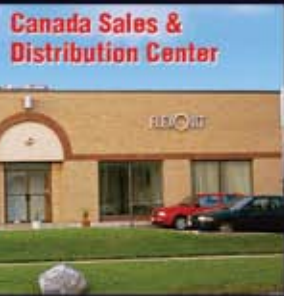
# LOCATIONS



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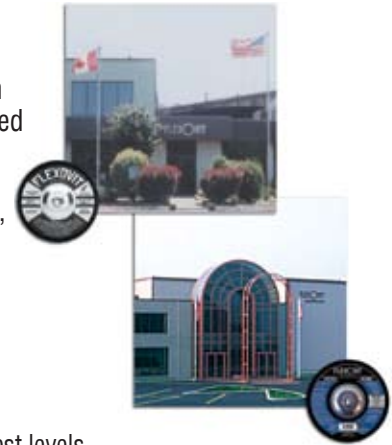
**FOR INFORMATION CALL  
1-800-689-FLEX(3539) or  
VISIT OUR WEBSITE AT  
FLEXOVITABRASIVES.COM**

# FLEXOVIT® USA, INC.

## COMPANY PROFILE

Established in 1977, Flexovit USA, Inc. is a USA based manufacturer and marketer of high productivity abrasives for portable power tools including grinding and cutoff wheels, coated and non-woven abrasives, wire brushes, carbide burs, and diamond blades.

Flexovit operates a 100,000 sq. ft. ISO Certified factory, five Sales and Distribution Centers, and deploys a team of Technical Sales Representatives to provide support to abrasive users through a selective network of authorized Distributors in USA, Canada, and Mexico.



## MISSION STATEMENT

“To be the most valued supplier of industrial abrasive products to customers that require the highest levels of product quality, service and expertise”.

This mission will be accomplished by committing our collective efforts to fostering a profitable, professional and caring enterprise that is dedicated to;

- Demonstrably superior product value.*
- Responsive and reliable customer service.*
- Expert and informative technical support.*
- Industry leading quality systems.*
- Internationally competitive state-of-the-art manufacturing in Western New York.*

- Meaningful alliances with our customers, suppliers and associates.*
- Employee programs that enhance the balance of work life and personal life.*
- Support of the communities in which we conduct our business.*
- Efficiency in all aspects of our business.*
- Environmental responsibility throughout our operations.*



## QUALITY CERTIFICATION



In 1995 Flexovit USA, Inc. became the first North American abrasive manufacturer to achieve ISO 9002 Certification.

In 2003 Flexovit achieved ISO 9001:2000 certification.

In 2009 Flexovit attained ISO 9001:2008 certification.



## MEMBERSHIPS AND AFFILIATIONS



American Foundry Society



Gases and Welding Distributors Association



American Rental Association



Industrial Supply Association



American Society for Quality



National Association of Manufacturers



American Welding Society



Nuclear Fabrication Consortium



Casting Industry Suppliers Association



Railway Supply Institute



Canadian Rental Association



Railway Engineering-Maintenance Suppliers Association



Canadian Welding Association



Specialty Tool and Fasteners Association

# BONDED ABRASIVES

## Depressed Center Wheels

Grinding Wheels	Type 27	14-15
Grinding Wheels	Type 28	16-17
Thin Cutoff Wheels	Type 27	18-19
Cutoff Wheels	Type 27	20-21
Combination Wheels	Type 27	22-23
Semi-Flexible Wheels	Type 27 & 29	24-25



Flaring Cupstones	Type 11	26
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Plugs & Cones	Type 16, 17, 18 & 18R	26
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Mounted Points		27
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Bench Grinder Wheels & Wheel Dressers	Type 1	28-29
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Hand Rubs & Floor Stones		29
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## Small Diameter Cutoff Wheels

Die Grinder Wheels	Type 1	30-31
Thin Cutoff Wheels	Type 1	32-33
Circular Saw Wheels	Type 1	34-35



## Large Diameter Cutoff Wheels

High Speed Saw Wheels	Type 1	36-37
Chop saw / Miter saw Wheels	Type 1	38-39
Stationary Saw Wheels	Type 1	40-41
Walk-Behind Concrete Saw Wheels	Type 1	42-43
Masonry Saw Wheels	Type 1	42-43



# COATED ABRASIVES

Flap Discs	Type 27 & 29	46-49
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Resin Fiber Sanding Discs & Backing Pads		50-52
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## Sanding Discs

Trim Kut™ Discs		52
Pressure Sensitive Adhesive (PSA) Discs		53
Dual Action Backing Pads		53
Quick-Change Discs & Backing Pads		53



Sanding Belts		54
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## Flap Wheels

Mounted Flap Wheels		55
Unmounted Flap Wheels		56



Sandpaper Sheets		56
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Shop Rolls, Plumbers Rolls & Waterproof Mesh Screens		57
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## Speciality Coated Abrasives

Cartridge Rolls & Mandrels	Straight & Full Taper	58
Coated Pads & Mandrels	Cross & Square	59
Flap Bands, Spiral Band Sleeves, & Drums		60

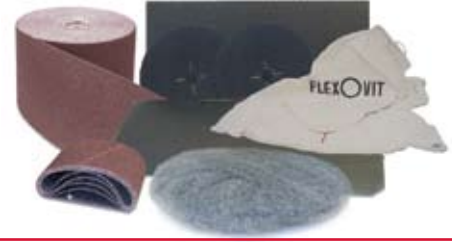


TRIM-KUT™ is a registered trademark of Gilt/Gemtex.

## COATED ABRASIVES (CONTINUED)

### Coated Floor Care Products

Floor Sanding	Sheets, Rolls & Belts	61
Dust Collection Bags		61
Floor Edger Discs		61
Large Diameter Sanding Discs		62
Mesh Screens		62
Steel Wool		62



## NON WOVEN ABRASIVES

Clean & Strip Discs	Type 1 & 27	64
Surface Conditioning Discs		64-65
Gripper Pads & Holders		
Unitized Wheels	Type 1 & 27	66
Surface Conditioning Belts		67
Nylon Floor Pads		68
Hand Pads		68



## CARBIDE BURS

Precision Ground Carbide Burs		
Double Cut Burs		70-73
Miniature Burs		72-73
Aluminum Cut Burs		72-73



## WIRE BRUSHES

End Brushes		75
Wheel Brushes		75-76, 78
Cup & Saucer Brushes		77
Expansion Joint Brushes		78
Hand Scratch & Acid Swab Brushes		78



75-76, 78



77



78



78

## DIAMOND ABRASIVES

Cup Wheels		80
Tuck Pointing Blades		80
Small Diameter Blades		81
Tile Saw Blades		81
Large Diameter Cutoff Blades		
High Speed Saw Blades		82
Walk-Behind Concrete Saw Blades		83
Masonry Saw Blades		84
Core Bits		84



80



80



81



81



82



83



84



84

## ANGLE GRINDER

Clean & Strip Discs	Cleaning, Conditioning & Stripping	27	64
Depressed Center Combination Wheels	Cutting, Notching, Light Grinding	27	22-23
Depressed Center Cutoff Wheels	Cutting	27	20-21
Depressed Center Grinding Wheels	Grinding	27 & 28	14-17
Diamond Cup Wheels	Grinding		80
Diamond Tuck Pointing Blades	Mortar Grinding		80
Flap Discs	Grinding, Blending & Finishing	27 & 29	46-49
Flaring Cupstones	Grinding & Smoothing	11	26
Resin Fiber Sanding Discs & Backing Pads	Grinding, Blending & Finishing		50-52
Semi- Flexible Wheels	Grinding & Finishing	27 & 29	24-25
Semi-Flexible Masonry Discs	Grinding, Blending & Finishing	29	24-25
Small Diameter Diamond Blades	Cutting		81
Surface Conditioning Discs, Pads & Holders	Blending & Finishing		64-65
Thin Cutoff Wheels	Cutting	1	32-33
Thin Depressed Center Cutoff Wheels	Cutting	27	18-19
Trim-Kut™ Sanding Discs	Sanding & Finishing		52
Unitized Wheels	Blending, Cleaning, Deburring & Polishing	27	66
Wire Cup / Saucer Brushes	Cleaning & Conditioning		77
Wire Wheel Brushes	Cleaning & Conditioning		76



## BELT SANDER

Sanding Belts	Sanding & Finishing		54
Surface Conditioning Belts	Blending, Finishing & Light Deburring		67



## BENCH GRINDER

Bench Grinder Wheels & Wheel Dressers	Grinding	1	28-29
Unitized Wheels	Blending, Cleaning, Deburring & Polishing	1	66
Unmounted Flap Wheels	Cleaning & Finishing		56
Wire Wheel Brushes	Cleaning & Conditioning		78



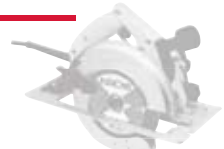
## CHOPSAW

Chopsaw/ Miter saw Cutoff Wheels	Cutting	1	38-39
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## CIRCULAR SAW

Circular Saw Cutoff Wheels	Cutting	1	34-35
Diamond Small Diameter Blades	Cutting		81
Diamond Tuck Pointing Blades	Mortar Grinding		80



## CORE DRILLING MACHINE

Diamond Core Bits	Coring		84
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## DUAL ACTION SANDER

PSA Discs & Dual Action Backing Pads	Sanding		53
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## FLOOR EDGER

Dust Collection Bags	For use with Floor Edgers		61
Floor Edger Discs	Sanding & Finishing		61



## FLOOR GRINDING MACHINE








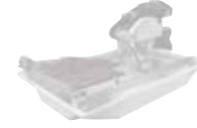


Floor Stones	Grinding		29
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## FLOOR MAINTENANCE MACHINE

Large Diameter Sanding Discs	Sanding & Finishing		62
Mesh Screens	Floor Preparation & Finishing		62
Nylon Floor Pads	Stripping, Scrubbing, Buffing & Polishing		68
Steel Wool Pads	Stripping		62



Tool	Product Category	Application	Type	Page #
<b>FLOOR SANDING MACHINE</b>				
Dust Collection Bags		For use with Floor Sanding Machines		61
Floor Sanding Sheets, Rolls & Belts		Sanding & Finishing		61
<b>HAND TOOLS</b>				
Hand Pads		Cleaning & Finishing		68
Hand Rubs		Cleaning & Finishing		29
Hand Scratch Wire Brushes		Cleaning & Conditioning		78
Plumber's Rolls		Cleaning & Finishing		57
Sandpaper Sheets		Sanding & Finishing		56
Shop Rolls		Cleaning & Finishing		57
Waterproof Mesh Screens		Cleaning & Finishing		57
<b>HIGH SPEED SAW</b>				
Abrasive High Speed Cutoff Wheels		Cutting		36-37
Diamond High Speed Cutoff Blades		Cutting		82
Wire Expansion Joint Brushes		Cleaning		78
<b>MASONRY SAW</b>				
Abrasive Masonry Saw Cutoff Wheels		Cutting		42-43
Diamond Masonry Saw Blades		Cutting		84
<b>PORTABLE SANDING TOOLS</b>				
Industrial & Portable Sanding Belts		Sanding & Finishing		54
Surface Conditioning Belts		Blending, Finishing & Light Deburring		67
<b>STATIONARY SAW</b>				
Stationary Saw Cutoff Wheels		Cutting		40-41
<b>STRAIGHT / DIE GRINDER</b>				
Carbide Burs		Grinding		70-73
Cartridge Rolls & Mandrels		Grinding, Deburring & Finishing		58
Clean & Strip Discs		Cleaning, Conditioning & Stripping		64
Cross / Square Pads & Mandrels		Grinding, Deburring & Finishing		59
Flap Bands		Grinding, Deburring & Finishing		60
Mounted Flap Wheels		Cleaning & Finishing		55
Mounted Points		Grinding & Finishing		27
Plugs and Cones		Grinding & Snagging	16, 17, 18, 18R	26
Quick-Change Sanding Discs		Sanding & Finishing		53
Small Diameter Abrasive Wheels		Grinding & Cutting	1	30-31
Spiral Band Sleeves & Drums		Grinding, Deburring & Finishing		60
Trim-Kut™ Sanding Discs		Sanding & Finishing		52
Unitized Wheels		Blending, Cleaning, Deburring & Polishing		66
Wire End Brushes		Cleaning & Conditioning		75
Wire Wheel Brushes		Cleaning & Conditioning		75
<b>TILE SAW</b>				
Diamond Tile Saw Cutoff Blades		Cutting		81
<b>VERTICAL SHAFT GRINDER</b>				
Quick-Change Sanding Discs		Sanding & Finishing		53
Surface Conditioning Discs, Pads & Holders		Blending & Finishing		65
Trim-Kut™ Sanding Discs		Sanding & Finishing		52
Unitized Wheels		Blending, Cleaning, Deburring & Polishing		66
<b>WALK BEHIND CONCRETE SAW</b>				
Abrasive Concrete Saw Cutoff Wheels		Cutting		42-43
Diamond Concrete Saw Blades		Cutting		83
Wire Expansion Joint Brushes		Cleaning		78

# Flexovit Customer Support Services

Flexovit deploys a team of highly trained Technical Sales Representatives, backed up by our factory Product Engineering Department, whose mandate is to improve abrasive cutting, grinding and finishing processes, and reduce cost on your shop floor.

In support of these objectives, Flexovit has established an array of customer services including Product Testing, Product Training, and Product Development Programs, available on request to users and Distributors of Flexovit products.

## PRODUCT TESTING – P.A.C.E. PROGRAM

Flexovit has developed a variety of objective product testing methods to calculate the actual cost of Flexovit and competitive products in a given application. Many of these can be performed either in our Testing Laboratory or on your site. This P.A.C.E. (Productivity And Cost Evaluation) Program measures wheel performance, factors in unit wheel and labor cost, and calculates both product cost and full cost for the application under study. The P.A.C.E. Program can be run for alternative products, and will then calculate the savings from using the lower cost alternative. This type of analysis is essential for the user that wants to establish their lowest cost alternative, because the lowest priced wheel is often the highest cost product based on the amount of work the wheel can do. For examples of P.A.C.E. analysis see catalog pages 12 and 13.

**\$\$\$ FLEXOVIT \$\$\$**  
**Cost Savings**

**F. How long will it take each wheel to complete a job?**  
 Consider the job to be removed \_\_\_\_\_ lbs. of material.  
 CHINA (US brand) will need \_\_\_\_\_ hours to complete the job.  
 Flexovit A1236 will need \_\_\_\_\_ hours to complete the job.

Considering the wheel cost and number of wheels needed, the total labor cost (including the worker, and the labor dollars lost during downtime), what is the total cost to complete the job?

CHINA (US brand)	Wheel Cost	\$120.00
	Per Job	\$240.00
Flexovit A1236	Wheel Cost	\$150.00
	Per Job	\$300.00
	Per Hour	\$194.41
	Per Hour	\$100.00

**\$\$\$ FLEXOVIT \$\$\$**  
**Wheel Consumption**

**G. Ratio is a ratio that measures how much work a grinding wheel will do in a particular application. It is calculated by grams of material removed per gram of wheel used. The higher the number, the more work a wheel will do.**

**A. How many competitor wheels will it take to equal the life of one Flexovit wheel?**  
 According to the data that were established as a result of the grinding comparison it will take \_\_\_\_\_ competitor wheels to do the work of one Flexovit wheel.

**C. Give me an example of the usage ratio versus the competitive products.**  
 If it will take \_\_\_\_\_ Flexovit wheels to complete the same job.

**D. What about the money?**  
 By factoring in the price we can calculate your savings by using Flexovit for the entire job.

100 CHINA (US brand)	\$1.82	=	\$182.00
29 Flexovit A1236	\$2.42	=	\$71.23
<b>SAVINGS IN WHEEL COST:</b>			<b>\$110.77 60.9%</b>

**E. Using the entire wheel, how much work can each wheel actually do, using safety guards?**  
 CHINA (US brand) \_\_\_\_\_ lbs. of material or \_\_\_\_\_ grams.  
 Flexovit A1236 \_\_\_\_\_ lbs. of material or \_\_\_\_\_ grams.  
 To remove \_\_\_\_\_ lb. or \_\_\_\_\_ grams of material.  
 You need \_\_\_\_\_ CHINA (US brand) \_\_\_\_\_ Flexovit A1236

## TRAINING

**Flexovit Plant Training** - For qualified abrasive users and distributor representatives, Flexovit offers regularly scheduled training seminars at the factory. Classroom seminars offer in depth discussions of raw materials, abrasive wheel construction, Flexovit product application and selling skills. Best of all, attendees are given the opportunity to receive 'hands-on' grinding and cutting training in our testing facility. By seeing Flexovit wheels in action and comparing our products with top competitors, participants see first hand how Flexovit stands up to the competition.

**On-Site Training** - Flexovit offers on-site training seminars for abrasive users, and Flexovit distributors. Tailored to the needs of your group, these sessions can focus on product applications, safety, or other topics of interest, and can include 'hands-on' sessions.



## PRODUCT DEVELOPMENT

Flexovit's Product Engineering Department is continually working on standard product improvement. In addition, where warranted by special customer requirements, Flexovit can develop customized products for specific applications.





# BONDED ABRASIVES



# How a Resin Bonded Grinding Wheel Works

Grinding wheels for portable power tools belong to the 'resin bonded' family of bonded abrasives. Below is a brief description of the raw materials used in their manufacture, and an explanation of how the wheel actually works.

## ABRASIVE GRAINS

The four main types of abrasive grains used in Resin Bonded Wheels are:

### Aluminum Oxide



- Tough, blocky, wedge shaped grain.
- Performs well on carbon steel, stainless steel and aluminum.

### Silicon Carbide



- Extremely hard and sharp, but fractures more easily than aluminum oxide.
- Performs well on cast iron, nonferrous metals (*aluminum*) and non-metallic materials including concrete, brick, marble and glass.

### Zirconia Alumina



- Very tough, sharp and dense.
- Lends itself to higher temperatures and heavier pressures present in high-stock removal applications.

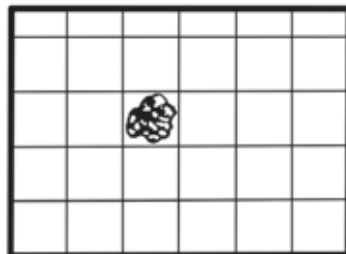
### Ceramic



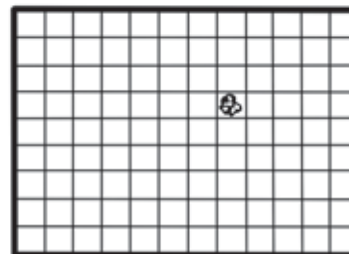
- Sharp microcrystalline grain - cuts aggressively under light to moderate pressure.
- Its quick cutting capability makes it suitable for grinding stainless steel, titanium, and high-nickel alloys.

## DETERMINING GRIT SIZE

Abrasive grains are sized by passing them over screens having a certain number of openings per linear inch. The number of openings per linear inch in the screen through which the particles just pass determines the grit size. Resin bonded wheels typically use relatively coarse grits such as 24 and 36.



Coarse Grit Size (30 Grit)



Fine Grit Size (108 Grit)

## COMPONENTS

### Abrasive Grains



### Resin Bonds



### Fiberglass Reinforcing



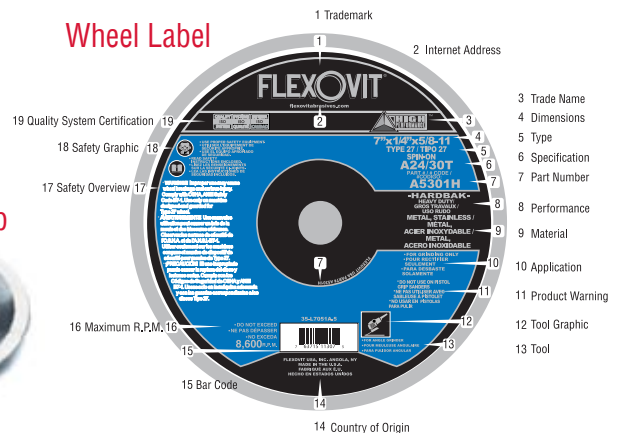
### Arbor Ring



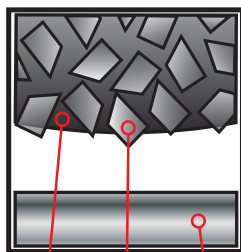
### Spin-On Hub



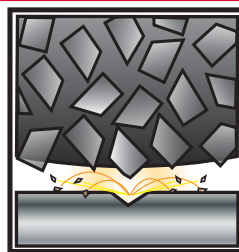
### Wheel Label



## THE CUTTING TOOL PRINCIPLE



Wheel Bond  
Abrasive Grains  
Workpiece



Abrasive grain begins to cut chips from the workpiece's surface. As it does, the grain begins to wear down. It fractures, presenting a new sharp edge.



Other abrasive grains are revealed as the wheel bond wears from contact with the workpiece.



Before the edges of the abrasive grain become too dull, they are torn away from the wheel bond, allowing other abrasive grains to come into play.

# Product Tiers, Productivity & Cost

## ABRASIVE WHEEL PRODUCTIVITY AND COST

Flexovit offers most grinding and cutoff wheels in four distinct tiers of performance and value. These include 'BEST', 'BETTER' and 'GOOD' product families, as well as a 'SPECIALTY' group for grinding and cutting specific materials. Flexovit also offers the product group, RAZORBLADE, devoted to extra thin cutoff wheels for angle grinders.

In most production settings the use of 'BETTER' and 'BEST' level abrasive wheels will result in a LOWER OVERALL JOB COST. Although the unit wheel price will be higher for these products, the increased wheel life will result in fewer wheels required, and the faster material removal rates will reduce labor cost.

For more information on reducing your total cost see pages 8, 12 and 13 for information on our P.A.C.E. (Productivity And Cost Evaluation) Program.

## FLEXOVIT PRODUCT TIERS



• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

FLEXON wheels are made with premium electrominerals including zirconia alumina and ceramic aluminum oxide. Advanced bond systems ensure that this higher productivity abrasive grain is fully utilized before it is shed, optimizing both wheel life, and grinding and cutting speed.

Depending on specific circumstances, users of FLEXON products have reported that wheels last up to 10 times longer than competitive conventional products, and remove material up to 50% faster.

FLEXON products include Type 27 and 28 grinding wheels, Type 27 combination cutting / grinding wheels, Type 27 cutting wheels, Type 1 die grinder wheels, and Type 1 rail track wheels for high speed rail saws.



• Superior Productivity • Higher Efficiency • Longer Life

**BETTER**

METALHOG and FOUNDRYHOG wheels are made with a blend of premium, semi-premium, and standard electrominerals, as well as proprietary bond systems. This results in a moderately priced wheel with exceptional grinding and cutting speed, and superior wheel life.

These wheels can deliver wheel life up to 3 times longer than competitive conventional products, and remove material up to 30% faster.

METALHOG specifications are available in Type 27 grinding wheels, Type 27 combination cutting / grinding wheels, Type 1 circular saw wheels, and Type 1 stationary saw wheels. FOUNDRYHOG specs are available in Type 27 grinding wheels, and Type 27 combination cutting / grinding snagging wheels.



• High Productivity • Versatility • Durability

**GOOD**

Made with the same processes as premium FLEXON and METALHOG wheels, Flexovit's HIGH PERFORMANCE tier of products is made from high quality aluminum oxide or silicon carbide grains and bond systems. These products are the hardest working aluminum oxide / silicon carbide wheels available, offering durability, consistency, and safety unmatched by both domestic and imported competing brands.

It is not unusual for Flexovit HIGH PERFORMANCE wheels to exceed competing aluminum oxide / silicon carbide wheel life by up to 3 to 1.

Flexovit HIGH PERFORMANCE wheels are manufactured in Types 1, 27 and 28 for all applications using angle grinders, die grinders, circular saws, high speed saws, chopsaws, stationary saws, 'walk behind' concrete saws and masonry saws.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit manufactures selected products for grinding and cutting particular materials, including aluminum, asphalt, concrete, drywall stud, ductile pipe, iron, oil and gas pipeline, railtrack, sheet metal, and stainless steel. Although Flexovit's HIGH PERFORMANCE, METALHOG, FOUNDRYHOG, and FLEXON products are very effective in many of these materials, users who work exclusively on these applications may achieve overall economy by using a SPECIALIST wheel.



• Razor Sharp • Fast Cutting • Versatile

**EXTRA THIN CUTOFF**

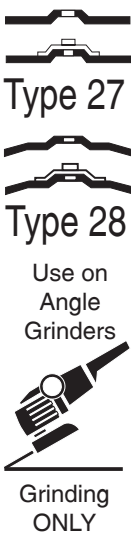
Flexovit's RAZORBLADE family of products is entirely devoted to extra thin cutoff wheels for use on angle grinders, in both Type 1 and Type 27. These products are invaluable for both production and maintenance operations, offering a fast, portable, and safe method for cutting all metals.

Flexovit manufactures a complete range of specifications to suit the job at hand - RAZORBLADE EZ for extra fast and easy cutting action, RAZORBLADE for all around general purpose cutting with long wheel life, RAZORBLADE HD for heavy duty cutting, RAZORBLADE SS for stainless, and RAZORBLADE ALU for aluminum cutting.



ALL FLEXOVIT RESIN REINFORCED BONDED ABRASIVE PRODUCTS ARE  
MANUFACTURED AT OUR ISO 9001:2008 CERTIFIED MANUFACTURING FACILITY IN  
ANGOLA, NEW YORK, USA.





Type 27

Type 28

Use on Angle Grinders

Grinding ONLY

# Productivity And Cost Evaluation - Grinding

## P.A.C.E. Program

The unit price of a grinding wheel is not indicative of the overall cost to the user, since the amount of work done by different manufacturers' wheels can vary widely. Flexovit's 'G-Ratio' lab testing indicates the true cost of the wheel by factoring wheel price with G-Ratio results.

G-RATIO (Grinding Ratio) - A ratio that measures how much work a grinding wheel will do in a particular application. It is calculated by grams of material removed, per gram of wheel used. The higher the number, the more work the wheel will do.

**Step 1:** Weigh the unused grinding wheel and the workpiece.

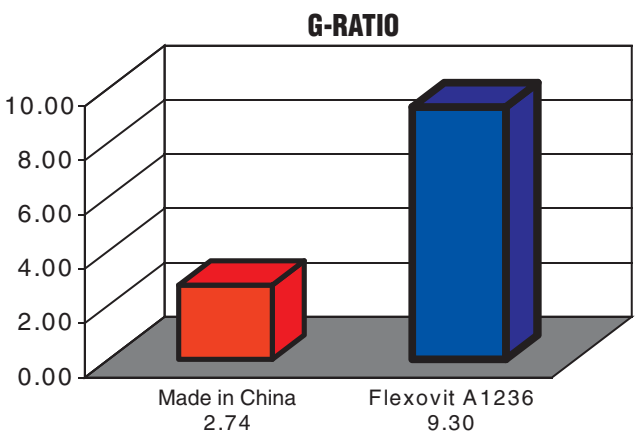
**Step 2:** Grind for a set time period.

**Step 3:** Weigh the used grinding wheel and the workpiece after grinding.

**Step 4:** Calculate results for G-ratio. Factor in prices to determine wheel value.

As an example, Flexovit tested one of the most widely distributed Chinese manufactured 4-1/2"x1/4"x7/8" Type 27 'fastcut' wheels against a standard Flexovit USA manufactured fast grinding specification, A30S. These import wheels are typically sold at low unit cost, but yield much higher overall job cost. The results appear below.

Date: <u>7/6/09</u>	Procedure: <u>Flat Grinding</u>	Test Time (minutes): <u>15 min.</u>
Operator: <u>T.M.</u>	Material type/size/shape: <u>M1018 Steel : 3/4 x 2 x 12 : Bar Flat</u>	
Tool Make & Model <u>DeWalt R28402</u>	Tool AMPS: <u>10</u>	Tool RPM: <u>11,000</u>
<b>WHEEL "A"</b>		
Product Name: <u>Made in China (U.S. Brand)</u>	Wheel Size: <u>4-1/2"x1/4"x7/8"</u>	Product Code: <u>-</u>
Spec: <u>Fast Grind</u> Type: <u>27</u>	Wheel Price: \$ <u>\$1.75</u>	
Starting Wheel Weight: <u>155.3</u> grams	Starting Material Weight: <u>500</u> grams	<b>RESULTS</b>
Finishing Wheel Weight: <u>80.8</u> grams	Finishing Material Weight: <u>296</u> grams	
Wheel Loss: <u>74.5</u> grams	Material Removed: <u>204</u> grams	
G-Ratio: $\frac{\text{Material Removed}}{\text{Wheel Loss}} = \frac{204}{74.5} = 2.74$		
<b>WHEEL "B"</b>		
Product Name: <u>Flexovit High Performance</u>	Wheel Size: <u>4-1/2"x1/4"x7/8"</u>	Product Code: <u>A1236</u>
Spec: <u>A30S</u> Type: <u>27</u>	Wheel Price: \$ <u>\$2.58</u>	
Starting Wheel Weight: <u>176.5</u> grams	Starting Material Weight: <u>500</u> grams	<b>RESULTS</b>
Finishing Wheel Weight: <u>152.1</u> grams	Finishing Material Weight: <u>273</u> grams	
Wheel Loss: <u>24.4</u> grams	Material Removed: <u>227</u> grams	
G-Ratio: $\frac{\text{Material Removed}}{\text{Wheel Loss}} = \frac{227}{24.4} = 9.3$		



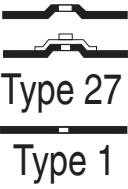
- It will take 3.4 Chinese wheels to do the work of 1 Flexovit USA manufactured wheel.
- At published end user list pricing, you will pay total \$5.95 for 3.4 Chinese wheels vs. \$2.58 for 1 Flexovit A30S wheel.
- Using this Chinese made wheel will cost your company **2.3 times MORE** than using Flexovit USA's A30S wheel.

