

INSTALLATION DATA SHEET

BRASS D.O.T. FITTINGS FOR AIR BRAKE TUBE (1400)

Applications:

Air brake systems. Used with copper tubing for rigid plumbing along frame and air tank.

CAUTION: NOT for use on frame to axle or tractor-to-trailer connections, nor from compressor discharge.

Assembly:

- Cut tube square and deburr
- Slide nut onto tubing with threaded end of nut toward tubing end.
- Slide sleeve onto tubing.

Note: Air brake fittings are supplied with a special sleeve that has a smooth, continuously curved outer contour.

It is illegal to interchange any component not made and identified specifically for air brake use.

- Shoulder tube in fitting and hand tighten nut onto fitting
- Wrench tighten past hand tight:

(2 turns) $1/4$ to $1/2$

(3 turns) $5/8$ to $3/4$ "