

# INSTALLATION DATA SHEET

## SAE 45° INVERTED FLARE

### Applications:

Automotive brake, fuel lines, transmission lines, LP-Gas. Use with Welded Steel Hydraulic Tube, Copper, Aluminum. Use steel nut only with Steel brake lines not on aluminum tube.

### Assembly:

- Cut tube square and deburr
- Slide nut on tube
- Double flare tube end
- Pull nut forward and hand thread fitting until firmly seated
- Wrench tighten (use 2 wrenches) until solid
- Turn nut 1/6 additional turn  
(1 hex flat) to seal