\* This data is presented by Flexovit USA, Inc. to assist users and distributors of industrial abrasives in establishing the actual cost of alternative Depressed Center Grinding Wheels. Testing was performed at Flexovit USA's test facility in Angola, New York. This data is for illustrative purposes only. G-Ratio test results may vary depending on grinding procedure, material type, and tool used.

BONDED ABRASIVES - P.A.C.E. : Grinding

# Productivity And Cost Evaluation - Cutoff

## P.A.C.E. Program



The unit price of a cutoff wheel is not indicative of the overall cost to the user, since the number of cuts done by different manufacturers' wheels can vary widely. Flexovit's 'Cutting Index' lab testing indicates the true cost of the wheel by factoring wheel price with cutting index results.

**CUTTING INDEX** – A ratio that measures how much work a cutoff wheel will do in a particular application. It is calculated by material surface area cut, per wheel surface area used. The higher the number, the more work the wheel will do.

Step 1:



Measure the starting wheel diameter and the surface area of the material to be cut.

Step 2:



Make a set number of cuts on the material.

Step 3:

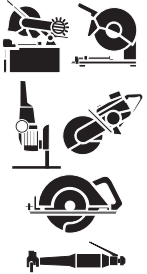


Re-measure the used wheel diameter and calculate wheel surface area used. Multiply the material surface area times the number of cuts to calculate the total material surface area cut.

Step 4:

Calculate results for cutting index. Factor in prices to determine wheel value.

Use on  
Stationary Saws,  
Chopsaws,  
Angle Grinders,  
High Speed  
Saws, Circular  
Saws, &  
Die Grinders

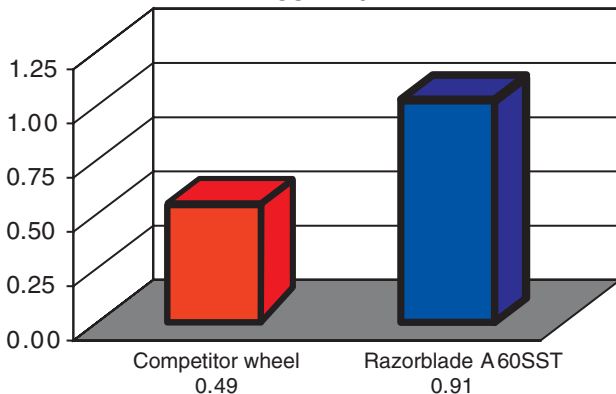


Cutoff  
ONLY

As an example Flexovit tested a U.S. made premium wheel from a prominent manufacturer against a standard Flexovit USA manufactured Razorblade specification, A60SST. The results appear below.

Date: <u>3/11/10</u>	Materials Cut (size/type/area per cut/#of cuts):	
Procedure: <u>Cutoff</u>	#1: <u>1" Angle (1.510cm<sup>2</sup>) - 20 Cuts</u>	
Operator: <u>T.M.</u>	#2: <u>1/2" Solid Rod (1.29cm<sup>2</sup>) - 20 Cuts</u>	
Tool Make & Model: <u>DeWalt D28144</u>	#3: <u>.060x19" Stainless Steel Sheet Metal (7.60cm<sup>2</sup>) - 3 Cuts</u>	
Tool AMPS: <u>13</u> Tool RPM: <u>9,000</u>	#4: <u>1/8x4" Stainless Steel (3.22cm<sup>2</sup>) - 5 Cuts</u>	
<b>WHEEL "A"</b>		
Product Name: <u>U.S. Manufactured</u>	Wheel Size: <u>6"x.045"x7/8"</u>	Product Code: <u>Premium Product</u>
Spec: <u>Premium</u> Type: <u>1</u>	Wheel Price: \$ <u>4.81</u>	
Total Number of Cuts: <u>48</u>	Total Wheel Area Loss: <u>194.27</u> cm <sup>2</sup> <small>= .7854x(OD<sup>2</sup>-ID<sup>2</sup>)</small>	<b>RESULTS</b> Cutting Index: $\frac{\text{Total Area Cut}}{\text{Total Wheel Area Loss}} = \frac{94.90}{194.27} = \underline{0.49}$
Total Test Time: <u>204</u> sec.	Total Area Cut: <u>94.90</u> cm <sup>2</sup> <small>= # of cuts x area of cut</small>	
Time/Cut: <u>4.3</u> sec.		
<b>WHEEL "B"</b>		
Product Name: <u>Flexovit Razorblade</u>	Wheel Size: <u>6"x.045"x7/8"</u>	Product Code: <u>F1707</u>
Spec: <u>A60SST</u> Type: <u>1</u>	Wheel Price: \$ <u>4.26</u>	
Total Number of Cuts: <u>48</u>	Total Wheel Area Loss: <u>104.44</u> cm <sup>2</sup> <small>= .7854x(OD<sup>2</sup>-ID<sup>2</sup>)</small>	<b>RESULTS</b> Cutting Index: $\frac{\text{Total Area Cut}}{\text{Total Wheel Area Loss}} = \frac{94.90}{104.44} = \underline{0.91}$
Total Test Time: <u>203</u> sec.	Total Area Cut: <u>94.90</u> cm <sup>2</sup> <small>= # of cuts x area of cut</small>	
Time/Cut: <u>4.2</u> sec.		

### CUTTING INDEX



- It will take 1.9 Competitor wheels to do the work of 1 Flexovit USA manufactured wheel.
- At published end user list pricing, you will pay total \$9.14 for 1.9 Competitor wheels vs. \$4.26 for 1 Flexovit, Razorblade A60SST wheel.
- Using this Competitor made wheel will cost your company **2.2 times MORE** than using Flexovit USA's Razorblade A60SST wheel.

\* This data is presented by Flexovit USA, Inc. to assist users and distributors of industrial abrasives in establishing the actual cost of alternative Cutoff Wheels. Testing was performed at Flexovit USA's test facility in Angola, New York. This data is for illustrative purposes only. Cutting Index test results may vary depending on procedure, material type, and tool used.

Call 1-800-689-FLEX (3539) or your Flexovit Representative for more information on value testing.

1-800-689-FLEX (3539) • flexovitabrasives.com

BONDED ABRASIVES - P.A.C.E. : Cutoff

# Depressed Center Grinding Wheels



Made in USA



Flexovit Type 27 Depressed Center Grinding Wheels are made for angle grinding applications including weld grinding, beveling, snagging, and other surface preparation jobs requiring moderate to heavy stock removal. Wheels are 1/4" thick, with 3 full diameter high tensile fiberglass reinforcements for maximum safety.

Use on  
Angle  
Grinders



Grinding  
ONLY

## FLEXON®

• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

Flexovit FLEXON Type 27 Grinding Wheels combine premium zirconia and ceramic grains with advanced bond systems, delivering the highest job productivity at the lowest total cost. FLEXON grinds up to 50% faster, and up to 10 times longer than standard aluminum oxide wheels.

### METAL, STAINLESS

Fast Grind - ZA24P

Fastest stock removal rate of any zirconia wheel.

Heavy Duty - ZA20Q

Maximum life. Best choice for beveling and edge grinding.

### FOUNDRY, IRON

Foundry Snag - ZA16U

Fast stock removal in rough foundry applications.



• Superior Productivity • Higher Efficiency • Longer Life

**BETTER**

Type 27 Grinding Wheels incorporate a blend of premium, semi-premium, and standard abrasive grain with custom bond systems. This produces a wheel with extremely aggressive, rapid grinding action, without sacrificing wheel life. METALHOG grinds up to 30% faster and 3 times longer than regular aluminum oxide products.

### METAL, STAINLESS

Rapid Grind - AXT24S

Fast, aggressive stock removal.



Flexovit FOUNDRYHOG Type 27 Grinding Wheels are designed and reinforced for the most demanding cleaning room applications. Special abrasive grain mix ensures the most aggressive grinding and finishing of parting lines, gates and risers, sand inclusion, and other surface irregularities.

### FOUNDRY, IRON

Rapid Grind - ZACX24T

Fast, aggressive stock removal.

Heavy Duty - ZACX24U

Long life specification for all cleaning room grinding applications.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 27 Grinding Wheels are the hardest working aluminum oxide wheels available. Precision made to ensure smooth and safe operation, the versatile A30S and heavy duty A24/30T specifications set the standards for fast material removal, and for rugged reliability and long life.

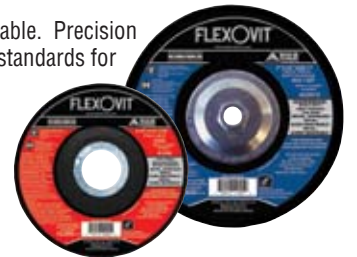
### METAL, STAINLESS

Fast Grind - A30S

Fast grinding with good wheel life. An excellent 'all purpose' specification.

Heavy Duty - A24/30T

A durable long life wheel. Ideal for beveling, edge or flame cut grinding.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 27 Grinding Wheels are designed to optimize grinding performance on particular materials. Flexovit offers job focused wheels for aluminum, stainless steel, iron and concrete.

### ALUMINUM

Load Resistant - A24ALU

Ideal for grinding on aluminum and nonferrous materials.

### STAINLESS STEEL

Free Grind - A30Q

Specially formulated for stainless steels and alloy metals. Smooth, fast grinding.

### FOUNDRY, IRON

Foundry - CA24R

Suitable for castings, malleable and cast iron applications.

### CONCRETE, MASONRY

Heavy Duty - C24/30P

Made with silicon carbide grain, these wheels offers fast grinding on concrete, masonry, and nonferrous metal applications.



BONDED ABRASIVES - Grinding Wheels

# Depressed Center Grinding Wheels



Type 27



Use on Angle Grinders



Grinding ONLY

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds.

GRINDING ONLY					Metalhog®		HIGH PERFORMANCE™		BOX/ CRT. QTY.
Use on Angle Grinders		Type 27	FLEXON® Best		Better	Good			
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	FAST GRIND ZA24P	HEAVY DUTY ZA20Q	BOX QTY.	RAPID GRIND AXT24S	FAST GRIND A30S	HEAVY DUTY A24/30T		
3 x 1/4 x 3/8	20,000		A0034	10		A0054		25/100	
4 x 1/4 x 3/8	15,000		A0344	10		A0390	A0395	25/100	
4 x 1/4 x 5/8	15,000		A0444	10		A0414	A0406	25/100	
4-1/2 x 1/4 x 7/8	13,300	A1224	A1244	10	A1230	A1236	A1226	25/100	
4-1/2 x 1/4 x 5/8-11	13,300	A1224H	A1244H	10	A1230H	A1236H	A1226H	10	
5 x 1/4 x 7/8	12,000	A2224		10	A2230	A2236	A2226	25/100	
5 x 1/4 x 5/8-11	12,000	A2224H		10	A2230H	A2236H	A2226H	10	
6 x 1/4 x 7/8	10,000		A3244	10	A3230	A3236	A3201	25	
6 x 1/4 x 5/8-11	10,000		A3244H	10	A3230H	A3236H	A3201H	10	
7 x 1/4 x 7/8	8,600	A5224	A5444	10	A5330	A5356	A5301	25	
7 x 1/4 x 5/8-11	8,600	A5224H	A5444H	10	A5330H	A5356H	A5301H	10	
9 x 1/4 x 7/8	6,800	A8224		10	A8330	A8353	A8301	25	
9 x 1/4 x 5/8-11	6,800	A8224H	A8444H	10	A8330H	A8353H	A8301H	10	

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

**FOUNDRY, IRON:** Durable foundry wheels for grinding / snagging ductile iron, grey iron, cast iron.

GRINDING ONLY				Foundryhog®		
Use on Angle Grinders		Type 27	FLEXON® Best		Better	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SNAG ZA16U	BOX QTY.	RAPID GRIND ZACX24T	HEAVY DUTY ZACX24U	BOX QTY.
7 x 1/4 x 7/8	8,600	A5354	10	A5340	A5345	25
7 x 1/4 x 5/8-11	8,600	A5354H	10	A5340H	A5345H	10
9 x 1/4 x 7/8	6,800	A8354	10	A8340	A8345	25
9 x 1/4 x 5/8-11	6,800	A8354H	10	A8340H	A8345H	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

## ALUMINUM / STAINLESS STEEL / FOUNDRY, IRON / CONCRETE, MASONRY

GRINDING ONLY		SPECIALIST®				BOX/ CRT. QTY.
Use on Angle Grinders		Type 27	ALUMINUM	STAINLESS STEEL	FOUNDRY, IRON	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	LOAD RESISTANT A24ALU	FREE GRIND A30Q	FOUNDRY CA24R	HEAVY DUTY C24/30P	
4 x 1/4 x 5/8	15,000	A0403	A0391		A0396	25/100
4-1/2 x 1/4 x 7/8	13,300	A1203	A1231		A1257	25/100
4-1/2 x 1/4 x 5/8-11	13,300	A1203H	A1231H		A1257H	10
5 x 1/4 x 7/8	12,000	A2220	A2231		A2239	25/100
6 x 1/4 x 7/8	10,000	A3237	A3331			25
6 x 1/4 x 5/8-11	10,000	A3237H	A3331H			10
7 x 1/4 x 7/8	8,600	A5237	A5331	A5435	A5446	25
7 x 1/4 x 5/8-11	8,600	A5237H	A5331H	A5435H	A5446H	10
9 x 1/4 x 7/8	6,800			A8435	A8446	25
9 x 1/4 x 5/8-11	6,800			A8435H	A8446H	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

# Depressed Center Grinding Wheels



Use on  
Angle  
Grinders



Grinding  
ONLY

Flexovit Type 28 Depressed Center Grinding Wheels are made for angle grinding applications including weld grinding, beveling, snagging, and other surface preparation jobs requiring moderate to heavy stock removal. The Type 28 'saucer' shape allows the operator to aggressively grind at angles less than 15 degrees, improving operator comfort. The concave shape also provides wider surface contact for grinding broad surfaces. Wheels are 1/4" thick, with 3 full diameter high tensile fiberglass reinforcements for maximum safety.

## FLEXON®

• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

Flexovit FLEXON Type 28 Grinding Wheels combine premium zirconia and ceramic grains with advanced bond systems, delivering the highest job productivity at the lowest total cost. FLEXON grinds up to 50% faster, and up to 10 times longer than standard aluminum oxide wheels.

### METAL, STAINLESS

Heavy Duty – ZA24S

Combines long life with aggressive grinding characteristics of Type 28 wheel shape.

### FOUNDRY, IRON

Foundry Snag – ZA16U

Fast stock removal in rough foundry applications.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 28 Grinding Wheels are the hardest working aluminum oxide wheels available. Precision made to ensure smooth and safe operation, the versatile A30S and heavy duty A24/30T specifications set the standards for fast material removal, and for rugged reliability and long life.

### METAL, STAINLESS

Fast Grind - A30S

Fast grinding with good wheel life. An excellent 'all purpose' spec.

Heavy Duty - A24/30T

A durable long life wheel. Ideal for beveling, edge or flame cut grinding.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 28 Grinding Wheels are designed to optimize grinding performance on particular materials.

### CONCRETE, MASONRY

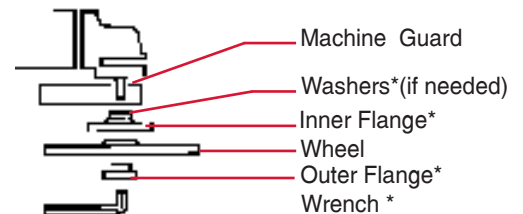
Heavy Duty - C24/30P

Made with silicon carbide grain, these wheels offers fast grinding on concrete, masonry, and nonferrous metal applications.



## CP50 FLANGE KIT - Part Number Z0301

Some angle grinders are not equipped with flanges that permit proper mounting of 7" and 9", Type 27 and Type 28 grinding wheels. Flexovit offers a CP50 Reusable Flange Kit (Part # Z0301), as an alternative to the throwaway hub.





# Depressed Center Grinding Wheels



Type 28

Use on Angle Grinders



Grinding ONLY

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds.

GRINDING ONLY		FLEXON <sup>®</sup>		TECHNIGRAM <sup>™</sup>	
	Use on Angle Grinders		Type 28	<b>Best</b>	<b>Good</b>
DIMENSIONS	MAX	HEAVY DUTY	BOX	FAST GRIND	HEAVY DUTY
Dia. x Thk. x Arbor	RPM	ZA24S	QTY.	A30S	A24/30T
4-1/2 x 1/4 x 7/8	13,300	A1334	10	A1237	25/100
4-1/2 x 1/4 x 5/8-11	13,300	A1334H	10	A1237H	10
5 x 1/4 x 7/8	12,000				A2227 25/100
5 x 1/4 x 5/8-11	10,000				A2227H 10
7 x 1/4 x 7/8	8,600	A5404	10	A5360	A5302 25
7 x 1/4 x 5/8-11	8,600	A5404H	10	A5360H	A5302H 10
9 x 1/4 x 7/8	6,800	A8404	10	A8360	A8302 25
9 x 1/4 x 5/8-11	6,800	A8404H	10	A8360H	A8302H 10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

**FOUNDRY, IRON:** Durable foundry wheels for grinding / snagging ductile iron, grey iron, cast iron.

GRINDING ONLY		FLEXON <sup>®</sup>	
	Use on Angle Grinders		Type 28
DIMENSIONS	MAX	Best	BOX
Dia. x Thk. x Arbor	RPM	FOUNDRY SNAG	QTY.
		ZA16U	
7 x 1/4 x 7/8	8,600	A5254	10
7 x 1/4 x 5/8-11	8,600	A5254H	10
9 x 1/4 x 7/8	6,800	A8254	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

## CONCRETE, MASONRY

GRINDING ONLY		SPECIALIST <sup>®</sup>	
	Use on Angle Grinders		Type 28
DIMENSIONS	MAX	HEAVY DUTY	BOX
Dia. x Thk. x Arbor	RPM	C24/30P	QTY.
7 x 1/4 x 7/8	8,600	A5447	25
9 x 1/4 x 7/8	6,800	A8462	25
9 x 1/4 x 5/8-11	6,800	A8462H	10

Flange kit for 7" & 9", 1/4" x 7/8" wheels available on page 16.

BONDED ABRASIVES - Grinding Wheels



Use on  
Angle  
Grinders  
  
Cutoff  
ONLY

BONDED ABRASIVES - Thin Depressed Center Cutoff Wheels

# Thin Depressed Center Cutoff Wheels



Flexovit's RAZORBLADE 27 series of Thin Cutoff Wheels for angle grinders are an indispensable tool for the metalworker in both production and maintenance applications. Choose from 5 versatile specs depending on the job requirement. The Type 27 wheel shape facilitates flush cutting on flat surfaces.

## Razorblade 27® • Razor Sharp • Long Life • Versatile

### METAL, STAINLESS

Long Life - A60SST-27

The RAZORBLADE 27 wheel combines fast, chatter free cutting with exceptional wheel life, making it the wheel of choice where wheel usage is high, and wheel change downtime is a concern. In most applications RAZORBLADE 27 gives the lowest overall cost per cut of any angle grinder thin cutoff product.



**LONG LIFE**

## Razorblade 27EZ • Razor Sharp • Fast Cutting • Versatile

### METAL, STAINLESS

Fast Cut - A60RRT-27

For applications where getting the job done fast is the priority, the extra thin (.040") RAZORBLADE 27 EZ wheel delivers the fastest cutting action in the Razorblade product line.



**FAST CUT**

## Razorblade 27HD • Razor Sharp • Extra Durable • Versatile

### METAL, STAINLESS

Heavy Duty- A24/30T

The RAZORBLADE 27 HD in 3/32" thickness will resist wheel wear in tough applications, including sheet metal and other jobs that involve heavy dressing action from the workpiece.



**HEAVY DUTY**

## Razorblade 27ALU • Job Focused • Optimum Performance

### ALUMINUM

Load Resistant - A60ALU-27

RAZORBLADE 27 ALU wheels resist loading when cutting aluminum solid or extrusion, as well as brass, bronze, and other nonferrous materials.



**SPECIALTY**

## Razorblade 27SS • Job Focused • Optimum Performance

### STAINLESS STEEL

Free Cut- A30Q

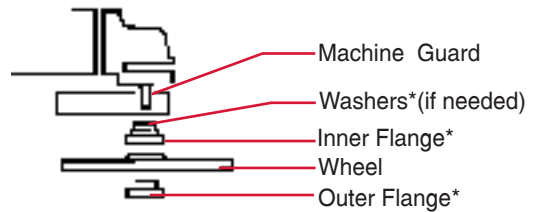
RAZORBLADE 27 SS is designed for free cutting action on stainless alloy metals.



**SPECIALTY**

## FLANGE KIT - Part Number Z0303

Some angle grinders are not equipped with flanges that permit proper tightening of thin Type 27 wheels. For most 4-1/2", 5" and 6" angle grinders, Flexovit offers a compatible, reusable adapter flange (Part# Z0303), or contact tool manufacturer for adapter parts.



# Thin Depressed Center Cutoff Wheels



Type 27



Use on  
Angle  
Grinders



Cutoff  
ONLY

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

CUTTING ONLY		Use on Angle Grinders	Type 27	<b>Razorblade 27<sup>®</sup></b> <b>LONG LIFE</b> A60SST-27	<b>Razorblade 27EZ</b> <b>FAST CUT</b> A60RRT-27	<b>Razorblade 27HD</b> <b>HEAVY DUTY</b> A24/30T	BOX/ CRT. QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM						
4 x 3/32 x 5/8	15,000					A0265	25/100
4-1/2 x .040 x 7/8	13,300				A0480		25/100
4-1/2 x .045 x 7/8	13,300			A0481			25/100
4-1/2 x 3/32 x 7/8	13,300					A0575	25/100
4-1/2 x 3/32 x 5/8-11	13,300					A0575H	10
5 x .040 x 7/8	12,000				A1580		25/100
5 x .045 x 7/8	12,000			A1581			25/100
5 x 3/32 x 7/8	12,000					A1765	25/100
5 x 3/32 x 5/8-11	12,000					A1765H	10
6 x .040 x 7/8	10,000				A2480		25/100
6 x .045 x 7/8	10,000			A2481			25/100
6 x .3/32 x 7/8	10,000					A3175	25/100
6 x .3/32 x 5/8-11	10,000					A3175H	10
7 x 3/32 x 7/8	8,600					A4175	25
7 x 3/32 x 5/8-11	8,600					A4175H	10

Flange kit for 4-1/2", 5" & 6" Thin Cutoff Wheels available on page 18.

## ALUMINUM / STAINLESS STEEL

CUTTING ONLY		Use on Angle Grinders	Type 27	<b>Razorblade 27</b> <b>ALU</b> <b>ALUMINUM LOAD RESISTANT</b> A60ALU-27	<b>Razorblade 27</b> <b>SS</b> <b>STAINLESS STEEL</b>	FREE CUT A30Q	BOX/ CRT. QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM						
4 x 3/32 x 5/8	15,000					A0221	25/100
4-1/2 x .045 x 7/8	13,300			A0482			25/100
4-1/2 x 3/32 x 7/8	13,300					A0711	25/100
4-1/2 x 3/32 x 5/8-11	13,300					A0711H	10
5 x .045 x 7/8	12,000			A1582			25/100
5 x 3/32 x 7/8	12,000					A1711	25/100
5 x 3/32 x 5/8-11	12,000					A1711H	10
6 x .045 x 7/8	10,000			A2482			25/100
6 x .3/32 x 7/8	10,000					A2711	25/100
7 x 3/32 x 7/8	8,600					A4111	25/100
7 x .3/32 x 5/8-11	8,600					A4111H	10

Flange kit for 4-1/2", 5" & 6" Thin Cutoff Wheels available on page 18.

**BONDED ABRASIVES - Thin Depressed Center Cutoff Wheels**



Use on  
Angle  
Grinders



Cutoff  
ONLY

# Depressed Center Cutoff Wheels



Flexovit Type 27 Depressed Center Cutoff Wheels are designed for extra heavy duty cutting applications, notching, and for narrow surface peripheral grinding applications such as grinding root pass welds. These wheels should not be used for grinding on an angle (see Depressed Center Combination Wheels for cutting, notching, and light angle grinding applications – pages 22-23).

## FLEXON

• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

Flexovit FLEXON Type 27 Cutoff Wheels combine premium zirconia and ceramic grains with advanced bond systems, delivering the highest job productivity at the lowest total cost. FLEXON grinds up to 50% faster, and up to 10 times longer than standard aluminum oxide wheels.

### PIPELINE

Fast Cut - ZA30T

Specially designed and engineered for the pipeline industry. Premium zirconia grain provides superior life when cutting, notching, and root pass grinding in pipeline and pressure vessel fabrication. These .125" thick wheels are designed for peripheral grinding only – not for angle grinding (see Depressed Center Combination Wheels for cutting, notching, and light angle grinding applications – pages 22-23).



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 27 Cutoff Wheels are the hardest working aluminum oxide wheels available. Precision made to ensure smooth and safe operation, the versatile A30S and heavy duty A24/30T specifications set the standards for fast cutting, and for rugged reliability and long life.

### METAL, STAINLESS

Fast Cut - A30S

Fast cutting with good life. Ideal for most metals, including stainless and other hard alloys. An excellent 'all-purpose' spec.

Heavy Duty - A24/30T

Extremely rugged and hardworking. Delivers the longest life of any aluminum oxide wheel without sacrificing aggressive cutting.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 27 Cutoff Wheels are designed to optimize cutting performance on particular materials. Flexovit offers 3 specifications, including a free cutting stainless wheel, a heavy duty concrete cutting wheel, and a special wheel for pipeline applications.

### STAINLESS STEEL

Free Grind - A30Q

This wheel offers free cutting action in stainless steel and other alloys.

### CONCRETE, MASONRY

Heavy Duty - C24/30P

Designed for concrete and masonry cutting. Made with silicon carbide grain, the C24/30P spec also offers fast cutting on nonferrous metals.

### PIPELINE

Fast Cut - A30R

Designed for fabrication of pipes and pressure vessels. This heavy duty aluminum oxide wheel runs smooth and chatter free on peripheral grinding, cutting and notching applications.



# Depressed Center Cutoff Wheels



Type 27






Use on  
Angle  
Grinders






Cutoff  
ONLY




**PIPELINE:** Cutting, notching, root pass grinding.

CUTTING ONLY		 <b>Best</b> <b>FAST CUT</b> <b>ZA30T</b>		
	Use on Angle Grinders			
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM		BOX QTY.	
4-1/2 x .125 x 7/8	13,300	A0712	10	
4-1/2 x .125 x 5/8-11	13,300	A0712H	10	
7 x .125 x 5/8-11	6,800	A4412H	10	
9 x .125 x 5/8-11	6,800	A7412H	10	

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

CUTTING ONLY		 <b>Good</b> <b>FAST CUT</b> <b>A30S</b>		
	Use on Angle Grinders			
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM		HEAVY DUTY A24/30T	BOX/ CRT. QTY.
3 x 1/8 x 3/8	20,000	A0017		25/100
4 x 1/8 x 3/8	15,000	A0273		25/100
4 x 1/8 x 5/8	15,000	A0261		25/100
4-1/2 x 1/8 x 7/8	13,300	A0735	A0721	25/100
4-1/2 x 1/8 x 5/8-11	13,300	A0735H	A0721H	10
5 x 1/8 x 7/8	12,000	A1736	A1721	25/100
5 x 1/8 x 5/8-11	12,000	A1736H	A1721H	10
6 x 1/8 x 7/8	10,000	A2751		25
6 x 1/8 x 5/8-11	10,000	A2751H		10
7 x 1/8 x 7/8	8,600	A4086	A3928	25
7 x 1/8 x 5/8-11	8,600	A4086H	A3928H	10
9 x 1/8 x 7/8	6,800		A6930	25
9 x 1/8 x 5/8-11	6,800		A6930H	10

## STAINLESS STEEL / CONCRETE, MASONRY / PIPELINE

CUTTING ONLY		 <b>FREE CUT</b> <b>A30Q</b>			
	Use on Angle Grinders				
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	STAINLESS STEEL FREE CUT A30Q	CONCRETE, MASONRY HEAVY DUTY C24/30P	PIPELINE FAST CUT A30R	BOX/ CRT. QTY.
4-1/2 x .125 x 7/8	13,300			A0778	25/100
4-1/2 x .125 x 5/8-11	13,300			A0778H	10
4-1/2 x 1/8 x 7/8	13,300	A0731	A0761		25/100
4-1/2 x 1/8 x 5/8-11	13,300	A0731H			10
5 x .125 x 7/8	12,000			A1778	25/100
5 x 1/8 x 7/8	12,000	A1731	A1741		25/100
6 x .125 x 7/8	10,000			A2728	25
6 x .125 x 5/8-11	10,000			A2728H	10
7 x .125 x 7/8	8,600			A4328	25
7 x .125 x 5/8-11	8,600			A4328H	10
9 x .125 x 5/8-11	6,800			A7278H	10

BONDED ABRASIVES - Depressed Center Cutoff Wheels 21

# Depressed Center Combination Wheels



Flexovit Type 27 Depressed Center Combination Wheels are designed for metal fabrication jobs that require alternating between cutting and light angle grinding. This eliminates the need for changing wheels, or using two tools to complete the job. Combination Wheels are fully reinforced on the back and center of the wheel to prevent edge chipping while angle grinding.

Use on  
Angle  
Grinders



Cutoff,  
Notching &  
Grinding

## FLEXON®

• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

Flexovit FLEXON Type 27 Combination Wheels combine premium zirconia and ceramic grains with advanced bond systems, delivering the highest job productivity at the lowest total cost. FLEXON grinds up to 50% faster, and up to 10 times longer than standard aluminum oxide wheels.

### METAL, STAINLESS

Heavy Duty - ZA24S

Maximum life. Best choice for edge grinding.

### PIPELINE / METAL COMBO

Smooth Grind - ZA30T

Premium zirconia grain provides superior life when cutting, notching, root pass grinding and weld bead grinding in pipeline and pressure vessel fabrication, as well as structural steel work.

### FOUNDRY, IRON

Foundry Notcher - ZA16U

Fast stock removal in rough foundry applications.



## Metalhog®

• Superior Productivity • Higher Efficiency • Longer Life

**BETTER**

Type 27 Combination Wheels incorporate a blend of premium, semi-premium, and standard abrasive grain with custom bond systems. This produces a wheel with extremely aggressive, rapid grinding action, without sacrificing wheel life.

### METAL, STAINLESS

Rapid Grind, Cut - AXT24S

Fast, aggressive cutting action and stock removal.



### FOUNDRY, IRON

Rapid Grind, Cut - ZACX24T

Fast, aggressive cutting action and stock removal.



Fast, aggressive cutting action and stock removal.

• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 27 Combination Wheels are the hardest working aluminum oxide wheels available. Precision made to ensure smooth and safe operation, the versatile A30S and heavy duty A24/30T specifications set the standards for fast material removal, and for rugged reliability and long life.

### METAL, STAINLESS

Fast Cut, Grind - A30S

Fast cutting/grinding with good life. Ideal for most metals, including stainless and other hard alloys. An excellent 'all-purpose' spec.

Heavy Duty - A24/30T

Extremely rugged and hardworking. Delivers the longest life of any aluminum oxide wheel without sacrificing aggressive cutting/grinding.



## SPECIALIST®

• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 27 Combination Wheels are designed to optimize cutting/grinding performance on particular materials. Flexovit offers 4 specifications, including a free cutting stainless wheel, a heavy duty concrete cutting wheel, a special wheel for pipeline applications, and a foundry specification.

### STAINLESS STEEL

Free Cut, Grind - A30Q

Specially formulated for stainless steels and alloy metals. Smooth, fast cutting/grinding.

### CONCRETE, MASONRY

Heavy Duty - C24/30P

Made with silicon carbide grain, these wheels offer fast cutting/grinding on concrete, masonry, and nonferrous metal applications.

### PIPELINE

Smooth Grind - A30R

Designed for fabrication of pipes and pressure vessels. This heavy duty aluminum oxide wheel runs smooth and chatter free on peripheral grinding, cutting, notching and angle grinding applications.

### IRON

Foundry - CA24R

Suitable for castings, malleable and cast iron applications.



# Depressed Center Combination Wheels



Type 27



Use on Angle Grinders



Cutoff, Notching & Grinding

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds.

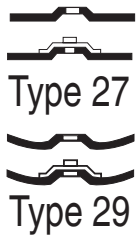
CUTOFF, NOTCHING & LIGHT GRINDING		 <b>Best</b>		 <b>Better</b>		 <b>Good</b>		BOX/ CRT. QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	HEAVY DUTY ZA24S	SMOOTH GRIND ZA30T	RAPID GRIND, CUT AXT24S	BOX QTY.	FAST CUT, GRIND A30S	HEAVY DUTY A24/30T	
3 x 1/8 x 3/8	15,000		A0014		10			
4 x 1/8 x 3/8	15,000		A0134		10	A0274	A0276	25/100
4 x 1/8 x 5/8	15,000		A0234		10	A0264	A0255	25/100
4 x 3/16 x 5/8	15,000					A0337		25/100
4-1/2 x 1/8 x 7/8	13,300	A0734	A0714	A0720	10	A0736	A0722	25/100
4-1/2 x 1/8 x 5/8-11	13,300		A0714H	A0720H	10	A0736H	A0722H	10
4-1/2 x 3/16 x 7/8	13,300					A0936		25/100
4-1/2 x 3/16 x 5/8-11	13,300					A0936H		10
5 x 1/8 x 7/8	12,000		A1714	A1720	10	A1737	A1722	25
5 x 1/8 x 5/8-11	12,000		A1714H	A1720H	10	A1737H	A1722H	10
6 x 1/8 x 7/8	10,000		A2414	A2720	10	A2736	A2721	25
6 x 1/8 x 5/8-11	10,000		A2414H	A2720H	10	A2736H	A2721H	10
7 x 1/8 x 7/8	8,600		A4414	A4220	10	A4250	A4177	25
7 x 1/8 x 5/8-11	8,600		A4414H	A4220H	10	A4250H	A4177H	10
9 x 1/8 x 7/8	6,800		A7414	A7220	10	A7250	A7177	25
9 x 1/8 x 5/8-11	6,800	A7434H	A7414H	A7220H	10	A7250H	A7177H	10

## FOUNDRY, CASTABLE IRON, STEEL, NONFERROUS

CUTOFF, NOTCHING & LIGHT GRINDING		 <b>Best</b>		 <b>Better</b>	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	FOUNDRY NOTCHER ZA16U	BOX QTY.	RAPID CUT, GRIND ZACX24T	BOX QTY.
7 x 1/8 x 7/8	8,600	A4254	10	A4240	25
7 x 1/8 x 5/8-11	8,600	A4254H	10	A4240H	10
9 x 1/8 x 7/8	6,800	A7254	10	A7240	25
9 x 1/8 x 5/8-11	6,800	A7254H	10	A7240H	10

## STAINLESS STEEL / CONCRETE, MASONRY / PIPELINE / IRON, FOUNDRY

CUTOFF, NOTCHING & LIGHT GRINDING						
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	STAINLESS STEEL FREE CUT, GRIND A30Q	CONCRETE, MASONRY HEAVY DUTY C24/30P	PIPELINE SMOOTH GRIND A30R	IRON FOUNDRY CA24R	BOX/ CRT. QTY.
4-1/2 x 1/8 x 7/8	13,300			A0780		25/100
4-1/2 x 1/8 x 5/8-11	13,300			A0780H		10
5 x 1/8 x 7/8	12,000			A1780		25/100
5 x 1/8 x 5/8-11	12,000			A1780H		10
6 x 1/8 x 7/8	10,000			A2730		25
6 x 1/8 x 5/8-11	10,000			A2730H		10
7 x 1/8 x 7/8	8,600	A4231	A4341	A4330		25
7 x 1/8 x 5/8-11	8,600	A4231H	A4341H	A4330H		10
9 x 1/8 x 7/8	6,800	A7231	A7300	A7280	A7270	25
9 x 1/8 x 5/8-11	6,800	A7231H		A7280H	A7270H	10



Type 27  
Type 29

Use on Angle Grinders



Grinding & Finishing

BONDED ABRASIVES - Semi-Flexible Wheels and Masonry Discs

# Semi-Flexible Wheels



Made in USA



Flexcel Type 27 and Type 29 Semi-Flexible Wheels can remove material aggressively like a grinding wheel, and blend and finish like a sanding disc. Flexcel wheels flex to contoured surfaces giving a smooth finish without gouging. Faster stock removal than standard depressed center wheels.



• Grind and Finish With One Wheel • No Loading or Glazing

**BEST**

## METAL, STAINLESS, ALUMINUM

Flexcel has a broad range of applications, including carbon, stainless and cast steels. Grinds without loading on aluminum and brass.

- Type 27 Flat grinding face preferred for smaller contact area.
- Type 29 Convex wheel face preferred for contoured surfaces and wider contact area.
- A-Fine (50-120 Grit) For finer finishes, comparable to 50 to 120 grit sanding discs.
- A-Medium (24-60 Grit) For general purpose applications, grinds aggressively like grit 24 sanding disc, and finishes like a 60 grit disc.
- A-Coarse (12-36 Grit) Most aggressive grinding action with excellent stock removal rates.



**SEMI-FLEXIBLE WHEELS MUST BE USED LIKE A DEPRESSED CENTER WHEEL WITH A MACHINE GUARD**

# Semi-Flexible Masonry Discs



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Semi-Flexible Masonry Discs consist of a thick layer of coarse silicon carbide bonded to a durable, heavy fiber backing. They should be used with a backup pad.

## CONCRETE, MASONRY

Silicon Carbide 16-36 Grit Ideal for grinding, blending, finishing, and scouring on a wide variety of concrete, masonry and stone materials. Also effective on plastic and fiberglass.



## BACK UP PADS

Flexovit offers a flexible back up pad with a smooth face for use with semi-flexible masonry discs.



# Semi-Flexible Wheels



Type 27



Type 29

Use on  
Angle  
Grinders



Grinding &  
Finishing

BONDED ABRASIVES - Semi-Flexible Wheels and Masonry Discs

## METAL, STAINLESS, ALUMINUM:

General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds. Excellent for aluminum.

### TYPE 27

GRINDING & FINISHING						
	Use on Angle Grinders		<b>FLEXCEL™</b>			
DIMENSIONS	MAX	A - FINE	A - MEDIUM	A - COARSE	BOX/ CRT.	
Dia. x Thk. x Arbor	RPM	50 - 120 Grit	24 - 60 Grit	12 - 36 Grit	QTY.	
4 x 1/8 x 5/8	15,000		S6400		25/100	
4-1/2 x 1/8 x 7/8	13,300	S6920	S6900	S6880	25/100	
4-1/2 x 1/8 x 5/8-11	13,300		S6900H	S6880H	10	
5 x 1/8 x 7/8	12,000	S7420	S7400	S7380	25/100	
5 x 1/8 x 5/8-11	12,000		S7400H		10	
7 x 1/8 x 5/8-11	8,600	S7920H	S7900H	S7880H	10	

## METAL, STAINLESS, ALUMINUM:

General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds. Excellent for aluminum.

### TYPE 29

GRINDING & FINISHING						
	Use on Angle Grinders		<b>FLEXCEL™</b>			
DIMENSIONS	MAX	A - FINE	A - MEDIUM	A - COARSE	BOX/ CRT.	
Dia. x Thk. x Arbor	RPM	50 - 120 Grit	24 - 60 Grit	12 - 36 Grit	QTY.	
4-1/2 x 1/8 x 7/8	13,300	S6740	S6700	S6790	25/100	
4-1/2 x 1/8 x 5/8-11	13,300	S6740H		S6790H	10	
5 x 1/8 x 7/8	12,000	S7220	S7200	S7180	25/100	
7 x 1/8 x 7/8	8,600	S7720*	S7700*	S7680*	50	
7 x 1/8 x 5/8-11	8,600		S7700H	S7680H	10	

\* Must be mounted with a re-usable backing pad. One pad is included in each box .

# Semi-Flexible Masonry Discs

## CONCRETE, MASONRY, STONE

GRINDING, BLENDING & FINISHING						
	Use on Angle Grinders	<b>SPECIALIST®</b>				
<b>CONCRETE, MASONRY, STONE</b>						
DIMENSIONS	MAX	COARSE	COARSE / MEDIUM	MEDIUM	BOX QTY.	
Dia.xThk.xArbor	RPM	C16	C24	C36		
4-1/2 x7/8	13,000	S4516	S4524	S4536	25	
7 x 7/8	8,500	S7016	S7024	S7036	25	

Semi-flexible masonry discs must be used with a backing pad of equal diameter for proper support and operator safety.

FOR USE WITH SEMI-FLEXIBLE MASONRY DISCS		
	Use on Angle Grinders	<b>BACK UP PAD</b>
<b>SMOOTH FACE</b>		
DIMENSIONS		BOX QTY.
4-1/2	SK4550	1
7	SK7050	1



# Flaring Cupstones

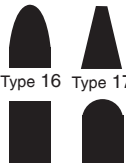


- Ideal for rough grinding or snagging work on steel or concrete.
- 5/8"-11 threaded arbor for spin-on mounting.

**Type 11**  
Use on  
Angle  
Grinders



Grinding &  
Smoothing



**Type 16** **Type 17**  
**Type 18** **Type 18R**  
Use on  
Straight  
Grinders



Grinding &  
Snagging

## METAL, STAINLESS

**A16QB -**

This aluminum oxide spec is ideal for snagging and cleaning castings and stands up to offhand grinding on flat surfaces.

**ZA16PB -**

This zirconia alumina spec delivers fast stock removal on all ferrous metals.

## CONCRETE, MASONRY

**C16PB -**

Made with silicon carbide grain, this coarse spec is ideal for grinding and cleaning concrete, masonry and stone.

## NONFERROUS

**AC16QB -**

A special mix of silicon carbide and aluminum oxide grains, the AC16QB is intended for grinding cast iron and aluminum.



### GRINDING & SMOOTHING



Use on  
Angle  
Grinders



Type 11



DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	METAL, STAINLESS		CONCRETE	NONFERROUS	BOX QTY.
		A16QB	ZA16PB	C16PB	AC16QB	
4 x 2 x 5/8-11	9,072	N4250		N4255		1/10
4 x 2 x 5/8-11 (Steel Back)	9,072	N4250S		N4255S		1/10
5 x 2 x 5/8-11	7,258	N5250	N5265	N5255	N5253	1/10
5 x 2 x 5/8-11 (Steel Back)	7,258	N5250S		N5255S		1/10
6 x 2 x 5/8-11	6,048	N6250	N6265	N6255	N6253	1/10
6 x 2 x 5/8-11 (Steel Back)	6,048	N6250S		N6255S		1/10

# Plugs and Cones



- Formulated for maximum material removal and long life.
- Internal threaded arbor for direct mounting.

## METAL, STAINLESS

**A24RB -**

Made with aluminum oxide grain, these general purpose plugs and cones are ideal for grinding and snagging in hard to reach places. Ideal on ferrous castings and weldments where heavy stock removal is required.



### GRINDING & SNAGGING



Use on Straight Grinders



Type 16 Type 17 Type 18 Type 18R

### METAL, STAINLESS



DIMENSIONS Dia.xLengthxThread	MAX RPM	TYPE 16	TYPE 17	TYPE 18	TYPE 18R	BOX QTY.
		A24RB	A24RB	A24RB	A24RB	
1-1/4 x 3 x 3/8-24	29,000	N0131				10
1-1/4 x 3 x 5/8-11	29,000	N0132				10
1-1/2 x 2 x 3/8-24	24,191			N3211		10
1-1/2 x 2-1/2 x 3/8-24	24,191			N3221	N2221	10
1-1/2 x 2-1/2 x 5/8-11	24,191			N3222	N2222	10
1-1/2 x 3 x 3/8-24	24,191		N1231	N3231	N2231	10
1-1/2 x 3 x 5/8-11	24,191		N1232	N3232	N2232	10
2 x 3 x 5/8-11	18,100	N0432	N1432	N3432	N2432	10
2-3/4 x 3-1/2 x 5/8-11	18,100	N0742				10

# Mounted Points



Mounted Points

- Dressed for perfect balance and vibration-free running.
- An inexpensive alternative to more costly carbide burs.

## METAL, STAINLESS

WA60RV -



These aluminum oxide mounted points are ideal for deburring and finishing steel and other ferrous metals. With a wide range of shapes and sizes, Flexovit's WA60RV mounted points are the highest quality in the industry, meeting or exceeding ANSI safety codes.



Use on Die Grinders



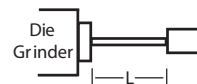
Grinding & Finishing

GRINDING & FINISHING		METAL, STAINLESS		
 Use on Die Grinders				
DIMENSIONS Dia. x Length x Shank	MAX RPM	SHAPE	WA60RV	BOX QTY.
3/4 x 2-1/2 x 1/4 Shank	19,800	A1	M0001	10
1 x 2-3/4 x 1/4 Shank	16,100	A3	M0003	10
3/4 x 1-1/8 x 1/4 Shank	45,000	A5	M0005	10
7/8 x 2 x 1/4 Shank	19,860	A11	M0011	10
11/16 x 1-1/4 x 1/4 Shank	48,000	A12	M0012	10
1-5/8 x 3/8 x 1/4 Shank	23,520	A36	M0036	10
1 x 1 x 1/4 Shank	34,500	A38	M0038	10
3/4 x 3/4 x 1/4 Shank	47,250	A39	M0039	10
3/8 x 3/4 x 1/8 Shank	47,370	B52	M0052	10
3/8 x 3/8 x 1/8 Shank	61,650	B122	M0122	10
1/4 x 1/4 x 1/8 Shank	81,370	W160	M0160	10
1/4 x 1/2 x 1/8 Shank	60,000	W163	M0163	10
3/8 x 3/4 x 1/8 Shank	33,750	W177	M0177	10
1/2 x 1/2 x 1/4 Shank	34,500	W185	M0185	10
3/4 x 3/4 x 1/4 Shank	18,900	W204	M0204	10
1 x 1/8 x 1/8 Shank	38,200	W215	M0215	10
1 x 1 x 1/4 Shank	25,500	W220	M0220	10
1 x 2 x 1/4 Shank	15,900	W222	M0222	10
1-1/2 x 1/4 x 1/4 Shank	25,470	W235	M0235	10
1-1/2 x 1/2 x 1/4 Shank	25,470	W236	M0236	10



**IMPORTANT TIP:** ANSI B7.1-2000 recommends as the mandrel length is extended from the die grinder the rotating RPM of the mounted point be reduced. The following chart should be used as a guide.

L=	MANDREL LENGTH*				
	1/2"	1"	1-1/2"	2"	2-1/2"
	100%	70%	52%	38%	24%
	Max RPM	Max RPM	Max RPM	Max RPM	Max RPM



\* Length of abrasive from die grinder collet

BONDED ABRASIVES - Mounted Points

Type 1

# Bench Grinder Wheels

- Precision balanced for vibration-free running.
- Individually packaged - U.P.S. approved single wheel box.

Use on Bench Grinders

## METAL, STAINLESS

**Aluminum Oxide -** Vitrified bonded aluminum oxide wheel for general purpose grinding of carbon and stainless steel and other alloys.

- Coarse -** Rough Grinding
- Medium -** General Grinding
- Fine -** Finish Grinding



Grinding ONLY

GRINDING ONLY		METAL, STAINLESS (ALUMINUM OXIDE GRAIN)						
Use on Bench Grinders Type 1								
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	COARSE A24	COARSE/MED. A36	MEDIUM A46	MED./FINE A60	FINE A80	BOX QTY.	
6 x 3/4 x 1	4,138	U4610	U4620	U4625	U4630	U4640	1	
6 x 1 x 1	4,138	U4710	U4720	U4725	U4730	U4740	1	
7 x 1 x 1	3,600	U4910	U4920	U4925	U4930	U4940	1	
8 x 1 x 1-1/4	3,600	U5110	U5120	U5125	U5130	U5140	1	
10 x 1 x 1-1/4	2,483	U5210	U5220		U5230		1	
10 x 1-1/2 x 1-1/4	2,483	U5310	U5320		U5330		1	
12 x 2 x 1-1/2	2,069	U5510	U5520		U5530		1	
14 x 2 x 1-1/2	1,773	U5710	U5720		U5730		1	

## NONFERROUS

**Green Silicon Carbide -** The toughest abrasive for sharpening or grinding hard or very soft materials. Extremely sharp grain for faster, burr-free cutting on tungsten carbide, brass, bronze, aluminum and masonry.

- Coarse -** Rough Grinding
- Medium -** General Grinding
- Fine -** Finish Grinding



GRINDING ONLY		NONFERROUS (GREEN SILICON CARBIDE GRAIN)				
Use on Bench Grinders Type 1						
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	COARSE GC60	MEDIUM GC80	FINE GC120	BOX QTY.	
6 x 3/4 x 1	4,138	U4650	U4660	U4670	1	
6 x 1 x 1	4,138	U4750	U4760	U4770	1	
7 x 1 x 1	3,600	U4950	U4960	U4970	1	
8 x 1 x 1-1/4	3,600	U5150	U5160	U5170	1	
10 x 1 x 1-1/4	2,483	U5250	U5260	U5270	1	

## Nested Reduction Bushing

Each wheel comes with a set of nested reduction bushings at NO additional cost.

- 6" and 7" includes 3/4", 5/8", and 1/2" nested reduction bushings.
- 8" includes 1", 3/4", 5/8", and 1/2" nested reduction bushings.
- 10" includes 1" and 3/4" nested reduction bushings.
- 12" and 14" includes 1-1/4" and 1" nested reduction bushings.

BONDED ABRASIVES - Bench Grinder Wheels

# Wheel Dressers & Replacement Cutters

- Designed to true bench wheels to correct shape.
- Quickly remove foreign material embedded in the face of the wheel.



BENCH WHEEL DRESSERS				
DESCRIPTION	USE ON BENCH WHEELS		PART NUMBER	BOX QTY.
	Diameter	Thickness		
Bench Wheel Dresser No. 0	Up to 10"	Up to 2"	U11210	1
Bench Wheel Dresser No. 1	10" to 16"	up to 3"	U11310	1



REPLACEMENT CUTTERS			
DIMENSIONS Dia. x Thk. x Arbor	FOR DRESSER STYLE	PART NUMBER	BOX QTY.
1-1/4 x .426 x 1/4	No. 0	U11220	1
1-1/2 x .432 x 1/2	No. 1	U11320	1



## Hand Rubs

- Fluted face provides multiple sharp edges for extra shearing action.
- Ideal for quick concrete removal and touch up.





 DIMENSIONS Length x Width x Thk.	CONCRETE  SILICON CARBIDE GRAIN		BOX QTY.
	C16	C24	
6 x 3 x 1	X2004		1
8 x 3-1/2 x 1-1/2		X2005	1

## Floor Stones

- Excellent for grinding and finishing concrete, stone, brick and terrazzo floors.
- Optional wooden wedges for extra comfort and ease of use.



 GRINDING Use on Floor Grinding Machines	CONCRETE, STONE, BRICK & TERRAZZO (SILICON CARBIDE GRAIN)			
	 ROUGH GRINDING		MEDIUM GRINDING	SMOOTH FINISH
DIMENSIONS Width x Height x Length	C10	C24	C80	
2 x 2 x 4	X2000	X2002	X2001	12
WOODEN WEDGE - PART NUMBER: X1595				1

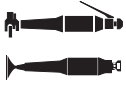
# Small Diameter Abrasive Wheels



Type 1

Flexovit fully reinforced Small Diameter Wheels are designed for use on die grinders and straight grinders. Wheels from .035" through 1/8" thick are designed for cutting applications. Wheels from 3/16" through 1/2" thickness are designed for grinding using the periphery of the wheel as the grinding face.

Use on  
Straight  
& Die  
Grinders



Cutoff,  
Notching,  
& Light  
Grinding



• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

FLEXON Type 1 Small Diameter Wheels incorporate premium zirconia grain with advanced bond systems to deliver the highest job productivity and the lowest total cost.

## METAL, STAINLESS, ALLOYS

Fast Cut - ZA60T, ZA46T      Developed with premium zirconia grain, Flexon small diameter wheels deliver fast cutting and exceptional life.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Small Diameter Wheels are the hardest working aluminum oxide wheels available. Choose from 3 specifications depending on the wheel thickness your job requires.

## METAL, STAINLESS, ALLOYS

Fast Cut - A60T, A46T, A36R      Designed for cutting and notching, these wheels work especially well on thin walled tube and pipe.

Fast Cut, Grind - A36R      Designed for cutting, notching and peripheral grinding.

Fast Grind - A36Q      Designed for peripheral jobs, including weld grinding, burr removal and smoothing of steel and other alloys.



## MANDREL ADAPTERS

Quick mounting mandrel adaptors for small diameter wheels.



MANDREL ADAPTERS					
Diameter	FITS WHEEL SIZE OF:			PART NUMBER	BOX QTY.
	Thickness	Arbor	Shank Size		
2 - 4	.035 - 1/2	3/8	1/4	Z0201	1
2 - 4	.035 - 3/16	3/8 or 1/4	1/4	Z0202	1
2 - 4	.035 - 1/2	1/4	1/4	Z0251	1

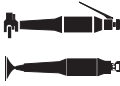
BONDED ABRASIVES - Small Diameter Abrasive Wheels

# Small Diameter Abrasive Wheels



Type 1

Use on  
Straight  
& Die  
Grinders



Cutoff,  
Notching,  
& Light  
Grinding

**METAL, STAINLESS, ALLOYS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds.

## CUTOFF WHEELS

CUTTING ONLY		<b>FLEXON</b> <i>Best</i>		<b>HIGH PERFORMANCE</b> <i>Good</i>			BOX/ CRT. QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	FAST CUT ZA60T	FAST CUT ZA46T	FAST CUT A60T	FAST CUT A46T	FAST CUT A36R	
2 x .035 x 1/4	30,558			F0105			100
2 x .035 x 3/8	30,558			F0110			100
2 x 1/16 x 1/4	30,558				F0115		50
2 x 1/16 x 3/8	30,558				F0120		50
2 x 1/8 x 1/4	30,558					F0135	25
2 x 1/8 x 3/8	30,558					F0140	25
2-1/2 x .035 x 3/8	24,446			F0210			100
2-1/2 x 1/16 x 3/8	24,446				F0220		50
2-1/2 x 1/8 x 3/8	24,446					F0240	25
3 x .035 x 1/4	25,000	F0309		F0305			100
3 x .035 x 3/8	25,000	F0314		F0310			100
3 x 1/16 x 1/4	25,000		F0319		F0315		50
3 x 1/16 x 3/8	25,000		F0324		F0320		50
3 x 1/8 x 1/4	25,000					F0335	25
3 x 1/8 x 3/8	25,000					F0340	25
4 x .035 x 1/4	19,000			F0405			100
4 x .035 x 3/8	19,000	F0414		F0410			100
4 x 1/16 x 1/4	19,000				F0415		50
4 x 1/16 x 3/8	19,000				F0420		50
4 x 1/8 x 3/8	19,000					F0440	25
6 x .045 x 5/8	10,000			F1703			25/100
6 x 1/16 x 5/8	10,000				F1704		25/100

## METAL, STAINLESS, ALLOYS COMBINATION WHEELS

CUTOFF, NOTCHING & LIGHT GRINDING		<b>HIGH PERFORMANCE</b> <i>Good</i>		BOX QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	FAST CUT, GRIND A36R		
3 x 3/16 x 3/8	20,372	F0349		25

## METAL, STAINLESS, ALLOYS GRINDING WHEELS

GRINDING ONLY		<b>HIGH PERFORMANCE</b> <i>Good</i>		BOX QTY.
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	FAST GRIND A36Q		
2 x 1/4 x 3/8	30,558	F0159		20
2 x 3/8 x 3/8	27,120	F0169		10
2 x 1/2 x 3/8	27,120	F0179		10
2-1/2 x 1/2 x 3/8	21,696	F0279		10
3 x 1/4 x 3/8	20,372	F0359		20
3 x 3/8 x 3/8	18,080	F0369		10
3 x 1/2 x 3/8	18,080	F0379		10
4 x 1/4 x 3/8	15,278	F0459		20

**BONDED ABRASIVES - Small Diameter Abrasive Wheels**

Type 1

Use on  
Angle  
Grinders



# Thin Angle Grinder Cutoff Wheels



Flexovit's Razorblade series of Thin Cutoff Wheels for Angle Grinders are an indispensable tool for the metalworker in both production and maintenance applications. Choose from 5 versatile specs depending on the job requirement. These Type 1 wheels should be mounted using flanges designed for Type 1 wheels (see Flange Kit Z0303 below). For corresponding Type 27 Razorblade wheels see catalog page 18.

## Razorblade®

• Razor Sharp • Long Life • Versatile

### METAL, STAINLESS

Long Life - A60SST

The Razorblade wheel combines fast, chatter free cutting with exceptional wheel life, making it the wheel of choice where wheel usage is high, and wheel change downtime is a concern. In most applications Razorblade gives the lowest overall cost per cut of any angle grinder thin cutoff product.



**LONG LIFE**

## RazorbladeEZ

• Razor Sharp • Fast Cutting • Versatile

### METAL, STAINLESS

Fast Cut - A60RRT

For applications where getting the job done fast is the priority, the extra thin (.040") Razorblade EZ wheel delivers the fastest cutting action in the Razorblade product line.



**FAST CUT**

## RazorbladeHD

• Razor Sharp • Extra Durable • Versatile

### METAL, STAINLESS

Heavy Duty - A36TB38

For heavy-duty metal and stainless applications, this versatile spec meets the challenge. The A36TB38 delivers exceptionally long life and cool, free cutting action. Resists wheel wear from the dressing action of sheet metal.



**HEAVY DUTY**

## RazorbladeALU

• Job Focused • Optimum Performance

### ALUMINUM

Load Resistant - A60ALU

Razorblade ALU wheels resist loading when cutting aluminum solid or extrusion, as well as brass, bronze, and other nonferrous materials.



**SPECIALTY**

## RazorbladeHD

• Job Focused • Optimum Performance

### SHEET METAL

Heavy Duty- A30VB39

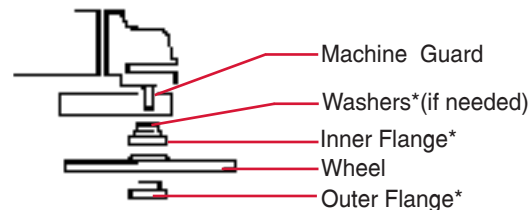
This spec was developed for thin metal cutting, where sharp edges can cause faster wheel wear. The A30VB39 delivers extremely long wheel life on any metal application.



**SPECIALTY**

## FLANGE KIT - Part Number Z0303

Some angle grinders are not equipped with flanges that permit proper tightening of thin cutoff wheels. For most 4-1/2", 5" and 6" angle grinders, Flexovit offers a compatible, reusable adapter flange (Part# Z0303), or contact tool manufacturer for adapter parts.



BONDED ABRASIVES - Thin Angle Grinder Cutoff Wheels



# Thin Angle Grinder Cutoff Wheels



Type 1

Use on Angle Grinders



**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing, welds.

CUTTING ONLY		Razorblade®		Razorblade <sup>EZ</sup>		Razorblade <sup>HD</sup>	
	Use on Angle Grinders	Type 1		<b>LONG LIFE</b> A60SST	<b>FAST CUT</b> A60RRT	<b>HEAVY DUTY</b> A36TB38	<b>BOX/ CRT. QTY.</b>
DIMENSIONS	MAX						
Dia. x Thk. x Arbor	RPM						
4 x .040 x 5/8	19,000	F1005					100
4 x 1/16 x 5/8	19,000	F1010					50
4 x 3/32 x 5/8	15,000					F1041	50
4-1/2 x .040 x 7/8	13,300			F1206			25/100
4-1/2 x .045 x 7/8	13,300	F1207					25/100
4-1/2 x 3/32 x 7/8	13,300					F1243	25/100
5 x .040 x 7/8	12,000			F1406			25/100
5 x .045 x 7/8	12,000	F1407					25/100
5 x 3/32 x 7/8	12,000					F1445	25/100
6 x .040 x 7/8	10,000			F1706			25/100
6 x .045 x 7/8	10,000	F1707					25/100
6 x 3/32 x 7/8	10,000					F1755	25
7 x 1/16 x 7/8	8,600	F2012					25
7 x 3/32 x 7/8	8,600					F2170	25
9 x 3/32 x 7/8	6,800					F3165	50

Flange kit for 4-1/2", 5" & 6" Thin Cutoff Wheels available on page 32.

## ALUMINUM / SHEET METAL

CUTTING ONLY		Razorblade <sup>ALU</sup>		Razorblade <sup>HD</sup>		
	Use on Angle Grinders	Type 1		<b>ALUMINUM</b> <b>LOAD RESISTANT</b> A60ALU	<b>SHEET METAL</b> <b>HEAVY DUTY</b> A30VB39	<b>BOX/ CRT. QTY.</b>
DIMENSIONS	MAX					
Dia. x Thk. x Arbor	RPM					
4-1/2 x .045 x 7/8	13,300	F1202				25/100
5 x .045 x 7/8	12,000	F1402				25/100
6 x .045 x 7/8	10,000	F1702				25/100
7 x 1/8 x 7/8	8,600				F2311	25
9 x 1/8 x 7/8	6,800				F3300	50

Flange kit for 4-1/2", 5" & 6" Thin Cutoff Wheels available on page 32.

Type 1 cutoff wheels must be mounted between properly relieved flanges of equal diameter and matching bearing surfaces.

Such flanges must be at least 1/4 of the wheel diameter. Right angle grinders may not come equipped with Type 1 flanges as standard equipment. DO NOT MOUNT WITH TYPE 27 STYLE FLANGES. Refer to A.N.S.I. Safety Code b7-1 for detailed information on proper mounting and guarding of Type 1 cutoff wheels.

BONDED ABRASIVES - Thin Angle Grinder Cutoff Wheels

## Type 1

Use on  
Circular  
Saws



Cutoff  
ONLY

# Circular Saw Wheels



Made in USA



Built to meet the demands of the professional contractor, Flexovit Type 1 Circular Saw Wheels incorporate high quality abrasive grain / bond formulations, and high tensile fiberglass reinforcing resulting in a safe, durable cutting wheel. For corresponding diamond circular saw wheels see catalog page 81.



• Superior Productivity • Higher Efficiency • Longer Life

**BETTER**

Type 1 Circular Saw Wheels incorporate a blend of premium, semi premium, and standard abrasive grain with custom bond systems. This produces a wheel with extremely aggressive, rapid cutting action, without sacrificing wheel life. METALHOG cuts up to 30% faster and 3 times longer than regular aluminum oxide products.

## METAL, STAINLESS

Rapid Cut - ZA30VB

Fast, aggressive cutting action on metal sheet and all profiles.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Circular Saw Wheels are the hardest working aluminum oxide (metal cutting) and silicon carbide (concrete/ masonry cutting) wheels available.

## METAL, STAINLESS

Fast Cut - A36TB38

Fast, easy cutting of shapes and profiles. Ideal on carbon or stainless steel.

## CONCRETE, MASONRY

Heavy Duty - C30UB64

Quick cuts on concrete, brick, block and other masonry products.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 1 Circular Saw Wheels are designed to optimize cutting performance on particular materials. Flexovit offers 2 specifications, including heavy duty sheet metal spec, and a free cutting stainless wheel.

## SHEET METAL

Heavy Duty - A30VB39

This specialist wheel was developed for thin metal cutting, where sharp edges can cause faster wheel wear. The A30VB39 spec delivers maximum wheel life on sheet metal, siding and roof decking.

## STAINLESS STEEL

Free Cut - A46RB50

This thin 1/16" wheel delivers fast and cool cutting on stainless steel.



# Circular Saw Wheels



Type 1

Use on  
Circular  
Saws



Cutoff  
ONLY

## METAL, STAINLESS:

General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

## CONCRETE, MASONRY:

General purpose wheels for concrete, brick, block, and other masonry products.

CUTTING ONLY		<b>Better</b>	<b>Good</b>	<b>Good</b>	
Use on Circular Saws	Type 1	<b>METAL, STAINLESS RAPID CUT</b>	<b>METAL, STAINLESS FAST CUT</b>	<b>CONCRETE, MASONRY HEAVY DUTY</b>	<b>BOX QTY.</b>
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	ZA30VB	A36TB38	C30UB64	
6 x 3/32 x 5/8	10,000		F 1751		25
7 x 1/8 x 5/8(DIA)*	8,600			L2311	25
7 x 3/32 x 5/8	8,600		F2155		25
7 x 3/32 x 5/8(DIA)*	8,600		F2171		25
8 x 1/16 x 5/8	7,640	F2503			25
8 x 3/32 x 5/8	7,500		F2670		25
8 x 3/32 x 5/8(DIA)*	7,500		F2672		25
8 x 1/8 x 5/8(DIA)*	7,500			L2826	25

\* Indicates diamond shaped arbor.

## SHEET METAL / STAINLESS STEEL

CUTTING ONLY		<b>SPECIALIST</b>		
Use on Circular Saws	Type 1	SHEET METAL	STAINLESS STEEL	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	HEAVY DUTY A30VB39	FREE CUT A46RB50	BOX QTY.
7 x 1/16 x 5/8	8,600		F2010	25
7 x 1/8 x 5/8	8,600	F2300		25
7 x 1/8 x 5/8(DIA)*	8,600	F2312		25
8 x 1/16 x 5/8	7,500		F2510	25
8 x 1/8 x 5/8	7,500	F2790		25
8 x 1/8 x 5/8(DIA)*	7,500	F2791		25

\* Indicates diamond shaped arbor.

BONDED ABRASIVES - Circular Saw Wheels

## Type 1

Use on  
High Speed  
Saws



Cutoff  
ONLY

# High Speed Gas & Electric Saw Wheels



Made in USA



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 1 High Speed Saw Wheels are available in metal cutting and concrete cutting specifications, covering the multitude of construction jobsite applications.

## METAL, STAINLESS

Heavy Duty - A24/30SB

The contractors' choice - a heavy duty blade, excellent on rebar, steel pipe, sheet metal and structural steel. Excellent for production cutting.

## CONCRETE, MASONRY

Heavy Duty - C30UB

A must on the job site, this heavy duty spec delivers excellent performance when cutting concrete and other masonry products, including clay pipe, brick and block. Ideal on PVC pipe.



• Maximum Productivity • Premium Abrasive Grain • Longest Life

**BEST**

Flexovit FLEXON High Speed Railtrack Saw Wheels are designed for fixed cutting on gas and pneumatic rail track saws.

## RAILTRACK

Fast Cut - ZA30PB

Fast cuts and extra long life on all types and weights of rail.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Type 1 High Speed Saw Wheels are available in four specifications for railtrack, sheet metal, ductile iron, and asphalt / green concrete cutting applications.

## RAILTRACK

Fast Cut - A30PB

Designed for cropping, this extra fast cutting blade delivers straight, fast cuts on all sizes of railtrack.

## SHEET METAL, DECKING

Heavy Duty - A24TB

A hard working blade that stands up to the sharp metal edges of sheet metal and roof decking. The perfect choice for demolition and auto dismantling jobs.

## DUCTILE, CAST IRON

Heavy Duty - AC24SB

A combination of aluminum oxide and silicon carbide grains reduces wheel wear and speeds cutting. Developed for use on ductile and cast iron, this heavy-duty spec is excellent on concrete-lined water pipes and sewer construction.

## ASPHALT, GREEN CONCRETE

Heavy Duty - C16UB

Made of extra coarse silicon carbide grains, the C16UB delivers aggressive, free cutting action on a wide range of aggregates.



**Flexovit does not recommend the use of wheel arbor bushing to adapt 1" arbors to 20mm shafts.**

BONDED ABRASIVES - High Speed Gas & Electric Saw Wheels

# High Speed Gas & Electric Saw Wheels



Type 1

Use on High Speed Saws






Cutoff ONLY

## METAL, STAINLESS:

General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

## CONCRETE, MASONRY:



General purpose wheels for concrete, brick, block, and other masonry products.

CUTOFF ONLY		 <b>Good</b> <b>METAL, STAINLESS</b>		 <b>Good</b> <b>CONCRETE, MASONRY</b>	
 Use on High Speed Saws Type 1		<b>HEAVY DUTY</b> <b>A24/30SB</b>		<b>HEAVY DUTY</b> <b>C30UB</b>	
DIMENSIONS	MAX				BOX
Dia. x Thk. x Arbor	RPM				QTY.
12 x 1/8 x 20mm	6,300	F5078	L5315		10
12 x 1/8 x 7/8	6,300	F5286	L5316		10
12 x 1/8 x 1	6,300	F5292	L5317		10
14 x 1/8 x 20mm	5,460	F5653	L5703		10
14 x 1/8 x 1	5,400	F5687	L5727		10
16 x 5/32 x 20mm	4,700	F6653	L6603		10
16 x 5/32 x 1	4,700	F6687	L6627		10

## RAILTRACK

CUTOFF ONLY		 <b>BEST</b>		 <b>SPECIALTY</b>	
 Use on High Speed Saws Type 1		<b>FAST CUT</b> <b>ZA30PB</b>		<b>FAST CUT</b> <b>A30PB</b>	
DIMENSIONS	MAX				BOX
Dia. x Thk. x Arbor	RPM				QTY.
14 x 1/8 x 1	5,400	F5685	F5681		10
16 x 1/8 x 1	4,800	F6685	F6681		10

## SHEET METAL / DUCTILE / ASPHALT, GR. CONCRETE

CUTOFF ONLY		 <b>SPECIALTY</b>			
 Use on High Speed Saws Type 1		<b>SHEET METAL, DECKING</b> <b>HEAVY DUTY</b> <b>A24TB</b>	<b>DUCTILE, CAST IRON</b> <b>HEAVY DUTY</b> <b>AC24SB</b>	<b>ASPHALT, GR. CONCRETE</b> <b>HEAVY DUTY</b> <b>C16UB</b>	BOX
DIMENSIONS	MAX				QTY.
Dia. x Thk. x Arbor	RPM				
12 x 1/8 x 20mm	6,300		L5017		10
12 x 1/8 x 1	6,300		L5019		10
12 x 5/32 x 20mm	6,300	F5293		L5330	10
12 x 5/32 x 1	6,300	F5314		L5334	10
14 x 1/8 x 20mm	5,460		L5617		10
14 x 1/8 x 1	5,400		L5619		10
14 x 5/32 x 20mm	5,460	F5693		L5710	10
14 x 5/32 x 1	5,400	F5614		L5712	10
16 x 5/32 x 20mm	4,700		L6617		10
16 x 5/32 x 1	4,700		L6619		10

**Flexovit does not recommend the use of wheel arbor bushing to adapt 1" arbors to 20mm shafts.**

Type 1

Use on  
Chopsaws



Cutoff  
ONLY

# Chopsaw / Mittersaw Wheels

Flexovit Type 1 Chopsaw Wheels are specially designed to maximize the cutting capability of bench top chopsaws. Wheels are precision balanced to ensure vibration free running.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 1 Chopsaw Wheels are available in two metal cutting specifications including a fast cut wheel and a long life wheel.

## METAL, STAINLESS

Fast Cut - A30RB

Fast, burr-free cutting on the widest range of material and profiles including angle, channel, tubing and solids. An excellent choice on carbon and alloy steels.

Long Life - A30SB

Extended wheel life, especially for lighter gauge steel alloys. Ideal for small cross section solids.



**SPECIALIST**

• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Chopsaw Wheels are custom designed for aluminum / nonferrous, stainless steel, and drywall stud cutting applications.

## ALUMINUM, NONFERROUS

Load Resistant - A30ALU

Cuts aluminum solids and extrusions with minimum loading of the wheel cutting face. Also suitable for nonferrous metals.

## STAINLESS STEEL

Free Cut - A30QB

Ideal for cutting harder material such as stainless steel and hard alloys. The A30QB gets through solids without bogging down.

## DRYWALL STUD

Clean Cut, Max Life- A30TB

Great performance in demanding applications. This rugged drywall blade cuts more bundles per dollar than any other product on the market.



BONDED ABRASIVES - Chopsaw / Mittersaw Wheels

# Chopsaw / Mittersaw Wheels




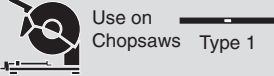
Type 1

Use on Chopsaws


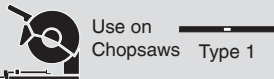


Cutoff ONLY

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

CUTOFF ONLY		 <b>Good</b>		
		<b>FAST CUT</b> A30RB	<b>LONG LIFE</b> A30SB	<b>BOX QTY.</b>
<b>DIMENSIONS</b> Dia. x Thk. x Arbor	<b>MAX RPM</b>			
10 x 3/32 x 5/8	6,112		F3579	10
10 x 1/8 x 5/8	6,112	F3941		10
12 x 3/32 x 1	5,092	F4818	F4808	10
14 x 3/32 x 1	4,365	F5521	F5527	10
16 x 3/32 x 1	3,820	F6521		10

## ALUMINUM / STAINLESS STEEL / DRYWALL STUD

CUTOFF ONLY					
		<b>ALUMINUM, NONFERROUS</b> LOAD RESISTANT A30ALU	<b>STAINLESS STEEL</b> <b>FREE CUT</b> A30QB	<b>DRYWALL STUD</b> <b>CLEAN CUT, MAX LIFE</b> A30TB	<b>BOX QTY.</b>
<b>DIMENSIONS</b> Dia. x Thk. x Arbor	<b>MAX RPM</b>				
12 x 3/32 x 1	5,092		F4819		10
14 x 3/32 x 1	4,365	F5522	F5523	F5528	10

**BONDED ABRASIVES - Chopsaw / Mittersaw Wheels**

# Type 1

Use on  
Stationary  
Saws



Cutoff  
ONLY

# Stationary Saw Wheels

Flexovit Type 1 Stationary Saw Wheels are available in nine diameters for stationary saws from 10" through 24".



Made in USA



- Superior Productivity
- Higher Efficiency
- Longer Life

## BETTER

Type 1 Stationary Saw Wheels incorporate a blend of premium, semi premium, and standard abrasive grain with custom bond systems. This produces a wheel with extremely aggressive, rapid cutting action, without sacrificing wheel life. METALHOG cuts up to 30% faster and 3 times longer than regular aluminum oxide products.

## METAL, STAINLESS

Long Life - ZAX30TB

A rapid cutting wheel with exceptional wheel life, suitable for carbon steel, stainless steel, and other alloys. Also suitable for foundry applications.



- High Productivity
- Versatility
- Durability

## GOOD

Flexovit HIGH PERFORMANCE Type 1 Stationary Wheels are available in two metal cutting specifications including a fast cut wheel and a long life wheel.

## METAL, STAINLESS

Multi Purpose - A30RB

This fast cutting, multi-purpose spec delivers premium performance on solids, structural steel, tubing and bar stock. Ideal on stainless steel and other alloys.

Long Life - A30SB

When horsepower permits, this long life wheel is the best choice for cutting lighter solids and profiles in carbon steel, stainless or other alloys.



- Job Focused
- Optimum Performance
- For Tougher Materials

## SPECIALTY

Flexovit SPECIALIST Stationary Saw Wheels are available in two specifications, one for thin walled metals and tubing, and the other for iron and nonferrous metals.

## METAL, STAINLESS, TUBE

Long Life - A24TB

A long life wheel, the A24TB is the best choice for thin walled metals and tubing.

## IRON, NONFERROUS

Heavy Duty - AC24PB

This triple reinforced, load resistant cutting wheel delivers superior performance on nonferrous metals such as brass, bronze and nickel.



BONDED ABRASIVES - Stationary Saw Wheels



# Stationary Saw Wheels



Type 1

Use on  
Stationary  
Saws



Cutoff  
ONLY

**METAL, STAINLESS:** General purpose wheels for ferrous metals and profiles including angle iron, bar stock, channel iron, I-beam, high tensile steel, iron pipe, steel, stainless steel, rebar, tubing.

CUTOFF ONLY		Type 1		HIGH PERFORMANCE		BOX QTY.
Use on Stationary Saws		<b>Better</b> LONG LIFE ZAX30TB		<b>Good</b> MULTI PURPOSE A30RB		LONG LIFE A30SB
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM					
10 x 3/32 x 5/8	6,112				F3579	10
10 x 1/8 x 5/8	6,112			F3941		10
10 x 1/8 x 1	6,112	F3830		F3966		10
12 x 1/8 x 1	5,092	F5230		F5231		10
14 x 1/8 x 1	4,365	F5830		F5836	F5531	10
16 x 5/32 x 1	3,820			F6861	F6873	10
18 x 3/16 x 1	3,396			F8371		10
20 x 7/32 x 1	3,066			F9010		10
20 x 7/32 x 40mm	3,066			F9011		10
20 x 1/8 x 1	3,066			F9241		10
20 x 3/16 x 1	3,066			F9242	F9232	10
22 x 3/16 x 1	2,790				F9300	5
24 x 1/4 x 1	2,546				F9791	5
26 x 1/4 x 1-1/2	2,352				F9911	5

## METAL, STAINLESS, TUBE / IRON, NONFERROUS

CUTOFF ONLY		Type 1		SPECIALIST		BOX QTY.
Use on Stationary Saws		<b>METAL, STAINLESS, TUBE</b> LONG LIFE A24TB		<b>IRON, NONFERROUS</b> HEAVY DUTY AC24PB		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM					
16 x 5/32 x 1	3,820	F6579				10
16 x 3/16 x 1	3,820			F6501		10
20 x 7/32 x 1	3,066			F9255		10

**BONDED ABRASIVES - Stationary Saw Wheels 41**

## Type 1

Use on  
Walk-Behind  
Concrete  
Saws



Cutoff  
ONLY

Use on  
Masonry  
Saws



Cutoff  
ONLY

**BONDED ABRASIVES - Walk-Behind Concrete Saw & Masonry Saw Wheels**

# Walk-Behind Concrete Saws

Flexovit Type 1 Walk-Behind Concrete Saw Wheels are designed for dry cutting of asphalt and concrete surfaces. Wheels are heavily reinforced to resist lateral stress. For corresponding diamond blades see catalog page 83.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 1 Walk-Behind Concrete Saw Wheels are available in four specifications.

## CURED CONCRETE

Heavy Duty - C20SB

This heavy-duty spec delivers fast cutting of cured concrete especially on lower powered saws.

Heavy Duty - C16TB

Designed for use on high-powered saws, 35 horsepower and up, the C16TB is an excellent choice for joint widening and cutting cured concrete.

## ASPHALT, GREEN CONCRETE

General Purpose - C16 G.P. An economical, general purpose wheel for asphalt and concrete.

Heavy Duty - C16UB

An open bond structure of extra coarse silicon carbide grains, the C16UB delivers aggressive, free cutting action on a wide range of aggregates.



# Masonry Saw Wheels

Flexovit Type 1 Masonry saw wheels are specifically designed for masonry applications.



• High Productivity • Versatility • Durability

**GOOD**

Flexovit HIGH PERFORMANCE Type 1 Masonry Saw wheels are reinforced for cool, quick cutting.

## BRICK, BLOCK

General Purpose - C24RB

A general purpose wheel for cutting refractories, acid-proof brick, granite, marble and other hard materials.



# Walk-Behind Concrete Saws



Type 1

Use on Walk-Behind Concrete Saws



Use on Masonry Saws



## CURED CONCRETE

CUTOFF ONLY				
Use on Walk-Behind Concrete Saws		Type 1		
<b>Good</b>				
DIMENSIONS	MAX	HEAVY DUTY	HEAVY DUTY	BOX
Dia. x Thk. x Arbor	RPM	C20SB	High Horse Powered Saws C16TB	QTY.
14 x 3/16 x 1(D-1)	4,365	L5902	L6051	10
14 x 1/4 x 1(D-1)	4,365	L6321		10
18 x 3/16 x 1(D-1)	3,015	L8083		10

(D-1) Indicates single drive pinhole.

## ASPHALT, GREEN CONCRETE

CUTOFF ONLY				
Use on Walk-Behind Concrete Saws		Type 1		
<b>Good</b>				
DIMENSIONS	MAX	GENERAL PURPOSE	HEAVY DUTY	BOX
Dia. x Thk. x Arbor	RPM	C16 G.P.	C16UB	QTY.
14 x 3/16 x 1(D-1)	4,365	L5910	L6017	10
14 x 1/4 x 1(D-1)	4,365		L6327	10
14 x 3/8 x 1(D-1)	4,365		L6445*	10
18 x 3/16 x 1(D-1)	3,015		L8081	10

(D-1) Indicates single drive pinhole.

\* Indicates 14" wheel with 3 layers of fiberglass reinforcements.

# Masonry Saw Wheels

## BRICK, BLOCK

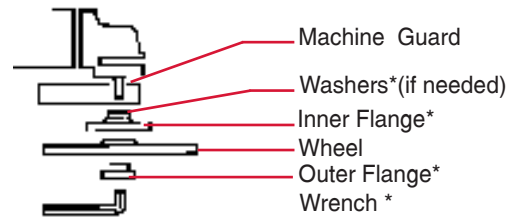
CUTOFF ONLY			
Use on Masonry Saws		Type 1	
<b>Good</b>			
DIMENSIONS	MAX	GENERAL PURPOSE	BOX
Dia. x Thk. x Arbor	RPM	C24RB	QTY.
14 x 1/8 x 1	4,365	L5927	10

**BONDED ABRASIVES - Walk-Behind Concrete Saw & Masonry Saw Wheels**

# Accessories for Bonded Abrasives

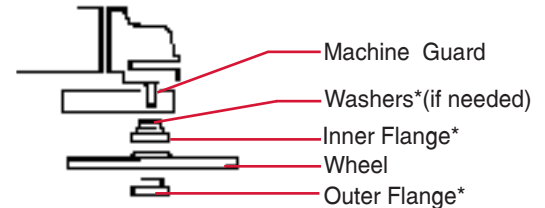
## CP50 FLANGE KIT - Part Number Z0301

Some angle grinders are not equipped with flanges that permit proper mounting of 7" and 9", Type 27 and Type 28 grinding wheels. Flexovit offers a CP50 Reusable Flange Kit (Part # Z0301), as an alternative to the throwaway hub.



## FLANGE KIT - Part Number Z0303

Some angle grinders are not equipped with flanges that permit proper tightening of thin cutoff wheels. For most 4-1/2", 5" and 6" angle grinders, Flexovit offers a compatible, reusable adapter flange (Part# Z0303), or contact tool manufacturer for adapter parts.



## WHEEL DRESSERS AND REPLACEMENT CUTTERS FOR BENCH WHEELS

BENCH WHEEL DRESSERS				
DESCRIPTION	USE ON BENCH WHEELS		PART NUMBER	BOX QTY.
	Diameter	Thickness		
Bench Wheel Dresser No. 0	Up to 10"	Up to 2"	U11210	1
Bench Wheel Dresser No. 1	10" to 16"	up to 3"	U11310	1



REPLACEMENT CUTTERS				
DIMENSIONS	FOR DRESSER STYLE	PART NUMBER	BOX QTY.	
Dia. x Thk. x Arbor				
1-1/4 x .426 x 1/4	No. 0	U11220	1	
1-1/2 x .432 x 1/2	No. 1	U11320	1	

## MANDREL ADAPTERS FOR SMALL DIAMETER ABRASIVE WHEELS

Quick mounting mandrel adaptors for small diameter wheels.



MANDREL ADAPTERS					
Diameter	FITS WHEEL SIZE OF:			PART NUMBER	BOX QTY.
	Thickness	Arbor	Shank Size		
2 - 4	.035 - 1/2	3/8	1/4	Z0201	1
2 - 4	.035 - 3/16	3/8 or 1/4	1/4	Z0202	1
2 - 4	.035 - 1/2	1/4	1/4	Z0251	1

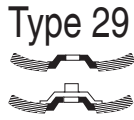
# COATED ABRASIVES



# Type 27 Flap Discs



Flexovit Type 27 and Type 29 Flap Discs can grind, blend and finish in one step. Flap Discs can be used to advantage in many applications that involve the use of depressed center grinding wheels and / or resin fiber discs by eliminating two step finishing and tool change time, thereby reducing total job cost.



Use on Angle Grinders



Grinding, Blending & Finishing

## DISC TYPES AND SPECIFICATIONS

### Type 29



These 'convex' discs are designed to be used at a 15-20° angle to the workpiece. This produces a small contact point between the work surface and the abrasive flaps. The narrow contact point is ideal for applications demanding faster stock removal like weld grinding. The Type 29 shape is also good for finishing contoured or irregular surfaces.

### Type 27



These 'flat' discs are typically used at a shallower angle of only 5-15°. The flat shape, combined with the low angle, provides the operator with a much wider contact surface. This is best suited for finishing applications on broad surfaces.

Zirconia Alumina -

Removes material at a very fast rate and lasts longer than traditional aluminum oxide. It grinds extremely well on stainless steel as well as carbon steel. Resists loading on softer materials such as aluminum, brass, bronze and fiberglass.

Aluminum Oxide -

Performs well on mild and stainless steel. Since it grinds relatively cool, it is a good choice for finishing thin gauge metals which may be prone to bluing.

Fiberglass Backing Plate -

The industry standard. Their primary advantage is that the fiberglass backing will wear away along with the abrasive material, allowing the operator to make full use of the coated abrasive as the disc wears down. Since the backing plate is consumed it will not interfere with, or affect the work surface.

Aluminum Backing Plate -

Some operators prefer this rigid plate since it allows them to apply more pressure to the disc without flexing.



HIGH DENSITY

• Extra Long Life • High Density • Grind & Finish

**BEST**

Flexovit ZIRCOMAX Type 27 and Type 29 High Density Flap Discs are made with an extra thick layering of premium zirconia alumina abrasive cloth backed by a high strength fiberglass disc.

## METAL, STAINLESS, ALUMINUM

Zirconia Alumina - Extra long Life / Fiberglass Backed: ZIRCOMAX premium zirconia alumina is available in four grits, 40, 60, 80 and 120 with a fiberglass backing plate. These extra thick, high density discs deliver twice the removal rate of our Zircotex Premium discs. They provide extremely long life and are the most productive flap disc. Available in Type 27 or Type 29, with a 7/8 arbor or a 5/8-11 spin-on zinc hub.



# Flap Discs



Type 27



Type 29



Use on  
Angle  
Grinders



Grinding,  
Blending &  
Finishing

## FLAP DISCS VS RESIN FIBER DISCS

Much of the abrasive material of a Resin Fiber Disc is unusable, since the grinding takes place on the outer edge of the disc while the center area around the locking nut is often untouched. Once the exposed abrasive is dull the rate of stock removal drops and the disc must be replaced.

Flap Discs are constructed with many layers of abrasive cloth. As the disc is used each layer wears away, exposing the layer below and fresh, sharp abrasive grain. This results in consistent stock removal rates, and allows for use of the entire disc.

A single Flap Disc can perform the work of 15 to 20 Resin Fiber Discs.

When replacing Resin Fiber Discs it is recommended that you select a Flap Disc one grit size coarser than the Resin Fiber Disc.

### ZIRCOTEX<sup>®</sup> PREMIUM

- Zirconia alumina cloth
- Standard thickness
- Faster aggressive grinding action

### ZIRCOMAX<sup>®</sup> HIGH DENSITY

- Zirconia alumina cloth
- Higher loft, more flaps & longer life
- Cushioned grinding action



## METAL, STAINLESS, ALUMINUM High Density Discs For Extra Long Life

### Type 29 - Zirconia Alumina with FIBERGLASS BACKING PLATE

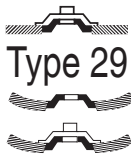
GRINDING, BLENDED & FINISHING						
Use on Angle Grinders		Type 29				
DIMENSIONS Dia. x Arbor	MAX RPM	ZA40	ZA60	ZA80	ZA120	BOX QTY.
4-1/2 x 7/8	12,000	Z4502F	Z4507F	Z4512F	Z4517F	10
4-1/2 x 5/8-11	12,000	Z4502FH	Z4507FH	Z4512FH	Z4517FH	10
5 x 7/8	12,000	Z5002F	Z5007F	Z5012F		10

### Type 27 - Zirconia Alumina with FIBERGLASS BACKING PLATE

GRINDING, BLENDED & FINISHING						
Use on Angle Grinders		Type 27				
DIMENSIONS Dia. x Arbor	MAX RPM	ZA40	ZA60	ZA80		BOX QTY.
4-1/2 x 7/8	12,000	Z4532F	Z4537F	Z4542F		10
4-1/2 x 5/8-11	12,000	Z4532FH	Z4537FH	Z4542FH		10
5 x 7/8	12,000	Z5032F	Z5037F	Z5042F		10
7 x 7/8	8,600	Z7032F	Z7037F	Z7042F		10
7 x 5/8-11	8,600	Z7032FH	Z7037FH	Z7042FH		10

COATED ABRASIVES - Flap Discs 47

# Type 27 Flap Discs



Use on Angle Grinders



Grinding, Blending & Finishing

Flexovit Type 27 and Type 29 Flap Discs can grind, blend and finish in one step. Flap Discs can be used to advantage in many applications that involve the use of depressed center grinding wheels and / or resin fiber discs by eliminating two step finishing and tool change time, thereby reducing total job cost.

## ZIRCOTEX® PREMIUM

• Efficient • Versatile • Grind & Finish

**BETTER**

Flexovit ZIRCOTEX Premium Type 27 and Type 29 Flap Discs are made with premium zirconia alumina abrasive cloth backed by a high strength fiberglass disc.

### METAL, STAINLESS, ALUMINUM

**Zirconia Alumina - High Production / Fiberglass Backed:** ZIRCOTEX premium zirconia alumina discs are extremely productive and efficient. Ideal for high production grinding, blending, deburring and finishing, they perform well on a wide variety of materials including stainless and carbon steel. This durable grain resists loading or clogging on softer materials such as aluminum, brass, bronze and fiberglass. Available in Type 27 or Type 29, with a 7/8 arbor or a 5/8-11 spin-on zinc hub.



**Zirconia Alumina - High Production / Aluminum Backed:** Flexovit ZIRCOTEX Premium Type 29 Flap Discs are made with premium zirconia alumina abrasive cloth backed by an aluminum disc for extra rigidity. Ideal for high production grinding, blending, deburring and finishing, they perform well on a wide variety of materials including stainless and carbon steel. This durable grain resists loading or clogging on softer materials such as aluminum, brass, bronze and fiberglass. Available in Type 29, with a 7/8 arbor or a 5/8-11 spin-on zinc hub.



COATED ABRASIVES - Flap Discs

## ZIRCOTEX® HIGH PERFORMANCE

• Efficient • Versatile • Grind & Finish

**GOOD**

Flexovit ZIRCOTEX High Performance Type 27 & Type 29 Flap Discs are made with aluminum oxide resin cloth backed by a high strength fiberglass disc.

### METAL, STAINLESS, ALUMINUM

**Aluminum Oxide - Heavy Duty / Fiberglass Backed:** A general purpose wheel intended for applications that do not require extensive material removal. This spec is ideal on ferrous and nonferrous metals including iron, steel, stainless steel, aluminum, brass and copper. Since they grind relatively cool they are ideal for thin gauge metals which may be prone to bluing. Available in Type 29 and Type 27, with a 7/8 arbor or a 5/8-11 spin-on zinc hub.





# Flap Discs

## METAL, STAINLESS, ALUMINUM Standard Thickness Discs

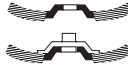
Type 29 - Zirconia Alumina with FIBERGLASS BACKING PLATE



Type 27



Type 29



Use on  
Angle  
Grinders



Grinding,  
Blending &  
Finishing

### GRINDING, BLENDING & FINISHING



**ZIRCOTEX®**  
PREMIUM

DIMENSIONS Dia. x Arbor	MAX RPM	ZA24	ZA36	ZA40	ZA60	ZA80	ZA120	BOX QTY.
4 x 5/8	15,000	Z4001F		Z4000F	Z4005F	Z4010F	Z4020F	10
4-1/2 x 7/8	13,300	Z4501F	Z4503F	Z4500F	Z4505F	Z4510F	Z4520F	10
4-1/2 x 5/8-11	13,300	Z4501FH	Z4503FH	Z4500FH	Z4505FH	Z4510FH	Z4520FH	10
5 x 7/8	12,000	Z5001F		Z5000F	Z5005F	Z5010F	Z5020F	10
6 x 7/8	10,000	Z6001F		Z6000F	Z6005F	Z6010F	Z6020F	10
6 x 5/8-11	10,000			Z6000FH	Z6005FH	Z6010FH	Z6020FH	10
7 x 7/8	8,600	Z7001F		Z7000F	Z7005F	Z7010F	Z7020F	10
7 x 5/8-11	8,600	Z7001FH		Z7000FH	Z7005FH	Z7010FH	Z7020FH	10

Type 27 - Zirconia Alumina with FIBERGLASS BACKING PLATE

### GRINDING, BLENDING & FINISHING



**ZIRCOTEX®**  
PREMIUM

DIMENSIONS Dia. x Arbor	MAX RPM	ZA24	ZA36	ZA40	ZA60	ZA80	ZA120	BOX QTY.
4 x 5/8	15,000	Z4025F		Z4030F	Z4035F	Z4040F	Z4045F	10
4-1/2 x 7/8	13,300	Z4525F	Z4528F	Z4530F	Z4535F	Z4540F	Z4545F	10
4-1/2 x 5/8-11	13,300	Z4525FH	Z4528FH	Z4530FH	Z4535FH	Z4540FH	Z4545FH	10
5 x 7/8	12,000	Z5025F		Z5030F	Z5035F	Z5040F	Z5045F	10
6 x 7/8	10,000			Z6030F	Z6035F	Z6040F	Z6045F	10
6 x 5/8-11	10,000			Z6030FH	Z6035FH	Z6040FH	Z6045FH	10
7 x 7/8	8,600	Z7025F		Z7030F	Z7035F	Z7040F	Z7045F	10
7 x 5/8-11	8,600	Z7025FH		Z7030FH	Z7035FH	Z7040FH	Z7045FH	10

Type 29 - Zirconia Alumina with ALUMINUM BACKING PLATE

### GRINDING, BLENDING & FINISHING



**ZIRCOTEX®**  
PREMIUM

DIMENSIONS Dia. x Arbor	MAX RPM	ZA24	ZA40	ZA60	ZA80	ZA120	BOX QTY.
4-1/2 x 7/8	13,300	Z4501	Z4500	Z4505	Z4510	Z4520	10
4-1/2 x 5/8-11	13,300	Z4501H	Z4500H	Z4505H	Z4510H	Z4520H	10
7 x 7/8	8,600	Z7000	Z7000	Z7005	Z7010	Z7020	10
7 x 5/8-11	8,600		Z7000H	Z7005H	Z7010H	Z7020H	10

## METAL, STAINLESS, ALUMINUM Standard Thickness Discs

Type 29 - Aluminum Oxide with FIBERGLASS BACKING PLATE

### GRINDING, BLENDING & FINISHING



**ZIRCOTEX®**  
HIGH PERFORMANCE

DIMENSIONS Dia. x Arbor	MAX RPM	A24	A40	A60	A80	A120	BOX QTY.
4 x 5/8	15,000		Z4060F	Z4065F	Z4070F	Z4075F	10
4-1/2 x 7/8	13,300	Z4555F	Z4560F	Z4565F	Z4570F	Z4575F	10
4-1/2 x 5/8-11	13,300	Z4555FH	Z4560FH	Z4565FH	Z4570FH	Z4575FH	10
5 x 7/8	12,000	Z5055F	Z5060F	Z5065F	Z5070F	Z5075F	10
7 x 7/8	8,600	Z7055F	Z7060F	Z7065F	Z7070F	Z7075F	10
7 x 5/8-11	8,600	Z7055FH	Z7060FH	Z7065FH	Z7070FH	Z7075FH	10

Type 27 - Aluminum Oxide with FIBERGLASS BACKING PLATE

### GRINDING, BLENDING & FINISHING



**ZIRCOTEX®**  
HIGH PERFORMANCE

DIMENSIONS Dia. x Arbor	MAX RPM	A24	A40	A60	A80	A120	BOX QTY.
4 x 5/8	15,000	Z4080F	Z4085F	Z4090F	Z4095F	Z4097F	10
4-1/2 x 7/8	13,300	Z4580F	Z4585F	Z4590F	Z4595F	Z4597F	10
4-1/2 x 5/8-11	13,300	Z4580FH	Z4585FH	Z4590FH	Z4595FH	Z4597FH	10
5 x 7/8	12,000	Z5080F	Z5085F	Z5090F	Z5095F	Z5097F	10
7 x 7/8	8,600	Z7080F	Z7085F	Z7090F	Z7095F	Z7097F	10
7 x 5/8-11	8,600	Z7080FH	Z7085FH	Z7090FH	Z7095FH	Z7097FH	10

1-800-689-FLEX (3539)

• flexovitabrasives.com

COATED ABRASIVES - Flap Discs

Use on  
Angle  
Grinders



Grinding,  
Blending,  
& Finishing

# Resin Fiber Sanding Discs - ALO, ZIRC, SIC Grain

- Manufactured with high quality abrasive grain, strong bonds and heavy-duty fiber backing.
- Resists tearing, glazing and loading on the toughest finishing applications.

## METAL, STAINLESS

**ALUMINUM OXIDE: Heavy Duty** - Premium aluminum oxide blends combined with a size coat of grinding aids delivers cool cutting and extends disc life. Provides fast material removal on a variety of ferrous and non ferrous metals, including mild steel, stainless and aluminum. Ideal for weld preparation or for blending and finishing applications. Also available with a 5/8-11 Quick-Spin arbor which eliminates the need for a locking nut. Quick-Spin discs require a compatible back-up pad. All back-up pads are available on page 52.



GRINDING, BLENDED & FINISHING		METAL, STAINLESS							
Use on Angle Grinders									
DIMENSIONS									
Dia. x Arbor	A16	A24	A36	A50	A60	A80	A100	A120	BOX QTY.
4 x 5/8		32201	32202	32203	32204	32205	32206	32207	25
4-1/2 x 7/8	32215	32216	32217	32218	32219	32220	32221	32222	25
4-1/2 x 5/8-11 (Quick-Spin)		32276	32277	32278	32279	32280	32281	32282	25
5 x 7/8	32230	32231	32232	32233	32234	32235	32236	32237	25
7 x 7/8	32245	32246	32247	32248	32249	32250	32251	32252	25
7 x 5/8-11 (Quick-Spin)		32306	32307	32308	32309	32310	32311	32312	25
9 x 7/8		32261	32262	32263	32264	32265	32266	32267	25

## METAL, STAINLESS

**ZIRCONIA ALUMINA: High Production** - Zirconia Alumina grain delivers the longest life on high tensile alloys including metal and stainless steel. Flexon discs deliver fast, cool cutting action and premium performance. Also available in the 5/8-11 Quick-Spin arbor which eliminates the need for a locking nut. Quick-Spin discs require a compatible back-up pad. All back-up pads are available on page 52.



GRINDING, BLENDED & FINISHING		METAL, STAINLESS						
Use on Angle Grinders								
DIMENSIONS								
Dia. x Arbor	ZA16	ZA24	ZA36	ZA50	ZA60	ZA80	BOX QTY.	
4 x 5/8		32401	32402	32403	32404	32405	25	
4-1/2 x 7/8		32416	32417	32418	32419	32420	25	
4-1/2 x 5/8-11 (Quick-Spin)		32476	32477	32478	32479	32480	25	
5 x 7/8		32431	32432	32433	32434	32435	25	
7 x 7/8	32445	32446	32447	32448	32449	32450	25	
7 x 5/8-11 (Quick-Spin)		32506	32507	32508	32509	32510	25	
9 x 7/8		32461	32462	32463	32464	32465	25	

## CONCRETE, MASONRY, GLASS, FIBERGLASS

**SILICON CARBIDE: Heavy Duty** - Manufactured with silicon carbide grain, this specialist disc is designed for use on concrete, masonry, glass and fiberglass applications.



GRINDING, BLENDED & FINISHING		CONCRETE, MASONRY, GLASS & FIBERGLASS					
Use on Angle Grinders							
DIMENSIONS							
Dia. x Arbor	C36	C50	C60	C80	C100	C120	BOX QTY.
7 x 7/8	33047	33048	33049	33050	33051	33052	25

COATED ABRASIVES - Resin Fiber Sanding Discs

# Resin Fiber Sanding Discs - Ceramic Grain

- Ceramic blends and full ceramic grain on heavy duty fiber backing.
- Electrostatic manufacturing process ensures that each grain has the sharpest projection for optimal performance.

Use on  
Angle  
Grinders




Grinding,  
Blending,  
& Finishing

## STAINLESS STEEL, ALLOYS

**CERAMIC BLEND SUPER LITE: Cool Grind** - Featuring a topical super-sized grinding aid treatment, this disc is designed to cut cool and self-lubricate to minimize surface discoloration. Designed for high performance grinding and finishing of stainless steel and heat sensitive alloys.




GRINDING, BLENDING & FINISHING		STAINLESS STEEL, ALLOYS					
 Use on Angle Grinders		<b>FLEXON</b> <sup>®</sup> <b>SUPER</b> <b>Lite</b>					
DIMENSIONS		BOX QTY.					
Dia. x Arbor	SCG24	SCG36	SCG50	SCG60	SCG80		
4-1/2 x 7/8	33416	33417	33418	33419	33420	25	
5 x 7/8	33431	33432	33433	33434	33435	25	
7 x 7/8	33446	33447	33448	33449	33450	25	

## METAL, STAINLESS

**CERAMIC BLEND CG LITE: Fast Grind** - High performance disc made with a blend of ceramic and zirconia grain. Fast initial rate-of-cut and excellent service life makes this disc an excellent value on mild steel, carbon steel and cast iron applications.




GRINDING, BLENDING & FINISHING		METAL, STAINLESS					
 Use on Angle Grinders		<b>FLEXON</b> <sup>®</sup> <b>CG</b> <b>Lite</b>					
DIMENSIONS		BOX QTY.					
Dia. x Arbor	CGL24	CGL36	CGL50	CGL60	CGL80	CGL100	CGL120
4-1/2 x 7/8	33551	33552	33553	33554	33555	33556	33557
5 x 7/8	33566	33567	33568	33569	33570	33571	33572
7 x 7/8	33581	33582	33583	33584	33585	33586	33587

## METAL, STAINLESS

**CERAMIC GRAIN: Heavy Duty** - Made from 100% ceramic grain. The best rate-of-cut and disc life. Heavy stock removal and weld grinding on mild steel, carbon steel and cast iron. Also available in the 5/8-11 Quick-Spin arbor which eliminates the need for a locking nut. Quick-Spin discs require a compatible back-up pad. All back-up pads are available on page 52.



GRINDING, BLENDING & FINISHING		METAL, STAINLESS					
 Use on Angle Grinders		<b>FLEXON</b> <sup>®</sup> <b>CG</b>					
DIMENSIONS		BOX QTY.					
Dia. x Arbor	CG24	CG36	CG50	CG60	CG80	CG120	
4-1/2 x 7/8	32816	32817	32818	32819	32820		25
4-1/2 x 5/8-11(Quick-Spin)	32876	32877	32878	32879	32880		25
5 x 7/8	32831	32832	32833	32834	32835		25
5 x 5/8-11(Quick-Spin)	32891	32892	32893	32894	32895		25
7 x 7/8	32846	32847	32848	32849	32850	32852	25
7 x 5/8-11(Quick-Spin)	32906	32907	32908	32909	32910	32912	25

COATED ABRASIVES - Resin Fiber Sanding Discs 51

Use on  
Angle  
Grinders



# Backing Pads

- Extends disc life up to 50%.
- Three grades to choose from.

## FOR USE WITH RESIN FIBER SANDING DISCS

- FLEXIBLE: Smooth Face** - Use with finer grit (60-120) resin fiber discs. Can be used with Quick-Spin discs.
- FIRM: Cooling Ribs** - Use with coarser grit (16-50) resin fiber discs. Also designed for use with semi-flexible masonry discs on page 25. Can be used with Quick-Spin discs.
- MEDIUM: Quick-Spin** - Spiralcool® backing pad.



USE WITH RESIN FIBER SANDING DISCS		BACKING PADS			
	Use on Angle Grinders				
DIMENSIONS Dia. x Thread	MAX RPM	FLEXIBLE Smooth Face	FIRM Cooling Ribs	MEDIUM Spiralcool®	BOX QTY.
4 x 5/8-11	15,000	SK4050			1
4 x M10-1.25	15,000	SK4010			1
4 x M10-1.50	15,000	SK4020			1
4-1/2 x 1/2-13	13,300	SK4530			1
4-1/2 x 5/8-11	13,300	SK4550	SK4555	SK4560	1
4-1/2 x M14-2	13,300	SK4540	SK4545		1
5 x 5/8-11	12,000	SK5050	SK5055	SK5060	1
5 x M14-2	12,000	SK5040	SK5045		1
7 x 5/8-11	8,500	SK7050	SK7055	SK7060	1
9 x 5/8-11	8,500	SK9050			1

DIMENSIONS Dia. x Thread	CENTER NUTS			BOX QTY.
	4" x 5/8"	4-1/2" & 5"	7" & 9"	
5/8-11 Thread		S5610	S5600	1
M10-1.25 Thread	S5615	S5620		1
M10-1.50 Thread	S5630			1
M14-2 Thread		S5640		1
1/2-13 Thread		S5650		1
Adjustable Spanner Wrench - Part Number: S5500				

Spiralcool® is a registered trademark of Spiralcool.



# Trim-Kut™ Sanding Discs

- Grind and sand in one operation. These discs will outlast resin fiber discs 6 to 1.
- Multiple choices of adaptors allows for use on angle, vertical shaft or die grinders.

## METAL, STAINLESS

**ALUMINUM OXIDE:** Aluminum oxide fused to durable polymer backing eliminates the need for a backing pad and permits the trimming of the disc.



SANDING & FINISHING		METAL, STAINLESS				
	Use on Angle, Vertical Shaft, or Die Grinders					
DIMENSIONS Dia. x Arbor	MAX RPM	EXTRA COARSE A24	COARSE A36	MEDIUM A60	FINE A120	BOX QTY.
3 x 5/16-18 Thread	21,000	S0324A	S0336A	S0360A	S0312A	25
5 x 5/16-18 Thread	12,000	S0524A	S0536A	S0560A	S0512A	25

DIMENSIONS Disc Thread to Tool Thread	TRIM KUT™ ADAPTOR	BOX QTY.
5/16-18 to 1/4 Round Mandrel	S0010	1
5/16-18 to 1/4 Hex. Mandrel	S0011	1
5/16-18 to 3/8-24 Thread	S0012	1
5/16-18 to 7/16-20 Thread	S0014	1
5/16-18 to 5/8-11 Thread	S0018	1
5/16-18 to M10-1.25 Thread	S0020	1
5/16-18 to M10-1.5 Thread	S0022	1
5/16-18 to 1/2-13 Thread	S0026	1
5/16-18 to M14-2 Thread	S0030	1



TRIM-KUT™ is a registered trademark of Glit/Gemtex.

# Pressure Sensitive Adhesive Sanding Discs

- Premium gold paper back disc is ideal for finishing, stripping and stock removal.
- Stearate coating resists loading.



## METAL

**ALUMINUM OXIDE:** For finishing metals of all types, and sanding of wood, plastic and fiberglass. Stearate coating resists loading from material or painted surfaces.

Use on Dual Action Sanders



Sanding & Finishing

Use on Vertical Shaft or Die Grinders



Deburring Sanding & Finishing

SANDING & FINISHING		METAL							BOX QTY.	
Use on Dual Action Sanders		HIGH PERFORMANCE								
DIMENSIONS		A80-D	A100-B	A120-B	A150-B	A180-B	A220-B	A240-B	A320-B	
Diameter										
5 No Holes		28060	28090	28180	28270	28360	28450	28540	28630	100
6 No Holes		28064	28094	28184	28274	28364	28454	28544	28634	100

FOR USE WITH SANDING DISCS		DUAL ACTION BACKING PADS			
Use on Dual Action Sanders		HIGH PERFORMANCE			
DIMENSIONS		MAX RPM	PSA No Holes	HOOK & LOOP No Holes	BOX QTY.
Dia. x Thread					
5 x 5/16-24		12,000	SK5080	SK5090	1
6 x 5/16-24		10,000	SK6080		1



# Quick-Change Sanding Discs



- Aluminum oxide grain resin bonded to cloth backing for flexibility and toughness.
- Available with 'Rolon' or 'Spin-on' mounting system.



## METAL

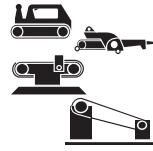
**ALUMINUM OXIDE:**  
 Grits A36-A60 - For weld removal and deburring applications.  
 Grits A80-A120 - For general purpose sanding and blending.

DEBURRING, SANDING & BLENDING		METAL					BOX QTY.	
Use on Vertical Shaft & Die Grinders		HIGH PERFORMANCE						
DIMENSIONS		A36	A50	A60	A80	A100	A120	
Dia. Type								
2 Rolon		S0220R	S0230R	S0240R	S0250R	S0260R	S0270R	100
2 Spin-On		S0220S	S0230S	S0240S	S0250S	S0260S	S0270S	100
3 Rolon		S0320R	S0330R	S0340R	S0350R	S0360R	S0370R	50
3 Spin-On		S0320S	S0330S	S0340S	S0350S	S0360S	S0370S	50

FOR USE WITH QUICK-CHANGE		QUICK-CHANGE BACKING PAD	
SANDING DISCS		MEDIUM	
Use on Vertical Shaft & Die Grinders		HIGH PERFORMANCE	
DIMENSIONS		MAX RPM	BOX QTY.
Dia. x Shank, Type			
2 x 1/4 Shank, Rolon		30,000	1
2 x 1/4 Shank, Spin-On		30,000	1
3 x 1/4 Shank, Rolon		20,000	1
3 x 1/4 Shank, Spin-On		20,000	1



Use on Belt Sanders, Portable File Sanders, Bench and Back Stand Sanders.



Sanding & Finishing

# Industrial & Portable Sanding Belts





- X-Weight cotton cloth back belts with Mylar tape butt joint seam resists stretching and assures smooth bump free sanding.
- Premium aluminum oxide grain and full resin bonding keep the belt flexible and heated.

## METAL, WOOD

**ALUMINUM OXIDE: A24-A320 Grit** - These fast cutting belts deliver consistent performance on both wood and metal sanding operations. Closed coat aluminum oxide grain provides long life for a variety of applications.



SANDING & FINISHING		METAL, WOOD												BOX QTY.
 Use on Belt Sanders, Portable File Sanders, Bench and Back Stand Sanders.														
DIMENSIONS		A24	A36	A40	A50	A60	A80	A100	A120	A150	A180	A220	A240	A320
Width x Length														
1/4 x 24			48002		48004	48005	48006		48008					10
3/8 x 13			48017		48019	48020	48021	48022	48023					10
1/2 x 12			48032		48034	48035	48036	48037	48038					10
1/2 x 18			48047		48049	48050	48051	48052	48053					10
1/2 x 24			48062	48063	48064	48065	48066	48067	48068					10
3/4 x 18			48077		48079	48080	48081	48082	48083					10
3/4 x 20-1/2			48092	48093	48094	48095	48096	48097	48098					10
1 x 30			48137	48138	48139	48140	48141	48142	48143					10
1 x 42	R0450C	R0451C	R0452C	R0453C	R0454C	R0455C	R0456C	R0457C	R0458C	48160	48161	48162	48163	10
1-1/2 x 60			48167	48168	48169	48170	48171	48172	48173	48175				10
2 x 48			48182	48183	48184	48185	48186	48187	48188	48190				10
2 x 60			48197	48198	48199	48200	48201	48202	48203	48205				10
2 x 72			48212	48213	48214	48215	48216	48217	48218	48220				10
2 x 132			48227	48228	48229	48230	48231	48232	48233	48235				10
2-1/2 x 60			48257		48259	48260	48261	48262	48263					10
3 x 18	48301	48302	48303	48304	48305	48306	48307	48308	48309	48310	48311	48312	48313	10
3 x 21	R1000C	R1001C	R1002C	R1003C	R1004C	R1005C	R1006C	R1007C	R1008C	48325	48326	48327	48328	10
3 x 24	R1030C	R1031C	R1032C	R1033C	R1034C	R1035C	R1036C	R1037C	R1038C	48340	48341	48342	48343	10
3 x 132			48347		48349	48350	48351	48352	48353					10
3-1/2 x 15-1/2			48377		48379	48380	48381	48382	48383					10
4 x 24	R1230C	R1231C	R1232C	R1233C	R1234C	R1235C	R1236C	R1237C	R1238C	48400	48401	48402	48403	10
4 x 36	R1240C	R1241C	R1242C	R1243C	R1244C	R1245C	R1246C	R1247C	R1248C	48415	48416	48417	48418	10
4 x 54			48422		48424	48425	48426	48427	48428					10
4 x 132			48497		48499	48500	48501	48502	48503					10
6 x 48	R1460C	R1461C	R1462C	R1463C	R1464C	R1465C	R1466C	R1467C	R1468C					10

Above sizes and grits are available in zirconia and ceramic grain, call for details.

# Mounted Flap Wheels



- Coated aluminum oxide abrasive flaps deliver consistent cutting action, maximum performance and long life.
- Flexible rectangular cloth conforms to flat and contoured surfaces. A versatile tool for cleaning, deburring, finishing and polishing.

Use on  
Die  
Grinders  
  
Cleaning &  
Finishing

## METAL, STAINLESS

**ALUMINUM OXIDE: A40-A240 Grit** - The unique product design of Flexovit's mounted flap wheels ensures a perfect mandrel balance reducing operator fatigue and delivering a smooth, vibration-free performance. Ideal on ferrous and nonferrous materials including mild and stainless steel, aluminum, iron, brass, fiberglass, wood, rubber and glass.



CLEANING & FINISHING		METAL, STAINLESS						BOX QTY.
 Use on Die Grinders								
DIMENSIONS Dia. x Thk. x Shank	MAX RPM	A40	A60	A80	A120	A180	A240	
1 x 1/2 x 1/4 Shank	25,000	PA200	PA202	PA203	PA205	PA207	PA208	10
1 x 1/2 x 1/4-20 Threaded Shank	25,000		PA202T	PA203T	PA205T			10
1 x 1 x 1/4 Shank	25,000	PA500	PA502	PA503	PA505	PA507	PA508	10
1 x 1 x 1/4-20 Threaded Shank	25,000		PA502T	PA503T	PA505T			10
1-1/2 x 1/2 x 1/4 Shank	25,000	PB200	PB202	PB203	PB205	PB207	PB208	10
1-1/2 x 1/2 x 1/4-20 Threaded Shank	25,000		PB202T	PB203T	PB205T			10
1-1/2 x 1 x 1/4 Shank	25,000	PB500	PB502	PB503	PB505	PB507	PB508	10
1-1/2 x 1 x 1/4-20 Threaded Shank	25,000		PB502T	PB503T	PB505T			10
2 x 1/2 x 1/4 Shank	25,000	PC200	PC202	PC203	PC205	PC207	PC208	10
2 x 1/2 x 1/4-20 Threaded Shank	25,000		PC202T	PC203T	PC205T			10
2 x 3/4 x 1/4 Shank	25,000		PC402	PC403	PC405	PC407	PC408	10
2 x 1 x 1/4 Shank	25,000	PC500	PC502	PC503	PC505	PC507	PC508	10
2 x 1 x 1/4-20 Threaded Shank	25,000		PC502T	PC503T	PC505T			10
2-1/2 x 1/2 x 1/4 Shank	20,000	PD200	PD202	PD203	PD205	PD207	PD208	10
2-1/2 x 1 x 1/4 Shank	20,000	PD500	PD502	PD503	PD505	PD507	PD508	10
2-1/2 x 1 x 1/4-20 Threaded Shank	20,000		PD502T	PD503T	PD505T			10
3 x 1/2 x 1/4 Shank	20,000	PE200	PE202	PE203	PE205	PE207	PE208	10
3 x 1/2 x 1/4-20 Threaded Shank	20,000		PE202T	PE203T	PE205T			10
3 x 3/4 x 1/4 Shank	20,000		PE402	PE403	PE405	PE407	PE408	10
3 x 1 x 1/4 Shank	20,000	PE500	PE502	PE503	PE505	PE507	PE508	10
3 x 1 x 1/4-20 Threaded Shank	20,000		PE502T	PE503T	PE505T			10
3 x 2 x 1/4 Shank	13,000	PE700	PE702	PE703	PE705	PE707	PE707	6

DIMENSIONS	THREADED ADAPTOR FOR MOUNTED FLAP WHEELS	BOX QTY.
1/4-20 Threaded Adaptor	PAG01	1



COATED ABRASIVES - Mounted Flap Wheels 55

Use on  
Bench  
Grinders  
Cleaning &  
Finishing

Sanding &  
Finishing

# Unmounted Flap Wheels

- Large, uniform flaps deliver a satin finish on contoured surfaces.
- Engineered for perfect balance and smooth running.



## METAL, STAINLESS

**ALUMINUM OXIDE: A40-A120 Grit** - Ideal for cleaning, finishing, polishing, deburring and blending. For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

### CLEANING & FINISHING



Use  
Bench  
Grinders

### METAL, STAINLESS



DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	A40	A60	A80	A120	BOX QTY.
4 x 1 x 5/8	8,500		PG512	PG513	PG515	1
4 x 2 x 5/8	8,500		PG712	PG713	PG715	1
6 x 1 x 1	6,000	PJ520	PJ522	PJ523	PJ525	1
6 x 2 x 1	6,000	PJ720	PJ722	PJ723	PJ725	1
8 x 1 x 1	4,500		PM522	PM523	PM525	1
8 x 2 x 1	4,500		PM722	PM723	PM725	1

DIMENSIONS Outside Dia. x Inside Dia.	REDUCER BUSHING FOR UNMOUNTED FLAP WHEELS	BOX QTY.
1 x 5/8	PAG02	1 Pair
1 x 1/2	PAG03	1 Pair
1 x 3/4	PAG04	1 Pair



# Sandpaper Sheets

- Full range of grits available.
- Convenient 9"x11" sheets can be cut down to fit a sanding block.

## METAL, STAINLESS, WOOD

### ALUMINUM OXIDE:

- Grits A40-A80 - 'D' weight paper/open coat.
- Grits A100-A150 - 'C' weight paper/open coat.
- Grits A180-A220 - 'A' weight paper/open coat.

### SILICON CARBIDE:

- Grits C220-C320 - 'A' weight paper/closed coat. Silicon carbide sheets are waterproof and provide a smooth finish on stone and masonry applications.



### SANDING & FINISHING



### METAL, STAINLESS, WOOD



#### ALUMINUM OXIDE

DIMENSIONS Width x Length	ALUMINUM OXIDE										SILICON CARBIDE		BOX QTY.
	A40	A50	A60	A80	A100	A120	A150	A180	A220	C220	C320		
9 x 11	R2021	R2022	R2023										25
				R2024	R2025	R2026							50
							R2027	R2028	R2029	R2029C	R2030C		100



# Shop Rolls

- Premium closed coat aluminum oxide grain, resin bonded to flexible cloth.
- 50-yard rolls packaged in convenient, see-through boxes for easy dispensing.



## METAL

**ALUMINUM OXIDE: A40-A320 Grit** - Flexovit shop rolls are intended for general purpose deburring, cleaning, polishing and fine finishing of metal surfaces. They are usable dry, or with water and water-based coolants.

CLEANING & FINISHING		METAL											
DIMENSIONS		ALUMINUM OXIDE											BOX QTY.
Width x Length	A40	A50	A60	A80	A100	A120	A150	A180	A220	A240	A320		
1 x 50 Yards	R5590	R5595	R5600	R5605	R5610	R5615	R5620	R5625	R5630	R5635	R5645	1	
1-1/2 x 50 Yards	R5690	R5695	R5700	R5705	R5710	R5715	R5720	R5725	R5730	R5735	R5745	1	
2 x 50 Yards	R5790	R5795	R5800	R5805	R5810	R5815	R5820	R5825	R5830	R5835	R5845	1	

# Plumber Rolls & Waterproof Mesh Screens

- Plumber rolls are excellent for deburring and cleaning pipe.
- Waterproof mesh rolls are made of silicon carbide grain on an open mesh that reduces glazing and loading.

## METAL

**ALUMINUM OXIDE: A120 Grit** - J- Weight plumber Rolls are designed to be used dry only.

CLEANING & FINISHING		METAL	
DIMENSIONS		ALUMINUM OXIDE	
Width x Length	A120		BOX QTY.
1-1/2 x 10 Yards	R5860		1
1-1/2 x 25 Yards	R5865		1



## METAL

**SILICON CARBIDE: C80-180 Grit** - May be used wet or dry in a variety of application on varnished, plastic, ceramic or fiberglass surfaces.

CLEANING & FINISHING		METAL		
DIMENSIONS		SILICON CARBIDE		
Width x Length	C80	C120	C180	BOX QTY.
1-1/2 x 10 Yards	R5868	R5869	R5870	1
1-1/2 x 25 Yards	R5873	R5874	R5875	1



COATED ABRASIVES - Shop Rolls, Plumber Rolls & Waterproof Mesh Screens 57

Use on Straight or Die Grinders  
Grinding, Deburring & Finishing

# Straight Cartridge Rolls



- Ideal for flash removal and eliminating other imperfections.
- Tightly wound construction and multi-layered design delivers fast stock removal and long life. New abrasive points are constantly being exposed to the workpiece.



## METAL, STAINLESS

ALUMINUM OXIDE: A60-A120 Grit - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS				
Use on Straight & Die Grinders						
DIMENSIONS	MAX	ALUMINUM OXIDE			RECOMMENDED	BOX
Dia. x Length x Arbor	RPM	A60	A80	A120	MANDREL*	QTY.
1/4 x 1 x 1/8	23,000	45411	45412	45414	46167	100
3/8 x 1 x 1/8	23,000	45456	45457	45459	46167	100
3/8 x 1-1/2 x 1/8	23,000	45465	45466	45468	46171	100
1/2 x 1 x 1/8	23,000	45483	45484	45486	46167	100
1/2 x 1-1/2 x 1/8	23,000	45492	45493	45495	46171	100
3/4 x 1 x 3/16	18,000	45546	45547	45549	46185	100

\* Mandrels sold separately.

# Full Taper Cartridge Rolls



- Tapered for use inside holes, funnel-shaped recesses and other hard-to-reach areas.
- Extremely effective for blending, polishing and deburring.



## METAL, STAINLESS

ALUMINUM OXIDE: A60-A120 Grit - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS				
Use on Straight & Die Grinders						
DIMENSIONS	MAX	ALUMINUM OXIDE			RECOMMENDED	BOX
Dia. x Length x Arbor	RPM	A60	A80	A120	MANDREL*	QTY.
3/8 x 1 x 1/8	23,000	45672	45673	45675	46167	100
1/2 x 1 x 1/8	23,000	45690	45691	45963	46167	100
1/2 x 1-1/2 x 1/8	23,000	45699	45700	45702	46171	100

\* Mandrels sold separately.

# Cartridge Roll Mandrels

- Assorted shank diameters to fit the chuck or collet of your power tool.
- Precisely machined, high grade plated steel shank.

DIMENSIONS	CARTRIDGE ROLL MANDRELS	BOX QTY.
Pilot Dia. x Pilot Length x Shank Dia. x Shank Length		
1/8 x 3/4 x 1/4 x 1-1/4	46167	1
1/8 x 1 x 1/4 x 1-1/4	46171	1
1/8 x 1-1/2 x 1/4 x 1-1/4	46175	1
3/16 x 3/4 x 1/4 x 1-1/4	46185	1
3/16 x 1 x 1/4 x 1-1/4	46189	1
1/4 x 1 x 1/4 x 1-1/4	46196	1
1/4 x 1-1/2 x 1/4 x 1-1/4	46200	1



# Cross Pads



Use on Straight or Die Grinders  
Grinding, Deburring & Finishing

- Cushioned pad delivers quick, chatter-free operation and greater control.
- Extremely flexible. Ideal for polishing and finishing especially on dies and tubing.



## METAL, STAINLESS

ALUMINUM OXIDE: A80-A120 Grit - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS				
Use on Straight & Die Grinders						
DIMENSIONS	MAX RPM	EYELET /8 PLY	ALUMINUM OXIDE		RECOMMENDED MANDREL*	BOX QTY.
LengthxWidthxAbrasive Width			A80	A120		
1 x 1 x 3/8	25,000	#3-48	45834	45837	46211	100
1-1/2 x 1-1/2 x 1/2	23,000	#8-32	45844	45846	46215	100
2 x 2 x 1/2	23,000	#8-32	45853	45855	46215	100
3 x 3 x 1	14,000	1/4-20	45871	45873	46220	100

\* Mandrels sold separately.

# Square Pads



- Constructed on high quality abrasives cloth.
- Aggressive on the edge, delivering fast grinding, polishing and blending action especially on channels and corners.



## METAL, STAINLESS

ALUMINUM OXIDE: A80-A120 Grit - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS				
Use on Straight & Die Grinders						
DIMENSIONS	MAX RPM	EYELET /8 PLY	ALUMINUM OXIDE		RECOMMENDED MANDREL*	BOX QTY.
LengthxWidthxThickness			A80	A120		
1-1/2 x 1-1/2 x 1/4	23,000	#8-32	45934	45936	46211	100
1-1/2 x 1-1/2 x 1/2	23,000	1/4-20	45943	45945	46220	100
2 x 2 x 1/2	23,000	1/4-20	45961	45963	46220	100
3 x 3 x 1/4	14,000	1/4-20	45979	45981	46220	100
3 x 3 x 1/2	14,000	1/4-20	45988	45990	46220	100

\* Mandrels sold separately.

# Threaded Mandrels

- Quickly mount cross pads and square pads in one easy step.
- Available with a 1/4" shank and three thread sizes 3-48, 8-32 and 1/4-20.

DIMENSIONS	THREADED MANDRELS	BOX QTY.
Eyelet Thread x Shank Dia.		
3-48 x 1/4	46211	1
8-32 x 1/4	46215	1
1/4-20 x 1/4	46220	1



COATED ABRASIVES - Cross Pads, Square Pads & Threaded Mandrels 59

Use on Straight or Die Grinders  
Grinding, Deburring & Finishing

# Flap Bands

- Exceptional for aggressive stock removal in hard-to-reach places. Perfect for grinding and finishing the inner diameter of pipe or tubing.
- Zirconia flap bands are a long lasting high performance alternative to flap wheels and spiral bands.



## METAL, STAINLESS

**ZIRCONIA ALUMINA: ZA40-ZA80 Grit** - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS				
Use on Straight & Die Grinders					RECOMMENDED DRUM*	BOX QTY.
DIMENSIONS Dia. x Arbor	MAX RPM	ZIRCONIA ALUMINA				
		ZA40	ZA60	ZA80		
1-1/4 x 3/4	26,000	46431	46432	46433	46362	10
1-3/4 x 1-3/16	19,100	46441	46442	46443	46364	10
2-1/2 x 1-3/16	12,700	46446	46447	46448	46365	10

\* Drums sold separately.

DIMENSIONS Dia. x Width x Shank	MAX RPM	RUBBER EXPANDING DRUM FOR USE WITH FLAP BANDS	BOX QTY.
7/8 x 3/4 x 1/4	26,000	46362	1
1-3/16 x 1-3/16 x 1/4	19,100	46364	1
1-3/4 x 1-3/16 x 1/4	12,700	46365	1



# Spiral Band Sleeves



- Designed for finishing applications, especially on curves and contours. Easily removes flash and parting lines.
- Quality aluminum oxide grain, resin bonded to an extra sturdy backing.



## METAL, STAINLESS

**ALUMINUM OXIDE: A80-A120 Grit** - For use on steel, cast iron, stainless steel and nonferrous materials such as aluminum, copper, wood, plastic and fiberglass.

GRINDING, DEBURRING & FINISHING		METAL, STAINLESS					
Use on Straight & Die Grinders					RECOMMENDED DRUM*	BOX QTY.	
DIMENSIONS Dia. x Arbor	MAX RPM	ALUMINUM OXIDE					
		A36	A60	A80	A120		
1/2 x 1/2	30,000		46032	46033	46035	46266	100
1/2 x 1	15,000		46041	46042	46044	46268	100
3/4 x 1	19,000		46059	46060	46062	46280	100
3/4 x 1-1/2	10,000		46068	46069	46071	46281	100
1 x 1	18,000	46075	46077	46078	46080	46286	100
1-1/2 x 1-1/2	10,000	46093	46095	46096	46098	46299	100
2 x 2	6,000	46102	46104	46105	46107	46312	100
3 x 3	3,000	46111	46113	46114	46116	46331	100

\* Drums sold separately.

DIMENSIONS Dia. x Width x Shank	MAX RPM	RUBBER EXPANDING DRUM FOR USE WITH SPIRAL BANDS SLEEVES	BOX QTY.
1/2 x 1/2 x 1/4	30,000	46266	1
1/2 x 1 x 1/4	15,000	46268	1
3/4 x 1 x 1/4	19,000	46280	1
3/4 x 1-1/2 x 1/4	10,000	46281	1
1 x 1 x 1/4	18,000	46286	1
1-1/2 x 1-1/2 x 1/4	10,000	46299	1
2 x 2 x 1/4	6,000	46312	1
3 x 3 x 3/8	3,000	46331	1



# Floor Sanding Sheets, Rolls & Belts



Use on  
Floor  
Sanding  
Machines



Sanding &  
Finishing

Use on  
Floor Edgers



Sanding &  
Finishing

- Premium silicon carbide grain.

- Extremely aggressive. Delivers fast cutting action and long life.

## FLOORS

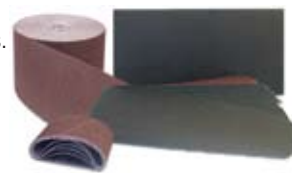
### SILICON CARBIDE:

**Grits 16-24 (Open Coat)** - Combination cloth and paper backing. Designed to remove old coatings and finishes.

**Grits C20-C50** - Fast Cutting action. Ideal for leveling uneven floors.

**Grits C60** - Use for first sanding on new floors and second sanding on old floors.

**Grits C80-C120** - Use on final sanding of wooden floors.



SANDING & FINISHING		FLOORS										BOX
Use on Floor Sanding Machines												QTY.
DIMENSIONS		16 Comb.	20 Comb.	24 Comb.	C20	C24	C36	C40	C60	C80	C100	
Width x Length												
Florboss: 4-1/2 x 16-3/8		X1200					X1203		X1206	X1207	X1208	25
Clarke DU-8: 8 x 19-1/2		X1220	X1221	X1222			X1223	X1224	X1226	X1227	X1228	50
Silverline: 8 x 20-1/8		X1250	X1251	X1252			X1253	X1254	X1256	X1257	X1258	50
Clarke EZ-8 Sleeve: 8 x 19						X2101		X2103	X2106	X2107	X2108	10
Square-Buff: 12 x 18					X1272Q		X1274Q		X1276Q	X1278Q	X1280Q	20
Rolls: 8 x 50 Yards		X1300	X1301	X1302			X1303	X1304	X1306	X1307	X1308	1

# Dust Collection Bags



COATED ABRASIVES - Floor Sanding Sheets, Rolls, Belts, Dust Collection Bags & Edger Discs

## FLOORS

- Heavy duty cotton.

- Fits most floor finishing equipment.

**DRUM SANDER** - Standard size bag with side intake. Fits most drum sanders.

**FLORBOSS** - Large size bag with top opening. Fits Florboss sanding machines.

**FLOOR EDGER** - Standard size bag with side intake. Fits 5" and 7" edger machines.

DUST COLLECTION				BOX
Use on Floor Sanding Machines & Floor Edgers				QTY.
DRUM SANDER	FLORBOSS	FLOOR EDGER		
X1780	X1785	X1790		1



# Floor Edger Discs



- Premium silicon carbide grain.

- Tear resistant. Extremely aggressive. Delivers fast cutting action and long life.

## FLOORS

### SILICON CARBIDE:

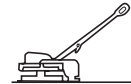
**Grits 16-20** - Combination cloth and paper backing. Designed to remove wax, paint and mastic.

**Grits C24-C100** - Medium to fine finishing.



SANDING & FINISHING		FLOORS							BOX
Use on Floor Edgers									QTY.
DIMENSIONS		16 Comb.	20 Comb.	C24	C36	C60	C80	C100	
Dia. x Arbor									
7 x 7/8		X1530							25
			X1531	X1532	X1533	X1536	X1537	X1538	50

Use on Floor Maintenance Machines



Sanding & Finishing

Use on Floor Maintenance Machines



Floor Prep & Finishing

Use on Floor Maintenance Machines



Stripping

COATED ABRASIVES - Large Diameter Sanding Discs, Mesh Screens & Steel Wool Pads

# Large Diameter Sanding Discs

- Premium silicon carbide grain.
- Extremely aggressive. Delivers fast cutting action and long life.



## FLOORS

### SILICON CARBIDE:

Grits 12-20 -

Combination cloth and paper backing. For removing wax, paint and mastic.

Grits C36-C100 -

Medium to fine finishing.

SANDING & FINISHING		FLOORS							BOX QTY.
Use on Floor Maintenance Machines									
DIMENSIONS	12 Comb.	16 Comb.	20 Comb.	C36	C60	C80	C100		
Dia. x Arbor									
15 x 2 Slotted	X1549	X1550	X1551	X1553	X1556	X1557	X1558	20	
16 x 2 Slotted	X1559	X1560	X1561	X1563	X1566	X1567	X1568	20	
17 x 2 Slotted	X1569	X1570	X1571	X1573	X1576	X1577	X1578	20	
15 x 0 "Grip-N-Sand"*			X1551Q	X1553Q	X1556Q	X1557Q	X1558Q	20	
17 x 0 "Grip-N-Sand"*			X1571Q	X1573Q	X1576Q	X1577Q	X1578Q	20	

\* Grip-N-Sand discs have a partial abrasive layer on the back which grips to a standard nylon floor pad. Convert a buffer to a sander quickly and easily without using special adapters.

# Mesh Screens

- Open screen design resists loading.
- Ideal for hardwood, ceramic tile and concrete floor preparation and finish.



FLOOR PREPARATION & FINISHING		FLOORS					BOX QTY.
Use on Floor Maintenance Machines							
DIMENSIONS	COARSE C60	MED. COARSE C80	MEDIUM C100	FINE C120	VERY FINE C150		
15 Disc	X1585	X1585A	X1585B	X1585C	X1585D	10	
16 Disc	X1586	X1586A	X1586B	X1586C	X1586D	10	
17 Disc	X1587	X1587A	X1587B	X1587C	X1587D	10	
12 x 18	X1591	X1591A	X1591B	X1591C	X1591D	10	
12 x 24	X1593	X1593A	X1593B	X1593C	X1593D	10	

# Steel Wool Pads

- #2 Grade steel wool.
- Strip wax and build-up off floors quickly and easily.

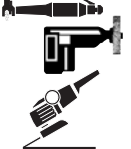


STRIPPING		FLOORS	
Use on Floor Maintenance Machines			
DIMENSIONS	GRADE #2		BOX QTY.
Diameter	Stripping		
13	X1943		12
15	X1945		12
17	X1947		12

# NON WOVEN ABRASIVES



Use on Straight Grinders, Portable Drills or Angle Grinders



Cleaning, Conditioning, & Stripping

Use on Angle Grinders



Blending & Finishing

# Clean & Strip Discs



- Made of an open web of strong continuous nylon filaments to which coarse silicon carbide abrasive grain is bonded.
- Combination of a soft open backing with an extremely aggressive abrasive makes these discs ultra efficient in removing resistant materials left on the work surface without excessively altering its shape.

## METAL, STAINLESS, PLASTIC

**EXTRA COARSE: Black -**

For cleaning all types of welding, rapidly removing scale and oxidation, satin finishing small and large surfaces, and removing paints or other clogging materials such as salt, rust, grease, oil and protective waxes.

CLEANING, CONDITIONING & STRIPPING		METAL, STAINLESS, PLASTIC		
	Use on Straight Grinders or Portable Drills		<b>HIGH PERFORMANCE</b>	
<b>DIMENSIONS</b>	<b>MAX RPM</b>	<b>EXTRA COARSE Black</b>		<b>BOX QTY.</b>
<b>Dia. x Thk. x Arbor</b>				
4 x 5/8 x 1/4	7,000	H0415		10
6 x 5/8 x 1/2	5,300	H0615		10
8 x 5/8 x 1/2	4,000	H0815		10



CLEANING, CONDITIONING & STRIPPING		METAL, STAINLESS, PLASTIC		
	Use on Angle Grinders		<b>HIGH PERFORMANCE</b>	
<b>DIMENSIONS</b>	<b>MAX RPM</b>	<b>RECOMMENDED RPM</b>	<b>EXTRA COARSE Black</b>	<b>BOX QTY.</b>
<b>Dia. x Arbor</b>				
4-1/2 x 7/8	11,000	8,600	HS450	5



NON WOVEN ABRASIVES - Clean & Strip Discs, Surface Conditioning Discs

# Surface Conditioning Discs - Angle Grinders



- Abrasive material is evenly distributed through a three-dimensional network of nylon filaments reinforced by a cloth backing.
- Available with a 7/8 arbor or a 'Hook & Loop' mounting system.

## METAL, STAINLESS

**GENERAL PURPOSE**

- COARSE: Brown -** Aggressive action. Ideal for rugged applications.
- MEDIUM: Maroon -** A general purpose product good for routine applications.
- FINE: Blue -** Produces a fine finish. Ideal for polishing.

**HEAVY DUTY**

- COARSE: Brown -** Features ceramic abrasive grain with extremely aggressive action and long life.
- MEDIUM: Maroon -** Ceramic grain for extra long life.



BLENDING & FINISHING		METAL, STAINLESS					
	Use on Angle Grinders		<b>HIGH PERFORMANCE</b>				
<b>DIMENSIONS</b>	<b>MAX RPM</b>	<b>GENERAL PURPOSE COARSE Brown</b>	<b>HEAVY DUTY COARSE Brown</b>	<b>GENERAL PURPOSE MEDIUM Maroon</b>	<b>HEAVY DUTY MEDIUM Maroon</b>	<b>GENERAL PURPOSE FINE Blue</b>	<b>BOX QTY.</b>
<b>Dia. x Arbor</b>							
4 Hook & Loop	8,000	H0745A		H0745B		H0427J	20
4-1/2 x 7/8	8,000	HSC45C	HDH45C	HSC45M	HDH45M	HSC45V	20
4-1/2 Hook & Loop	8,000	H1410B		H1410A		H1409K	20
5 x 7/8	7,000	HSC50C	HDH50C	HSC50M	HDH50M	HSC50V	20
5 Hook & Loop	7,000	H0075A		H0064D		H0430D	20
7 x 7/8	6,000	HSC70C	HDH70C	HSC70M	HDH70M	HSC70V	20
7 Hook & Loop	6,000	H0075B		H0064F		H0430F	20



# Surface Conditioning Discs - Vertical Shaft Grinders



Use on Vertical Shaft Grinders

- Ideal for deburring, cleaning, blending and polishing.

- Choose from 'Rolon', 'Spin-On' or 'Hook and Loop' mounting systems.

## METAL, STAINLESS

- COARSE: Brown** - Aggressive action. Ideal for rugged applications.
- MEDIUM: Maroon** - A general purpose product, good for routine applications.
- FINE: Blue** - Produces a fine finish. Ideal for polishing.



Blending & Finishing

Use on Angle Grinders and Vertical Shaft Grinders



BLENDING & FINISHING		METAL, STAINLESS				
	Use on Vertical Shaft Grinders					
DIMENSIONS Dia. Arbor Type	MAX RPM	COARSE Brown	MEDIUM Maroon	FINE Blue	BOX QTY.	
2 Rolon	25,000	H0552J	H0552H	H0552D	50	
2 Spin-On	25,000	H0352J	H0352H	H0352D	50	
2 Hook & Loop	8,000	H0745J	H0745K	H0427G	50	
3 Rolon	20,000	H0553C	H0553B	H0553A	25	
3 Spin-On	20,000	H0353C	H0353B	H0353A	25	
3 Hook & Loop	8,000	H0412A	H0412E	H0427H	25	

## Gripper Pads and Holders

- Constructed from high-impact plastics to ensure maximum support and adhesion.

- Medium flexibility to follow contours while finishing.

FOR USE WITH NON WOVEN SURFACE CONDITIONING DISCS			
	Use on Angle Grinders	HOOK & LOOP GRIPPER PADS	
DIMENSIONS Dia. x Shank	MAX RPM	MEDIUM	BOX QTY.
4 x 5/8-11	15,000	SK4054	1
4-1/2 x 1/2-13	13,000	SK4534	1
4-1/2 x M14-2.0	13,000	SK4544	1
4-1/2 x 5/8-11	13,000	SK4554	1
5 x 1/2-13	12,000	SK5034	1
5 x M14-2.0	12,000	SK5044	1
5 x 5/8-11	12,000	SK5054	1
7 x 5/8-11	8,000	SK7054	1



**Threaded Insert Adaptors** - Reusable inserts convert common 5/8-11 threaded arbor to metric or 3/8-24 thread.



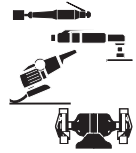
DIMENSIONS Pad Thread x Machine Thread	THREADED INSERT ADAPTOR FOR GRIPPER PADS	BOX QTY.
5/8-11 to M10-1.25	SK0125	1
5/8-11 to M10-1.5	SK0150	1
5/8-11 to 3/8-24	SK0324	1



FOR USE WITH NON WOVEN SURFACE CONDITIONING DISCS					
	Use on Vertical Shaft Grinders	GRIPPER PADS & HOLDERS			
DIMENSIONS Dia. x Shank	MAX RPM	 ROLON Medium	 SPIN-ON Medium	 HOOK & LOOP Medium	BOX QTY.
2 x 1/4 Shank	19,000			SK2064	1
	30,000	SK2002	SK2006		1
3 x 1/4 Shank	16,000			SK3064	1
	20,000	SK3002	SK3006		1

NON WOVEN ABRASIVES - Surface Conditioning Discs, Gripper Pads & Holders

Use on  
Die Grinders,  
Vertical Shaft  
Grinders,  
Angle  
Grinders,  
or Bench  
Grinders



Deburring,  
Cleaning,  
Blending, &  
Polishing



NON WOVEN ABRASIVES - Unitized Surface Conditioning Discs

# Unitized Surface Conditioning Discs




- A high performance, tear resistant, long life, non woven abrasive disc impregnated with resin.
- Excellent for burr removal, blending marks or scratches, cleaning heavy oxidation or scale, and polishing on all types of metals including stainless steel, titanium, aluminum, alloys, plastics and composites.

## METAL, STAINLESS, ALUMINUM, PLASTICS & COMPOSITES




- ALO MEDIUM: 2AM -** Number 2 density, aluminum oxide grain, medium grade. More aggressive and most conforming to the workpiece.
- ALO MEDIUM: 6AM -** Number 6 density, aluminum oxide grain, medium grade. Most aggressive and less conforming to the workpiece.
- SIC FINE: 2SF -** Number 2 density, silicon carbide grain, fine grade. Less aggressive and most conforming to the workpiece.

DEBURRING, CLEANING BLENDING, & POLISHING		METAL, STAINLESS, ALUMINUM, PLASTICS		
	Use on Die Grinders			
DIMENSIONS Dia. x Thk x Arbor	MAX RPM	ALO MEDIUM 6AM	SIC FINE 2SF	BOX QTY.
1 x 1 x 3/16	30,100	24504	24500	40
3 x 1/4 x 1/4	15,100	24531	24530	25
3 x 1 x 3/8	15,100		24570	25





DEBURRING, CLEANING BLENDING, & POLISHING		METAL, STAINLESS, ALUMINUM, PLASTICS			
	Use on Vertical Shaft Grinders				
DIMENSIONS Dia. Arbor Type	MAX RPM	ALO MEDIUM 2AM	6AM	SIC FINE 2SF	BOX QTY.
2 Rolon	22,100	24701	24704	24700	10
3 Rolon	15,100	24721	24724	24720	10



DEBURRING, CLEANING BLENDING, & POLISHING		METAL, STAINLESS, ALUMINUM, PLASTICS		
	Use on Angle Grinders			
DIMENSIONS Dia. x Arbor	MAX RPM	ALO MEDIUM 6AM	SIC FINE 2SF	BOX QTY.
4-1/2 x 7/8	11,000	24744	24740	10
5 x 7/8	11,000		24760	10



DEBURRING, CLEANING BLENDING, & POLISHING		METAL, STAINLESS, ALUMINUM, PLASTICS		
	Use on Bench Grinders			
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	ALO MEDIUM 2AM	SIC FINE 2SF	BOX QTY.
6 x 1 x 1	5,000	24621	24620	5



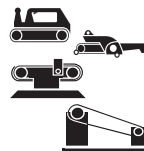
# Surface Conditioning Belts



Use on  
Belt Sanders,  
Portable File  
Sanders,  
Bench and  
Back Stand  
Sanders

- Delivers consistent and controlled abrasion at low surface temperatures and very resistant to clogging.

- Offers highly efficient removal with excellent finish. Can reduce the number of operations needed to obtain the desired finish.



Sanding,  
Finishing,  
& Light  
Deburring

## METAL, STAINLESS

- COARSE: Brown** - Aggressive action ideal for rugged applications.
- MEDIUM: Red** - General purpose good for routine applications.
- VERY FINE: Blue** - Produces a fine finish, ideal for polishing.
- ULTRA FINE: Gray** - Silicon carbide grain, for ultra fine finishes.



### General Purpose Non Woven Belts

SANDING, FINISHING & LIGHT DEBURRING		METAL, STAINLESS			
Use on Belt Sanders, Portable File Sanders, Bench and Back Stand Sanders		Aluminum Oxide Grain			
DIMENSIONS Width x Length	COARSE Brown	MEDIUM Red	VERY FINE Blue	BOX QTY.	
1/2 x 18	49045	49046	49048	24	
1/2 x 24	49060	49061	49063	20	
3/4 x 18	49075	49076	49078	20	
3/4 x 20-1/2	49090	49091	49093	20	
2-3/4 x 15-1/2	49270*	49271*	49273*	10	
3 x 10-11/16	49285*	49286*	49288*	10	
3 x 24	49330*	49331*	49333*	8	
3-1/2 x 15-1/2	49375	49376	49378	10	
4 x 24	49390*	49391*	49393*	6	

\* Indicates made to order items. Orders are non-cancellable.



### Heavy Duty Non Woven Belts

SANDING, FINISHING & LIGHT DEBURRING		METAL, STAINLESS				
Use on Belt Sanders, Portable File Sanders, Bench and Back Stand Sanders		Aluminum Oxide Grain			Silicon Carbide Grain	
DIMENSIONS Width x Length	COARSE Brown	MEDIUM Red	VERY FINE Blue	ULTRA FINE Gray	BOX QTY.	
1 x 42	49150	49151	49153	49158	12	
2 x 48	49180	49181	49183	49188	6	
2 x 60	49195*	49196*	49198*	49203	6	
2 x 72	49210*	49211*	49213*	49218	6	
2 x 132	49225*	49226*	49228*	49233	6	
3 x 132	49345*	49346	49348*	49353	4	
4 x 132	49495*	49496*	49498*	49503	3	
6 x 48	49525	49526	49528	49533	4	

\* Indicates made to order items. Orders are non-cancellable.

NON WOVEN ABRASIVES - Surface Conditioning Belts 67

# Nylon Floor Pads



- Non woven pads for stripping, scrubbing, buffing and polishing.
- Available in all popular sizes.

## FLOORS

**STRIPPING: Black -**

These abrasive impregnated pads are excellent for removing wax, dirt and build up.

**SCRUBBING: Green -**

Designed for routine scrubbing and cleaning applications.

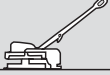

**BUFFING: Tan -**

Use for light buffing and to return a luster.

**POLISHING: White -**

Non-abrasive pad is ideal for high polishing needs.



STRIPPING, SCRUBBING, BUFFING & POLISHING		FLOORS				
 Use on Floor Maintenance Machines						
DIMENSIONS Dia. x Thickness	STRIPPING Black	SCRUBBING Green	BUFFING Tan	POLISHING White	BOX QTY.	
12 Thin	X1820	X1821	X1822	X1823	10	
12 Thick	X1825	X1826	X1827	X1828	5	
13 Thin	X1830	X1831	X1832	X1833	10	
13 Thick	X1835	X1836	X1837	X1838	5	
15 Thin	X1850	X1851	X1852	X1853	10	
15 Thick	X1855	X1856	X1857	X1858	5	
16 Thin	X1860	X1861	X1862	X1863	10	
16 Thick	X1865	X1866	X1867	X1868	5	
17 Thin	X1870	X1871	X1872	X1873	10	
17 Thick	X1875	X1876	X1877	X1878	5	
19 Thin	X1890	X1891	X1892	X1893	10	
19 Thick	X1895	X1896	X1897	X1898	5	
20 Thin	X1900	X1901	X1902	X1903	10	
20 Thick	X1905	X1906	X1907	X1908	5	
12 x 18 Thin	X1921	X1922	X1923	X1924	10	
12 x 18 Thick	X1926	X1927	X1928	X1929	5	

## Hand Pads



- Excellent alternative to sandpaper, wire wheel brushes, files and steel wool. Washable and reusable.
- Available in a variety of grades. Ideal for deburring, polishing, cleaning and surface preparation.



## METAL, STAINLESS, PLASTIC

- EXTRA CUT: Tan -** Made with silicon carbide abrasive grain, this industrial grade pad delivers aggressive action on the toughest applications.
- VERY FINE/HEAVY DUTY: Maroon -** More durable than 'VERY FINE/G.P.', this pad is for use on rugged applications.
- GENERAL PURPOSE: Green -** Made with aluminum silicate abrasives, this pad is for general cleaning, scouring and scrubbing applications.
- VERY FINE/G.P.: Maroon -** An all-purpose pad for routine hand applications. Constructed of aluminum oxide grain and durable non woven.
- ULTRA FINE: Gray -** Aluminum oxide abrasive. Use for fine finishing and polishing.
- NON-ABRASIVE: White -** Ideal for cleaning and polishing.



CLEANING & FINISHING		METAL, STAINLESS, PLASTIC					
							
DIMENSIONS Width x Length	EXTRA CUT Tan	VERY FINE / HEAVY DUTY Maroon	G.P. Green	VERY FINE /G.P. Maroon	ULTRA FINE Gray	NON-ABRASIVE White	BOX QTY.
6 x 9	H0405A	H0402K	H0825C	H0422K	H0402J	H0402F	20
							10

## REUSABLE HAND PAD HOLDER - Part Number H0401D

This convenient hook and loop holder is designed for use with 6" x 9" hand pads.

# CARBIDE BURS



Use on  
Die  
Grinders  
Grinding  
ONLY

# Carbide Burs

Flexovit carbide burs feature precision ground flutes. These flutes are manufactured on five axis CNC fluting machines resulting in precise control of tool geometry. This eliminates chatter and premature wear.



• High Productivity • Versatility • Durability

**GOOD**

Carbide Burs are rotary tools used for the removal of materials such as metal, plastic, ceramic and composites. Carbide Burs can be used for deburring, finishing, blending and shaping of these materials. A Carbide Bur is a cutting tool that is designed to rapidly remove material and is typically used in applications in which an abrasive product would not remove material as quickly. Carbide Burs rotate at high speeds that afford the operator the ability to manipulate and shape the material of the work piece. Some examples of where Burs are effectively used include weld finishing, cleaning castings, blending on aerospace components, and head porting on engines. Burs are available in many different head shapes and diameters that provide the operator a variety of options that ensure efficient use.

## METAL, STAINLESS

Double Cut -

With their chisel tooth cutting pattern, double cut carbide burs produce small distinct granular chips instead of long sharp slivers. This eliminates the loading of the bur's flutes and minimizes chatter. Double Cut Carbide Burs are the most popular, smooth cutting style burs and ideal for use on steel, stainless steel, alloys and exotics.



## TOP 20 CARBIDE BUR DISPLAY CASE - Part Number VZDC40

Flexovit offers this attractive bur case, perfect for counter top display, equipped to showcase 20 burs. The case features a plexiglass covered front with a back key locked door containing a compartment for extra bur storage. This case also has the capability to showcase miniature burs.



Top 20 Display Case - Consists of the 20 most commonly used Double Cut Carbide Burs. Purchase 2 each of the TOP 20 burs listed below for a total of 40 burs and receive the case FREE.

Top 20 Burs -  
VF15M2, VF20R2, VA15M2, VA20R2, VC15M2, VC20R2, VL15M2, VL20T2, VG18O2, VG20R2, VM18M2, VM20P2, VE20P2, VD20J2, VB20R2, VH20U2, VA20R5, VF20R5, VA12L1, VC12L1

Custom Top 20 - Buy 2 each of your TOP 20 burs for a total of 40 burs and receive the case FREE.

## TOP 10 KIT - Part Number VZKIT10

This top 10 kit contains the most essential carbide burs for general application. The 10 piece bur kit is easy to handle and portable. Packaging is POP compatible and durable.

Top 10 Kit - Includes:  
VF20R2, VD20J2, VC18O2, VM20P2, VA15M2  
VF20R5, VC20R2, VG20R2, VL20T2, VA20R2

\* Bonus\* Top 10 pre-packaged kits are offered at a discounted list price.

Custom Top 10 Kit - Order any 10 burs at regular list price and receive the kit FREE.



CARBIDE BURS - Double Cut Burs, Bur Display and Bur Kits

# Carbide Burs



Use on  
Die  
Grinders  
 Grinding  
ONLY

- Precision ground tungsten carbide tips, silver brazed to a hardened steel shank.
- Excellent in hard-to-reach areas or confined spaces. Ideal for shaping and enlarging holes, removing welds and smoothing castings.

## DOUBLE CUT CARBIDE BURS

GRINDING ONLY		METAL, STAINLESS			
Use on Die Grinders					
DIMENSIONS Dia.xLengthxShank	MAX RPM	Shape	U.S.C.T.I. NUMBER	PART NUMBER	BOX QTY.
3/16 x 5/8 x 1/4 Shank	25,000		SA-14	VA14M2	1
1/4 x 5/8 x 1/4 Shank	22,000	Cylinder	SA-1	VA15M2	1
5/16 x 3/4 x 1/4 Shank	20,000		SA-2	VA16O2	1
3/8 x 3/4 x 1/4 Shank	18,000		SA-3	VA18O2	1
1/2 x 1 x 1/4 Shank	16,000		SA-5	VA20R2	1
5/8 x 1 x 3/8 Shank	15,000		SA-6	VA22R3	1
3/4 x 1 x 3/8 Shank	14,000		SA-7	VA24R3	1
1/4 x 5/8 x 1/4 Shank	22,000	Cylinder with End Cut	SB-1	VB15M2	1
5/16 x 3/4 x 1/4 Shank	20,000		SB-2	VB16O2	1
3/8 x 3/4 x 1/4 Shank	18,000		SB-3	VB18O2	1
1/2 x 1 x 1/4 Shank	16,000		SB-5	VB20R2	1
3/4 x 1 x 3/8 Shank	14,000		SB-7	VB24R3	1
1/4 x 5/8 x 1/4 Shank	22,000	Ball Nose Cylinder	SC-1	VC15M2	1
3/8 x 3/4 x 1/4 Shank	18,000		SC-3	VC18O2	1
1/2 x 1 x 1/4 Shank	16,000		SC-5	VC20R2	1
5/8 x 1 x 3/8 Shank	15,000		SC-6	VC22R3	1
3/4 x 1 x 3/8 Shank	14,000		SC-7	VC24R3	1
1/4 x 3/16 x 1/4 Shank	22,000	Ball	SD-1	VD15D2	1
5/16 x 1/4 x 1/4 Shank	20,000		SD-2	VD16G2	1
3/8 x 5/16 x 1/4 Shank	18,000		SD-3	VD18G2	1
1/2 x 7/16 x 1/4 Shank	16,000		SD-5	VD20J2	1
5/8 x 9/16 x 3/8 Shank	15,000		SD-6	VD22M3	1
3/4 x 11/16 x 3/8 Shank	14,000		SD-7	VD24O3	1
1/4 x 3/8 x 1/4 Shank	22,000	Oval	SE-1	VE15I2	1
3/8 x 5/8 x 1/4 Shank	18,000		SE-3	VE18M2	1
1/2 x 7/8 x 1/4 Shank	16,000		SE-5	VE20P2	1
5/8 x 1 x 3/8 Shank	15,000		SE-6	VE22R3	1
3/4 x 1 x 3/8 Shank	14,000		SE-7	VE24R3	1
1/4 x 5/8 x 1/4 Shank	22,000	Round Nose Tree	SF-1	VF15M2	1
3/8 x 3/4 x 1/4 Shank	18,000		SF-3	VF18O2	1
1/2 x 1 x 1/4 Shank	16,000		SF-5	VF20R2	1
5/8 x 1 x 3/8 Shank	15,000		SF-6	VF22R3	1
3/4 x 1 x 3/8 Shank	14,000		SF-7	VF24R3	1
1/4 x 5/8 x 1/4 Shank	22,000	Pointed Tree	SG-1	VG15M2	1
3/8 x 3/4 x 1/4 Shank	18,000		SG-3	VG18O2	1
1/2 x 1 x 1/4 Shank	16,000		SG-5	VG20R2	1
5/8 x 1 x 3/8 Shank	15,000		SG-6	VG22R3	1
3/4 x 1 x 3/8 Shank	14,000		SG-7	VG24R3	1
1/4 x 5/8 x 1/4 Shank	22,000	Flame	SH-1	VH15M2	1
5/16 x 3/4 x 1/4 Shank	20,000		SH-2	VH16O2	1
1/2 x 1-1/4 x 1/4 Shank	16,000		SH-5	VH20U2	1
5/8 x 1-7/16 x 3/8 Shank	15,000		SH-6	VH22V3	1
3/4 x 1-5/8 x 3/8 Shank	14,000		SH-7	VH24X3	1
1/4 x 5/8 x 1/4 Shank	22,000	Ball Nose Cone	SL-1	VL15M2	1
5/16 x 7/8 x 1/4 Shank	20,000		SL-2	VL16P2	1
3/8 x 1-1/16 x 1/4 Shank	18,000		SL-3	VL18S2	1
1/2 x 1-1/8 x 1/4 Shank	16,000		SL-4	VL20T2	1
5/8 x 1-5/16 x 3/8 Shank	15,000		SL-6	VL22S3	1
3/4 x 1-1/2 x 3/8 Shank	14,000		SL-7	VL24W3	1
1/4 x 1/2 x 1/4 Shank	22,000	Pointed cone	SM-1	VM15K2	1
1/4 x 3/4 x 1/4 Shank	22,000		SM-2	VM15O2	1
1/4 x 1 x 1/4 Shank	22,000		SM-3	VM15R2	1
3/8 x 5/8 x 1/4 Shank	18,000		SM-4	VM18M2	1
1/2 x 7/8 x 1/4 Shank	16,000		SM-5	VM20P2	1

Other types and styles are available, call for details.

Use on  
Die  
Grinders  
Grinding  
ONLY

# Carbide Burs

Flexovit carbide burs feature precision ground flutes. These flutes are manufactured on five axis CNC fluting machines resulting in precise control of tool geometry. This eliminates chatter and premature wear.



• High Productivity • Versatility • Durability

**GOOD**

## METAL, STAINLESS

Double Cut with 6" Long Shank - The chisel tooth cutting pattern offers the same quality of cut as our standard double cut burs only these burs feature a 6" long shank. The 6" shank bur is perfect for extended reach in confined spaces. High quality USA made steel shanks provide a high degree of performance and safety.



Miniature Burs -

Flexovit miniature burs can be used on a wide range of pneumatic, electric and flexible drive tools. Miniature Burs allow for effective freehand stock removal, weld preparation and removal without contamination. Mini burs are also perfect for dressing, fettling, deburring, beveling and chamfering. These right hand spiral burs are ideal on high tensile steels, dies and casts. Miniature burs are long life tools that have been proven to be highly safe while in working use. Flexovit offers a variety of shapes to accommodate any application demand.



• Job Focused • Optimum Performance • For Tougher Materials

**SPECIALTY**

Flexovit SPECIALIST Carbide Burs are designed specifically for use on aluminum, nonferrous and non-metallic materials.

## ALUMINUM

Aluminum Cut -

Flexovit aluminum cut burs are manufactured in the USA from high quality carbide. The authentic milling cutter style flutes assure fast chip flow and extremely fast stock removal. These aluminum cut burs are machine ground to exact tolerances. The engineering of these tools offers a smooth quality surface finish.




CARBIDE BURS - Double Cut Burs and Aluminum Cut Burs









# Carbide Burs



Use on  
Die  
Grinders  
  
Grinding  
ONLY



- Bur heads are made with exclusively American manufactured carburized tungsten with cobalt binders sintered at high temperature.
- Precise cutting and rapid stock removal reduces the amount of time to complete the application providing additional cost savings.

## DOUBLE CUT CARBIDE BURS - 6" LONG SHANK

GRINDING ONLY		METAL, STAINLESS			
 Use on Die Grinders					
DIMENSIONS Dia.xLengthxShank	MAX RPM	Shape	U.S.C.T.I. NUMBER	PART NUMBER	BOX QTY.
3/8 x 3/4 x 1/4 x 6 Shank	18,000	Cylinder	SA-3-6	VA18O2-6	1
1/2 x 1 x 1/4 x 6 Shank	16,000		SA-5-6	VA20R2-6	1
3/8 x 3/4 x 1/4 x 6 Shank	18,000	Ball Nose Cylinder	SC-3-6	VC18O2-6	1
1/2 x 1 x 1/4 x 6 Shank	16,000		SC-5-6	VC20R2-6	1
3/8 x 5/8 x 1/4 x 6 Shank	18,000	Oval	SE-3-6	VE18M2-6	1
1/2 x 7/8 x 1/4 x 6 Shank	16,000		SE-5-6	VE20P2-6	1
3/8 x 3/4 x 1/4 x 6 Shank	18,000	Round Nose Tree	SF-3-6	VF18O2-6	1
1/2 x 1 x 1/4 x 6 Shank	16,000		SF-5-6	VF20R2-6	1







Other types and styles are available, call for details.

## MINIATURE CARBIDE BURS

GRINDING ONLY		METAL, STAINLESS			
 Use on Pencil or Die Grinders					
DIMENSIONS Dia.xLengthxShank	MAX RPM	Shape	U.S.C.T.I. NUMBER	PART NUMBER	BOX QTY.
1/8 x 9/16 x 1/8 Shank	60,000	Cylinder	SA-43	VA12L1	1
1/8 x 9/16 x 1/8 Shank	60,000	Ball Nose Cylinder	SC-42	VC12L1	1
1/8 x 1/8 x 1/8 Shank	60,000	Ball	SD-42	VD12C1	1
1/8 x 7/32 x 1/8 Shank	60,000	Oval	SE-41	VE12E1	1
1/8 x 1/2 x 1/8 Shank	60,000	Round Nose Tree	SF-42	VF12K1	1
1/8 x 1/2 x 1/8 Shank	60,000	Pointed Tree	SG-44	VG12K1	1
1/8 x 1/2 x 1/8 Shank	60,000	Ball Nose Cone	SL-42	VL12K1	1
1/8 x 7/16 x 1/8 Shank	60,000	Pointed cone	SM-42	VM12J1	1

Other types and styles are available, call for details.

## ALUMINUM CUT CARBIDE BURS

GRINDING ONLY		ALUMINUM, NONFERROUS			
 Use on Die Grinders					
DIMENSIONS Dia.xLengthxShank	MAX RPM	Shape	U.S.C.T.I. NUMBER	PART NUMBER	BOX QTY.
3/8 x 3/4 x 1/4 Shank	18,000	Cylinder	SA-3AC	VA18O5	1
1/2 x 1 x 1/4 Shank	16,000		SA-5AC	VA20R5	1
3/8 x 3/4 x 1/4 Shank	18,000	Ball Nose Cylinder	SC-3AC	VC18O5	1
1/2 x 1 x 1/4 Shank	16,000		SC-5AC	VC20R5	1
3/8 x 5/16 x 1/4 Shank	18,000	Ball	SD-3AC	VD18I5	1
1/2 x 7/16 x 1/4 Shank	16,000		SD-5AC	VD20K5	1
3/8 x 3/4 x 1/4 Shank	18,000	Round Nose Tree	SF-3AC	VF18O5	1
1/2 x 1 x 1/4 Shank	16,000		SF-5AC	VF20R5	1

Other types and styles are available, call for details.

CARBIDE BURS - Double Cut Burs and Aluminum Cut Burs

# WIRE BRUSHES



# Wire End Brushes



Use on  
Straight  
or Die  
Grinders

- Ideal for cleaning and finishing pipes and working in recessed areas.

- Mounted on a standard 1/4" shank. Precision balanced for vibration - free performance.



## METAL

- CARBON WIRE: .014, .020** - For general purpose cleaning and deburring.
- Knotted** - Provides aggressive action on a variety of cleaning and maintenance applications.
- Crimped** - Offers softer brushing. Ideal for surface blending, cleaning and polishing.
- Crimped, Circular** - Flared brush is excellent for side cleaning or working within pipes.

CLEANING & CONDITIONING		METAL			BOX/ CRT. QTY.
Use on Straight or Die Grinders		HIGH PERFORMANCE			
DIMENSIONS Dia. x Shank	MAX RPM	WIRE TYPE	CARBON WIRE		
			.014	.020	
3/4 x 1/4 Shank	20,000	Knotted	C1900*		1/48
1 x 1/4 Shank	20,000	Crimped		C1890*	1/48
1-1/8 x 1/4 Shank	20,000	Knotted		C1910*	1/48
2-1/2 x 1/4 Shank	20,000	Crimped, Circular	C1780*		1/48

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

# Wire Wheel Brushes



- Knot wire wheel brushes feature twisted wire tufts for heavy duty applications.
- High quality wire delivers reliable cleaning performance every time.

## METAL

- CARBON WIRE: .014, .020** - For general purpose cleaning and deburring.
- STAINLESS WIRE: .014, .016, .020** - For applications where contamination of the workpiece is a concern. All Flexovit stainless steel wire brushes are manufactured with 302 stainless.

**Knot Wire Wheel, Regular Twist** - Designed for removing weld flash, spatter and beadscale. Ideal for cleaning pipes.

CLEANING & CONDITIONING		METAL				BOX/ CRT. QTY.
Use on Straight or Die Grinders		HIGH PERFORMANCE		SPECIALIST		
DIMENSIONS Dia. x Face Width x Arbor	MAX RPM	CARBON WIRE		STAINLESS WIRE		
		.014	.020	.014	.016	
3 x 1/2 x 1/2, 3/8	25,000	C1050*		C1060		1/24
4 x 5/8 x 1/2, 3/8	20,000	C1070*				1/24
6 x 5/8 x 5/8, 1/2	9,000		C1080		C1090	1/24

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Mandrel Adaptors for Knot Wire Wheels**

DIMENSIONS	WHEEL BRUSH MANDREL ADAPTOR	BOX QTY.
3/8 Arbor, 1/4 Shank	C2040	1
1/2 Arbor, 1/2 Shank	C2050	1



**Knot Wire Wheel, Regular Twist, Shank Mounted** - The 3/4" trim knot is designed for aggressive cleaning and deburring, ready mounted on a 1/4" shank.

CLEANING & CONDITIONING		METAL				BOX/ CRT. QTY.
Use on Straight or Die Grinders		HIGH PERFORMANCE		SPECIALIST		
DIMENSIONS Dia. x Face Width x Shank	MAX RPM	CARBON WIRE		STAINLESS WIRE		
		.014	.020	.014	.020	
3 x 7/16 x 1/4 Shank	25,000	C2110*	C2120	C2140	C2150	1/12
4 x 5/8 x 1/4 Shank	20,000	C2210	C2220	C2240	C2250	1/12

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.



WIRE BRUSHES - Wire End Brushes & Wire Wheel Brushes

Use on  
Angle  
Grinders

# Wire Wheel Brushes



- Four different brush styles available in both carbon and stainless steel.
- Highest quality steel wire and rugged construction provide fast efficient brushing on production work.

## METAL

**CARBON WIRE: .014, .020, .025** - For general purpose cleaning and deburring.

**STAINLESS WIRE: .016, .020** - For applications where contamination of the workpiece is a concern. All Flexovit stainless steel wire brushes are manufactured with 302 stainless.

**Stringer Bead Wire Wheel** - Narrow work face allows for easy access to confined areas. Ideal for weld and bead cleaning on pipes and vessels.

CLEANING & CONDITIONING		METAL			
				BOX/ CRT. QTY.	
				DIMENSIONS Dia. x Face Width x Thread	MAX RPM
4 x 1/4 x 5/8-11	20,000	C1130*	C1180	1/24	
4 x 1/4 x M14-2.0	20,000	C1140	C1190	1/24	
4 x 1/4 x M10-1.25	20,000	C1150	C1200	1/24	
4 x 1/4 x M10-1.5	20,000	C1160	C1210	1/24	
4 x 1/4 x 1/2-13	20,000	C1170	C1220	1/24	
5 x 1/4 x 5/8-11	12,000	C1270*	C1275	1/24	
6-1/2 x 1/4 x 5/8-11	12,000	C1110*	C1120	1/24	

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Knot Wire Wheel, Regular Twist** - 3/8" knot tufts provide high impact action to remove weld scale and splatter.

CLEANING & CONDITIONING		METAL			
				BOX/ CRT. QTY.	
				DIMENSIONS Dia. x Face Width x Thread	MAX RPM
4 x 3/8 x 5/8-11	20,000	C1280*	C1380	1/24	
4 x 3/8 x M14-2.0	20,000	C1290	C1390	1/24	
4 x 3/8 x M10-1.25	20,000	C1300	C1400	1/24	
4 x 3/8 x M10-1.5	20,000	C1310	C1410	1/24	
4 x 3/8 x 1/2-13	20,000	C1320	C1420	1/24	
5 x 3/8 x 5/8-11	12,000	C1430	C1435	1/24	

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Knot Wire Wheel, Full Cable Twist** - Knots are uniformed and balanced to provide heavier impact in severe applications.

CLEANING & CONDITIONING		METAL			
				BOX/ CRT. QTY.	
				DIMENSIONS Dia. x Face Width x Thread	MAX RPM
4 x 3/8 x 5/8-11	20,000	C1255	C1265	1/24	
6 x 3/8 x 5/8-11	9,000	C1100*	C1105	1/24	

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Crimped Wire Wheel** - Offers high flexibility for applications on irregular surfaces. Excellent for light rust and oxide removal.

CLEANING & CONDITIONING		METAL			
				BOX/ CRT. QTY.	
				DIMENSIONS Dia. x Face Width x Thread	MAX RPM
4 x 1/2 x 5/8-11	12,500	C1840		1/24	
4 x 1/2 x M14-2.0	12,500	C1850		1/24	
4 x 1/2 x M10-1.25	12,500	C1860		1/24	
4 x 1/2 x M10-1.50	12,500	C1870		1/24	
4 x 1/2 x 1/2-13	12,500	C1880		1/24	

WIRE BRUSHES - Wire Wheel Brushes

# Wire Cup Brushes

- Flexible, crimped wire brushes are ideal for applications on flat surfaces.
- Knot wire cups are designed to stand up to the most demanding jobs.

Use on  
Angle  
Grinders



Cleaning &  
Conditioning

## METAL

**CARBON WIRE:** .0118, .014, .020, .035 - For general purpose cleaning and deburring.

**STAINLESS WIRE:** .014, .020 - For applications where contamination of the workpiece is a concern.  
All Flexovit stainless steel wire brushes are manufactured with 302 stainless.

**Crimped Wire Cups** - For light cleaning and paint removal. Ideal on flat surfaces and edge cleaning.

CLEANING & CONDITIONING		METAL				BOX/ CRT. QTY.
DIMENSIONS Dia. x Thread	MAX RPM	HIGH PERFORMANCE CARBON WIRE		SPECIALIST STAINLESS WIRE		
		.014	.020	.014		
2-3/4 x 5/8-11	12,500	C1690*		C1740	1/24	
2-3/4 x M14-2.0	12,500	C1700*		C1745	1/24	
2-3/4 x M10-1.25	12,500	C1710		C1750	1/24	
2-3/4 x M10-1.5	12,500	C1720		C1755	1/24	
2-3/4 x 1/2-13	12,500	C1730		C1760	1/24	
3-1/2 x 5/8-11	12,500	C1695		C1697	1/24	
4 x 5/8-11	9,000		C1800*		1/24	
5 x 5/8-11	8,000		C1810*		1/24	
6 x 5/8-11	6,600		C1830*		1/24	

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Knotted Wire Cups** - Perfect for heavy duty cleaning and rough scale removal. Knock-Off Bridle option restrains the knots, providing flare control and prevents premature wire breakage. As the brush wears down remove the bridle to expose new wire.

CLEANING & CONDITIONING		METAL				BOX/ CRT. QTY.
DIMENSIONS Dia. x Thread	MAX RPM	HIGH PERFORMANCE CARBON WIRE			SPECIALIST STAINLESS WIRE	
		.014	.020	.035	.020	
2-3/4 x 5/8-11	12,500	C1575	C1480*		C1580	1/24
2-3/4 x M14-2.0	12,500		C1490*		C1590	1/24
2-3/4 x M10-1.25	12,500		C1500		C1600	1/24
2-3/4 x M10-1.5	12,500		C1510		C1610	1/24
2-3/4 x 1/2-13	12,500		C1520		C1620	1/24
3 x 5/8-11 Knock-Off Bridle (1" Wire Length)	12,000		C1626		C1627	1/24
3 x 5/8-11 Knock-Off Bridle (1 1/2" Wire Length)	11,000		C1628*		C1629*	1/24
3-1/2 x 5/8-11	12,500	C1483	C1485*		C1585	1/24
4 x 5/8-11	7,000		C1630*			1/24
4 x 5/8-11 Knock-Off Bridle	8,500		C1632*			1/24
5 x 5/8-11 Knock-Off Bridle	8,500		C1637*		C1638*	1/24
6 x 5/8-11	6,600		C1640*	C1650	C1660	1/24
6 x 5/8-11, 2 Rows	6,000		C1670	C1680		1/24
6 x 5/8-11 Knock-Off Bridle	6,500		C1642*			1/24

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

**Wire Saucer Brushes** - Combines the advantages of wire cup brushes and wire wheel brushes. Excellent for surface cleaning in difficult to reach places.

CLEANING & CONDITIONING		METAL				BOX/ CRT. QTY.
DIMENSIONS Dia. x Thread	MAX RPM	WIRE TYPE	HIGH PERFORMANCE CARBON WIRE		SPECIALIST STAINLESS WIRE	
			.0118	.020	.020	
4 x 5/8-11	12,500	Crimped	C2300			1/12
4 x 5/8-11	12,500	Knotted		C2340	C2360	1
5 x 5/8-11	12,500	Knotted		C2350	C2370	1/12

**Threaded Insert Adaptors** - Reusable inserts convert common 5/8-11 threaded arbor to metric or 3/8-24 thread.

DIMENSIONS Brush Thread x Machine Thread	THREADED INSERT ADAPTOR FOR CUP BRUSHES	BOX QTY.
5/8-11 to M10-1.25	SK0125	1
5/8-11 to M10-1.5	SK0150	1
5/8-11 to 3/8-24	SK0324	1



1-800-689-FLEX (3539)

• flexovitabrasives.com

WIRE BRUSHES - Wire Cup Brushes

Use on  
Bench  
Grinders  
Cleaning &  
Conditioning

Use on  
High Speed  
Saws &  
Walk Behind  
Concrete  
Saws

Cleaning

Cleaning &  
Conditioning

WIRE BRUSHES - Wheel Brushes, Expansion Joint Brushes & Hand Scratch Brushes

# Wire Wheel Brushes

- Densely filled with high quality carbon wire.
- Multiple brushes may be stacked on a bench grinder to attain a wider working face.

## METAL

**CARBON WIRE: .014 - Crimped Wire Wheel -**

For general purpose cleaning and deburring.  
Offers high flexibility for applications on irregular surfaces.  
Excellent for light brushing and surface preparation.



CLEANING & CONDITIONING			METAL		BOX/ CRT. QTY.
Use on Bench Grinders			HIGH PERFORMANCE		
DIMENSIONS Dia. x Face Width x Thread	MAX RPM		CARBON WIRE .014		
6 x 1/2 x 5/8; 1/2	6,000		C1000*		1/24
6 x 1 x 5/8; 1/2	6,000		C1010*		1/24
7 x 1 x 5/8; 1/2	6,000		C1020		1/24
8 x 1 x 5/8; 1/2	4,500		C1030*		1/20
10 x 1-1/4 x 3/4	3,500		C1040		1/6

\* Product is also available in clear clamshell packaging. Add a "P" to the end of the product code.

### Adaptors for Wire Wheel Brushes for Bench Grinders

DIMENSIONS Outer Dim. x Inner Dim.	WHEEL BRUSH ADAPTORS	BOX QTY.
2 x 5/8; 1/2	C1230	1 Pair
2 x 3/4	C1240	1 Pair
2 x 1	C1250	1 Pair
2 x 1-1/4	C1260	1 Pair



# Wire Expansion Joint Brushes

## METAL

**CARBON WIRE: .025, .028 - Knotted -**

For general purpose cleaning and deburring.  
For cleaning joints or cracks in asphalt and concrete. Also used for preparing expansion joints for filling and sealing.



CLEANING		CONCRETE / ASPHALT				BOX/ CRT. QTY.
HIGH PERFORMANCE		Use on 12" High Speed Saws	Use on Walk-Behind Concrete Saws			
DIMENSIONS Dia. x Face Width x Thread	MAX RPM	CARBON WIRE .028	CARBON WIRE .028	CARBON WIRE .025		
10 x 3/8 x 20mm	6,300	C1422			1/4	
10 x 3/8 x 1 (D-1)	6,000	C1424	C1424		1/4	
12 x 3/8 x 1 (D-1)	4,500			C1425	1/4	

(D-1) Indicates single drive pinhole

# Hand Scratch Wire Brushes

CLEANING & CONDITIONING		METAL		
Use on Hand		HIGH PERFORMANCE		
BRUSH TYPE	DIMENSIONS	WIRE SIZE & MATERIAL	PART NUMBER	BOX QTY.
Acid Swab Brush	3/8 x 3/4 Trim	Horsehair	C1920	144
	1/2 x 7/8 Trim	Horsehair	C1930	144
	9/16 x 7/8 Trim	Horsehair	C1940	144
Scratch Brush	3 x 19 Rows, Curved Handle	.014 Carbon	C1950	12
	3 x 19 Rows, Curved Handle	.013 Stainless	C1970	12
	3 x 19 Rows, Curved Handle w/ Scraper	.014 Carbon	C1980	12
	4 x 19 Rows, Curved Handle	.014 Carbon	C1960	12
	4 x 16 Rows, Curved Handle	.014 Carbon	C1990	12
	4 x 16 Rows, Curved Handle	.013 Stainless	C2000	12
Welder's Toothbrush	3 x 7 Rows, Curved Handle	.006 Stainless	C2010	12
	3 x 7 Rows, Laceback, Curved Handle	.006 Stainless	C2020	12

# DIAMOND ABRASIVES



# Diamond Cup Wheels

Use on Angle Grinders



- For dry or wet grinding applications using angle grinders.

- For smoothing, shaping and removing flash on concrete, masonry and stone surfaces.

Grinding, Blending, & Finishing

## CONCRETE, MASONRY

**CWTB-HD: High Performance -** Turbo segments, mounted in a spiral pattern, offer fast grinding action over the widest contact area.




**CWSG-ST: Standard -** Single rim, rowed segment cups are designed for economical, speedy grinding and smoothing of concrete and masonry products.



Use on Angle Grinders & Circular Saws



Mortar Grinding

GRINDING, BLENDED, FINISHING		CONCRETE, MASONRY		
 Use on Angle Grinders	 Dry or Wet		<b>STANDARD™</b>	
DIMENSIONS Dia. x Rim x Arbor	MAX RPM	TURBO CWTB-HD	SEGMENTED CWSG-ST	BOX QTY.
4 x 1 ROW x 5/8-11	15,000		43806	1
4 x 9 SEG x 5/8-11	15,000	43833		1
4-1/2 x 9 SEG x 5/8-11	13,300	43903		1
5 x 9 SEG x 5/8-11	12,000	43865		1
7 x 1 ROW x 5/8-11	8,730		43902	1
7 x 12 SEG x 5/8-11	8,730	43929		1

# Tuck Pointing Blades



- For dry or wet grinding applications using angle grinders and circular saws.

- For grout and mortar removal between bricks and blocks.

## MORTAR, CONCRETE, MASONRY

**TPSG-ST: Standard -** Segmented blade with .250" thick segments and a long life bond formulation.



MORTAR GRINDING		MORTAR, CONCRETE, MASONRY		
 Use on Angle Grinders & Circular Saws	 Dry or Wet	<b>STANDARD™</b>		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SEGMENTED TPSG-ST	BOX QTY.	
4 x .250 x 7/8, 5/8	15,000	43950		1
4-1/2 x .250 x 7/8, 5/8	13,300	43966		1
5 x .250 x 7/8, 5/8	12,000	43982		1
7 x .250 x 7/8, 5/8	8,730	44014		1



Indicates that the blade MUST be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.



Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals by running the blade load free at full speed every 10-15 seconds of cutting.



# Small Diameter Diamond Blades

- For dry or wet cutting operations using angle grinders, circular saws, and tile saws.
- For cool, fast cutting in concrete, brick, marble, stone, tile and other masonry materials. Choose from three versatile specifications.

Use on Angle Grinders, Circular Saws, & Tile Saws



Cutting Only

Use on Tile Saws



Cutting Only

## CONCRETE, MASONRY

- SDTB-HD: High Performance** - The turbo style reinforced castellated rim design delivers smooth cuts in the toughest applications.
- SDSG-HD: High Performance** - A very durable blade for all concrete and masonry jobs. Offers the lowest "cost per cut".
- SDSG-ST: Standard** - A fast cutting, multi-application blade for cutting concrete and masonry, at an economical price.



CUTTING ONLY		CONCRETE, MASONRY				
Use on Angle Grinders, Circular Saws, & Tile Saws		Dry or Wet		HIGH PERFORMANCE		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	TURBO SDTB-HD	SEGMENTED SDSG-HD	SEGMENTED SDSG-ST	BOX QTY.	
4 x .070 x 7/8, 5/8	15,000		44078	44072	1	
4 x .080 x 7/8, 5/8	15,000	44089			1	
4-1/2 x .070 x 7/8, 5/8	13,300		44110	44104	1	
4-1/2 x .085 x 7/8, 5/8	13,300	44121			1	
5 x .070 x 7/8, 5/8	12,000		44142	44120	1	
5 x .085 x 7/8, 5/8	12,000	44137			1	
6 x .070 x 7/8, 5/8	10,185		44158		1	
7 x .085 x 7/8 ♦, 5/8	8,730		44174	44168	1	
7 x .095 x 7/8 ♦, 5/8	8,730	44185			1	
8 x .085 x 7/8 ♦, 5/8	7,640		44206		1	
8 x .100 x 7/8 ♦, 5/8	7,640	44217			1	
9 x .095 x 7/8, 5/8	6,790		44238		1	

♦-Indicates diamond shaped arbor.

## Diamond Tile Saw Blades

- For wet cutting using tile saws.
- For chip free cutting of porcelain and ceramic tile, marble, granite and glass.

### PORCELAIN TILE, CERAMIC TILE

**TSPC-HD: High Performance** - Long life blade for wet cutting on tile saws.

### GLASS

**TSGL-HD: High Performance** - Specially designed for chip free wet cutting on glass and glass tile.



CUTTING ONLY		HIGH PERFORMANCE		
Use on Tile Saws		Wet		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	PORCELAIN TILE, CERAMIC TILE CONTINUOUS RIM TSPC-HD	GLASS CONTINUOUS RIM TSGL-HD	BOX QTY.
6 x .060 x 5/8	10,185	44569		1
7 x .060 x 5/8	8,730	44601		1
8 x .060 x 5/8	7,640	44617	44618	1
10 x .060 x 5/8	6,115	44649		1
10 x .070 x 5/8	6,115		44650	1

Indicates that the blade MUST be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.



Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals by running the blade load free at full speed every 10-15 seconds of cutting.

DIAMOND ABRASIVES - Small Diameter & Tile Saw Blades

# High Speed Diamond Blades

- For dry or wet cutting operations using hand held high speed gas and electric saws.
- Choose from three application formulations - concrete, asphalt, and all purpose rescue and demolition.



Cutting Only

## CONCRETE, MASONRY

- HSCO-PR: Premium -** Premium performance blade featuring 15mm segment height.
- HSTS-HD: High Performance -** The turbo style reinforced castellated rim delivers smooth cuts in heavy duty applications.
- HSCO-HD: High Performance -** Heavy duty blade with 10mm segment height.
- HSCO-ST: Standard -** A blade for light to medium duty jobs at an economical cost.



CUTTING ONLY		CONCRETE, MASONRY				
	Use on High Speed Saws		Dry or Wet		<b>STANDARD™</b>	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SEGMENTED HSCO-PR	TURBO HSTB-HD	SEGMENTED HSCO-HD	SEGMENTED HSCO-ST	BOX QTY.
12 x .120 x 20mm (D-1)	6,300				44408	1
12 x .125 x 20mm (D-1)	6,300			44412		1
12 x .120 x 1, 20mm (D-1)	6,300				44424	1
12 x .125 x 1, 20mm (D-1)	6,300	44430	44425	44428		1
14 x .120 x 20mm (D-1)	5,460				44472	1
14 x .125 x 20mm (D-1)	5,460			44476		1
14 x .120 x 1, 20mm (D-1)	5,460				44488	1
14 x .125 x 1, 20mm (D-1)	5,460	44494	44489	44492		1
16 x .140 x 1, 20mm (D-1)	4,725			44524		1

(D-1) Indicates single drive pinhole.

## ASPHALT, GREEN CONCRETE

- HSAS-HD: High Performance -** Heavy duty blade with 10mm segment height and segment undercut protection.
- HSAS-ST: Standard -** A blade for light to medium duty jobs at an economical cost. Built with undercut protection.



CUTTING ONLY		ASPHALT, GREEN CONCRETE			
	Use on High Speed Saws		Dry or Wet		<b>STANDARD™</b>
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SEGMENTED HSAS-HD	SEGMENTED HSAS-ST	BOX QTY.	
12 x .125 x 20mm (D-1)	6,300	44415	44413	1	
12 x .125 x 1, 20mm (D-1)	6,300	44431	44429	1	
14 x .125 x 20mm (D-1)	5,460	44479	44477	1	
14 x .125 x 1, 20mm (D-1)	5,460	44495	44493	1	
16 x .140 x 1, 20mm (D-1)	4,725	44527		1	

(D-1) Indicates single drive pinhole.

## RESCUE AND DEMOLITION

- HSDR-PR: Premium -** For rescue and demolition applications, this blade cuts the broadest range of materials.

CUTTING ONLY		CONCRETE, DUCTILE IRON PIPE, METAL, REBAR, STEEL, WOOD		
	Use on High Speed Saws		Dry or Wet	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SEGMENTED HSDR-PR	BOX QTY.	
14 x .125 x 1, 20mm	5,400	44485	1	



Indicates that the blade MUST be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.



Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals by running the blade load free at full speed every 10-15 seconds of cutting.

# Super Combo Diamond Blades

- For maximum versatility these blades are designed for dry or wet cutting on masonry saws, high speed saws, and concrete saws.
- These jumbo segmented blades offer excellent performance on asphalt, green concrete, brick, block, concrete pavers, marble, stone, granite and ductile iron pipe.

Use on High Speed Saws, Masonry Saws & Walk-Behind Concrete Saws



## ASPHALT, BRICK, BLOCK, CONCRETE, DUCTILE IRON PIPE, GRANITE, MARBLE

**HSCM-PR: Premium -**

'All Purpose' premium blade featuring Jumbo 12mm rim with undercut protection. Excellent for cutting very hard materials.

**HSCM-HD: High Performance -**

Cuts all types of material and is designed for fast cutting performance.



Cutting Only

Use on Walk-Behind Concrete Saws



Cutting Only

CUTTING ONLY		ASPHALT, BRICK, BLOCK, CONCRETE, DUCTILE IRON PIPE, GRANITE, MARBLE		
Use on High Speed Saws, Masonry Saws, & Walk-Behind Concrete Saws		Dry or Wet		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	JUMBO TURBO HSCM-PR	TURBO HSCM-HD	BOX QTY.
12 x .125 x 1, 20mm (D-1)	6,300	44401	44417	1
14 x .125 x 1, 20mm (D-1)	5,460	44497	44481	1

(D-1) Indicates single drive pinhole.

DIAMOND ABRASIVES - Super Combo & Concrete Saw Blades

# Walk-Behind Concrete Saw Blades

- For dry or wet road and concrete sawing using "walk-behind" concrete saws.
- Choose from two specifications: Concrete, Masonry or Asphalt / Green Concrete.

## CONCRETE, MASONRY

**CSCO-HD: High Performance -** Designed for cutting cured concrete with a 10mm segment height.

## ASPHALT, GREEN CONCRETE

**CSAS-HD: High Performance -** For fast cutting of asphalt or green concrete. Built with undercut protection.



CUTTING ONLY		HIGH PERFORMANCE		
Use on Walk-Behind Concrete Saws		Dry or Wet		
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	CONCRETE, MASONRY SEGMENTED CSCO-HD	ASPHALT, GR. CONCRETE SEGMENTED CSAS-HD	BOX QTY.
12 x .125 x 1 (D-1)	5,095	44292	44293	1
14 x .125 x 1 (D-1)	4,365	44324	44325	1
18 x .140 x 1 (D-1)	3,395	44372		1

(D-1) Indicates single drive pinhole.



Indicates that the blade MUST be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.



Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals by running the blade load free at full speed every 10-15 seconds of cutting.

Use on  
Masonry  
Saws



# Masonry Saw Blades

- For dry or wet cutting on masonry saws.
- For cutting a wide range of brick, blocks, concrete pavers, marble and stone.

Cutting Only

## BRICK, BLOCK

**MSBB-PR: Premium -**

A premium blade for long life cutting on brick and masonry products.

**MSBB-HD: High Performance -**




A heavy duty blade for hard masonry products including brick, stone and some refractory brick.



Use on  
Core  
Drilling  
Machines  
& Angle  
Grinders



Core Drilling

CUTTING ONLY		BRICK, BLOCK		
 Use on Masonry Saws	 Dry or Wet	<b>PREMIUM</b>	 <b>HIGH PERFORMANCE</b>	
DIMENSIONS Dia. x Thk. x Arbor	MAX RPM	SEGMENTED MSBB-PR	SEGMENTED MSBB-HD	BOX QTY.
14 x .125 x 1, 20mm (D-1)	4,365	44772	44770	1
20 x .140 x 1	3,055		44802	1

(D-1) Indicates single drive pinhole.

## Diamond Core Bits

- Two specifications offer wet and dry/wet cutting on core drilling machines.
- For fast drilling of holes in concrete, asphalt, hard brick and block.

### CONCRETE, MASONRY



**CBCO-PR: Premium -**




Features 10mm segment height and 14" core length.


**DCBH-HD: High Performance -**

Barrel vents effectively eliminate debris while drilling. 10" core length.



CORE DRILLING		CONCRETE, MASONRY	
 Use on Core Drilling Machines	 Wet Cutting	<b>PREMIUM</b>	
DIMENSIONS Dia. x Length x Thread	MAX RPM	CBCO-PR	BOX QTY.
2 x 14 x 1-1/4-7	2,900	44942	1
2-1/2 x 14 x 1-1/4-7	1,400	44958	1
3 x 14 x 1-1/4-7	1,400	44974	1
4 x 14 x 1-1/4-7	1,400	44990	1
5 x 14 x 1-1/4-7	800	45006	1
6 x 14 x 1-1/4-7	800	45022	1
8 x 14 x 1-1/4-7	450	45038	1

CORE DRILLING		CONCRETE, MASONRY	
 Use on Angle Grinders	 Dry or Wet Cutting	 <b>HIGH PERFORMANCE</b>	
DIMENSIONS Dia. x Length x Thread	MAX RPM	DCBH-HD	BOX QTY.
2 x 10 x 5/8-11	5,000	44852	1
2-1/2 x 10 x 5/8-11	5,000	44868	1
3 x 10 x 5/8-11	5,000	44884	1
4 x 10 x 5/8-11	5,000	44900	1

 Indicates that the blade **MUST** be used wet. Wet blades require the use of water to cool the blade and prevent blade damage.



Indicates that the blade may be used either wet or dry. Dry/Wet blades can be used without water. Allow cooling intervals by running the blade load free at full speed every 10-15 seconds of cutting.

DIAMOND ABRASIVES - Masonry Saw Blades & Core Bits

#

24500....	66	32248....	50	32508....	50	33555....	51	44472....	82	45844....	59
24504....	66	32249....	50	32509....	50	33556....	51	44476....	82	45846....	59
24530....	66	32250....	50	32510....	50	33557....	51	44477....	82	45853....	59
24531....	66	32251....	50	32816....	51	33566....	51	44479....	82	45855....	59
24570....	66	32252....	50	32817....	51	33567....	51	44481....	83	45871....	59
24620....	66	32261....	50	32818....	51	33568....	51	44485....	82	45873....	59
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<b>X1586B....</b> 62	<b>X1877....</b> 68	<b>Z4080F....</b> 49	<b>Z4570FH....</b> 49	<b>Z7001F....</b> 49	
<b>X1586C....</b> 62	<b>X1878....</b> 68	<b>Z4085F....</b> 49	<b>Z4575F....</b> 49	<b>Z7001FH....</b> 49	
<b>X1586D....</b> 62	<b>X1890....</b> 68	<b>Z4090F....</b> 49	<b>Z4575FH....</b> 49	<b>Z7005....</b> 49	
<b>X1587....</b> 62	<b>X1891....</b> 68	<b>Z4095F....</b> 49	<b>Z4580F....</b> 49	<b>Z7005F....</b> 49	
<b>X1587A....</b> 62	<b>X1892....</b> 68	<b>Z4097F....</b> 49	<b>Z4580FH....</b> 49	<b>Z7005FH....</b> 49	
<b>X1587B....</b> 62	<b>X1893....</b> 68	<b>Z4500....</b> 49	<b>Z4585F....</b> 49	<b>Z7005H....</b> 49	
<b>X1587C....</b> 62	<b>X1895....</b> 68	<b>Z4500F....</b> 49	<b>Z4585FH....</b> 49	<b>Z7010....</b> 49	
<b>X1587D....</b> 62	<b>X1896....</b> 68	<b>Z4500FH....</b> 49	<b>Z4590F....</b> 49	<b>Z7010F....</b> 49	

# General Safety Guide for Bonded Abrasives

## Grinding Wheels Improperly Used Are Dangerous - Adhere to A.N.S.I. Standards

The American National Standards Institute (“A.N.S.I.”) and the Occupational Safety & Health Administration (“O.S.H.A.”) have published standards concerning the proper use, handling, and storage of abrasive wheels.

It is recommended that all personnel involved in the use, handling and purchasing of abrasive wheels become familiar with these standards.

The following guidelines are based on material contained in A.N.S.I. B7-1, “Safety Requirements for the use, Care and Protection of Abrasive Wheels”.

### HANDLING

Handle all wheels carefully.  
Use suitable conveyance.  
Place wheels carefully.

**DO NOT** drop, bump, or roll.  
**DO NOT** lean wheels against equipment.  
**DO NOT** place tools or any parts on top of wheels.  
**DO NOT** use trucks or conveyances, which do not provide firm support at all times when transporting wheels.  
**DO NOT** toss or throw wheels when placing on a shelf or rack, or in bins, boxes or drawers.

### STORAGE

Use proper racks, bins, drawers or boxes. Adequate support must be provided to protect wheels while awaiting use. Also allow removal of wheels without disturbing or damaging others and use on a rotational basis. (See A.N.S.I. B7-1 for example of storage rack.)

**DO NOT** use a wheel that has been dropped or damaged.  
**DO NOT** expose wheels to water or other solvents.  
**DO NOT** expose wheels to high humidity or freezing temperatures.

### MACHINE

Always use a machine that is adequately guarded. Wheels can only be used on machines with safety guards that meet A.N.S.I. and O.S.H.A. specifications. Generally, a safety guard should enclose 1/2 of the wheel.

Ensure that the tool has proper flanges. Generally, flanges should be one-third the diameter of the wheel or a minimum of one quarter. Flanges should be kept in good repair and must be checked periodically for flatness, burrs, or wear.

Take proper care of equipment. Wheels can only be used on machines regularly maintained by qualified personnel including periodic checks of free running spindle speed.

**DO NOT** remove the guard from the machine because wheel diameter is too large. This is an indication that the wheel is incorrect for that particular tool. Compare the rated speed for the wheel with the rated speed of the tool. The wheel's rated speed must be equal to or higher than the tool's.  
**DO NOT** mount a Type 1 wheel with unequal sized flanges.  
**DO NOT** store the machine with the wheel mounted.  
**DO NOT** attempt to check spindle speed with a tachometer while the wheel is on the tool.

### MOUNTING

Visually inspect the wheels carefully for any evidence of damage in transit, handling, storage, or prior use.

Perform a “ring test” to the wheel before mounting to detect concealed damage. To “ring test” a wheel, you tap it gently with a light, nonmetallic implement, such as the handle of a screwdriver for light wheels, or a wooden mallet for heavier wheels. A sound, undamaged wheel will give a clear tone. A cracked wheel will give you a dead sound. If a wheel gives a dead rather than a clear sound, it must not be used.

**DO NOT** use a wheel that is in a damaged container without performing a “ring test”. Internal “stress cracks” could occur if a box has been dropped or slammed around during shipping.  
**DO NOT** mount a wheel with the power source engaged.  
**DO NOT** use wheels where the machine speed exceeds the maximum speed stated on the wheel.

### USE

Use wheels with the machine guards in place at all times.  
Secure the work piece.  
Always wear impact resistant eye protection, such as impact resistant safety goggles.  
Always wear protective clothing.  
Allow a newly mounted wheel to run for one minute. Wheels should be allowed to run for one full minute with all guards in place before dressing or grinding.  
Let the wheel do the work.  
Know what you are trying to accomplish. (i.e. particular quality of finish, heavy stock removal, blending, cleaning, etc.)

**DO NOT** tighten the mounting nut excessively.  
**DO NOT** grind on the side of a cutoff wheel.  
**DO NOT** grind completely flat with the wheel. Use proper grinding angle.  
**DO NOT** hold the grinder near your face when engaging the tool. Hold down and away.  
**DO NOT** jam work into the wheel or apply excessive pressure or in feed.  
**DO NOT** use wheels for purposes other than those for which they were designed. **READ THE LABEL.**

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